

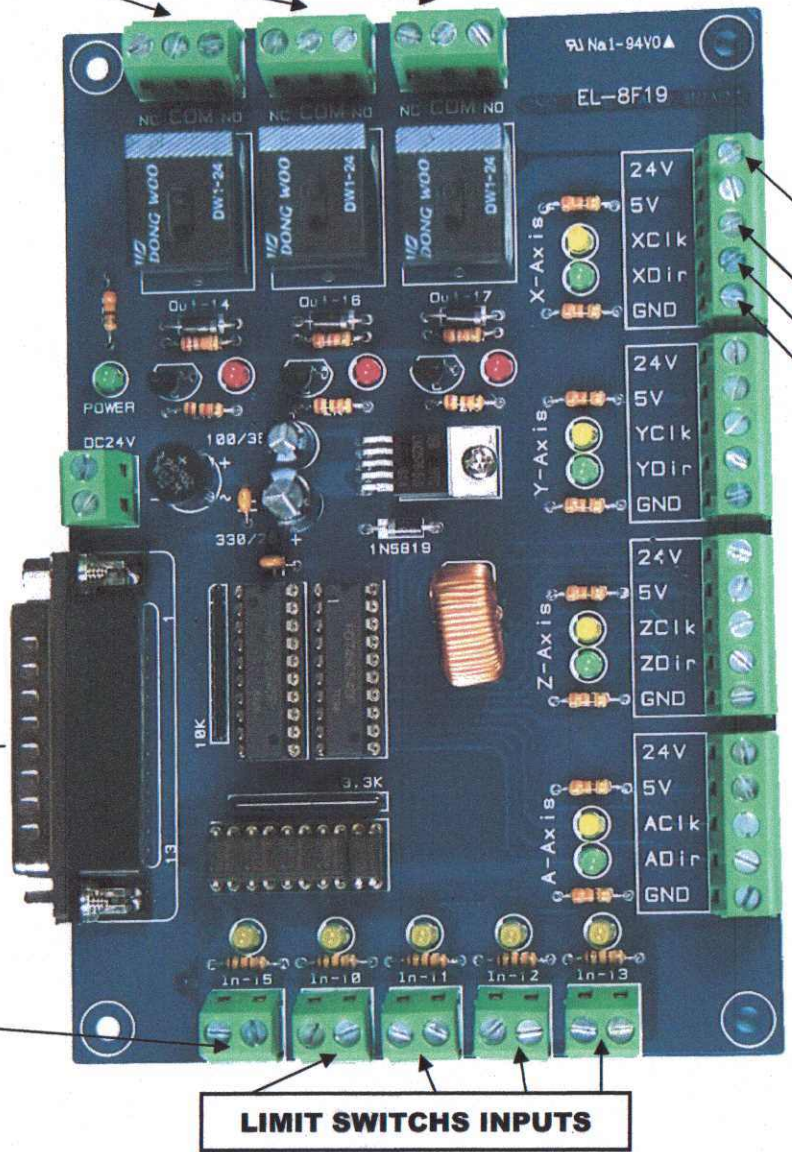
ATTENTION:WE DO NOT TAKE ANY RESPONSIBILITIES PERFORMING RESULTS OF FOLLOWING WIRING INSTRUCTIONS. PLEASE FOLLOW THE SERVO MANUFACTURES' MANUAL BEFORE THIS MINSTRUCTION

AUXILIARY OUTPUTS CONNECTORS SUCH AS SPINDLE ON/OFF, COOLENT ON/OFF AND ETC.....

TO PC LPT(PRINTER PORT)

EMERGENCY SWITCH IN

<http://stores.ebay.com/FA-PARTS>



PANASONIC MSD
CN I/F PIN 3
12
6
8
5,7,3

WIRE THE REST OF AXES SUCH AS Y AND Z, SAME AS THE X AXIS

LIMIT SWITCHS INPUTS