



I ran this as a DXF in LazyCam and used the scale but when I posted G-Code and ran it in Mach3 it did not run it to scale on my mill.

Not sure about feed and speed and could use help with the G-Code after LazyCam makes the tap file in Mach3.

MY PLAN OF OPERATION

- 1 ——— USING 1/2 IN END MILL PLUNGE 0.75 IN
- 2&3 ——— THEN MOVE TO END, COME ACROSS
- 4&5 ——— GO BACK AND DO OTHER ARC.