

(alan head profile)  
 (File created: Monday, February 25, 2019 - 01:14 PM)  
 (for Mach2/3 from Vectric)  
 (Material Size)  
 (X= 135.000, Y= 160.000, Z= 19.000)  
 ()  
 (Toolpaths used in this file)  
 (Profile 1)  
 (DontUse-PS)

REF ALL HOME

Zero X	-56.8238	Scale	+1.0000
Zero Y	+145.6668	Scale	+1.0000
Zero Z	-79.8600	Scale	+1.0000
Zero 4	+0.0000	Radius	Correct

OFFLINE GOTC ZERO To Go Machine Coord's Soft Limits



File: E:\alan head profile.bt

Load Wizards Last Wizard  
 NFS Wizards

Regen. Toolpath Display Mode Jog Follow

Cycle Start <Alt-R>  
 Feed Hold <Spc>  
 Stop <Alt-S>  
 Reset

Edit G-Code  
 Recent File  
 Close G-Code  
 Load G-Code  
 Set Next Line  
 Line: 0  
 Run From Here

Rewind Ctrl-W  
 Single BLK Alt-N  
 Reverse Run  
 Block Delete  
 M1 Optional Stop  
 Fixed Ctrl-F  
 Dwell  
 CV Mode

Safe Z On Off  
 Z Inrad 2 Inrad  
 +0.000

G-Code M-Code

Tool Information

Tool 0  
 Dia. +0.0000  
 H +0.0000  
 Toolchange Pos.  
 Auto Tool Zero  
 Remember Return  
 Elapsed 00:01  
 Jog ON OFF Ctrl-Alt-J

Feed Rate

OverRidden FRO % 100  
 Rapid FRO 100  
 FRO 6.00  
 Feedrate 6.00  
 Units/Min 0.00  
 Units/Rev 0.00

Spindle Speed

Spindle CW FS SRO % 100  
 RPM 0  
 S-ov 0  
 Spindle Speed 0