

Motor Home/SoftLimits



Entries are in setup units.

Axis	Reversed	Soft Max	Soft Min	Slow Zone	Home Off.	Home N...	Auto Zero	Speed %
X		1765.00	0.00	400.00	0.0000			40
Y		855.00	0.00	100.00	0.0000			40
Z		0.00	-160.00	40.00	0.0000			30
A		1765.00	0.00	400.00	0.0000			40
B		100.00	-100.00	1.00	0.0000			20
C		100.00	-100.00	1.00	0.0000			20

G28 home location coordinates

X	<input type="text" value="0"/>	A	<input type="text" value="0"/>
Y	<input type="text" value="0"/>	B	<input type="text" value="0"/>
Z	<input type="text" value="0"/>	C	<input type="text" value="0"/>

OK

Program Run (Alt-1)

MDI (Alt-2)

Tool Path (Alt-4)

Offsets (Alt-5)

Settings (Alt-6)

Diagnostics (Alt-7)

Mill->G15 G1 G17 G40 G21 G90 G94 G54 G49 G99 G64 G97

REF
ALL
HOMEZero
X

+0.0000

Scale
+1.0000Zero
Y

+0.0000

Scale
+1.0000Zero
Z

+0.0000

Scale
+1.0000Zero
4

+0.0000

Radius
+1.0000

OFFLINE

GOTO
ZERO

To Go

Machine
Coord'sSoft
Limits

Tool:0

File: No File Loaded.

Load Wizards

Last Wizard

Regen.
ToolpathDisplay
ModeJog
Follow

NFS Wizards

Normal
ConditionCycle Start
<Alt-R>

Edit G-Code

Rewind Ctrl-W

Recent File

Single BLK Alt-N

Close G-Code

Reverse Run

Load G-Code

Block Delete

Set Next Line

M1 Optional Stop

Line: 0

Flood Ctrl-F

Run From Here

Dwell

CV Mode

Reset

G-Codes

M-Codes

On/Off
Z Inhibit
+0.000

Tool Information

Tool 0 Change
Tool

Dia. +0.0000

H +0.0000

Auto Tool Zero

Remember

Return

Elapsed 00:00

Jog ON/OFF Ctrl-Alt-J

Feed Rate

OverRidden FRO %

Rapid FRO 100

- + Reset

FRO

Feedrate 6.00

6.00

Units/Min

0.00

Units/Rev

0.00

Spindle Speed

Spindle CW F5 SRO %

100

- + Reset

Warmup

RPM 0

S-ov 0

Spindle Speed

0

History

Clear

Status: ReConfiguration Estop.

Profile: Mach3New