

## Screen Load Script

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2022-03-04 07:39:25.768 [I] - API: mcCntlMdiExecute(inst = 0, commands = "G00 G53 Z0G00 X0 Y0 G00 Z0") (unknown caller)
2022-03-04 07:39:25.870 [I] - Attempt transition from "Idle" on event "MDI Start" controller.cpp:2471
2022-03-04 07:39:25.871 [I] - Signal id 1127, (Jog Enabled), changed from HIGH to LOW.
2022-03-04 07:39:25.871 [I] - S_IDLE_on_exit
2022-03-04 07:39:25.871 [I] - Signal id 1172, (Machine Idle), changed from HIGH to LOW.
2022-03-04 07:39:25.872 [I] - ACTION_start_mdi
2022-03-04 07:39:25.872 [I] - SoftSync()! Clearing planner.
2022-03-04 07:39:25.893 [I] - S_MDI_RUNNING2_on_entry
2022-03-04 07:39:25.893 [I] - SoftSync()! Clearing planner. stateinterface.cpp:1351
2022-03-04 07:39:25.893 [I] - S_MDI_RUNNING2_on_entry
2022-03-04 07:39:25.894 [I] - Signal id 1114, (Gcode Running), changed from LOW to HIGH.
2022-03-04 07:39:25.895 [I] - [PoKeys] [msg] PluginInstanceProcessMsg minst = 0, msg = MSG_CYCLE_START (1005), wparam = 0, lparam = 0
2022-03-04 07:39:25.895 [I] -
2022-03-04 07:39:25.895 [I] - ----- Cycle Start: Mach4 build 4.2.0.4768, ESS build 267 =====
2022-03-04 07:39:25.896 [I] -
2022-03-04 07:39:25.896 [I] - !!!TMC3in1/VERSION Register HANDLE FAILURE !!!!!!
2022-03-04 07:39:25.913 [MR] - WAITONMOTION from: GcodeExec:LoadMdiLookAhead gcodeexec.cpp:1345
2022-03-04 07:39:25.913 [MR] - Waiting on planner to drain before waiting on SetStill... runcanon.cpp:102
2022-03-04 07:39:26.120 [MR] - Signal id 1186, (Feed Hold Not Allowed), changed from LOW to HIGH.
2022-03-04 07:39:26.327 [MR] - Signal id 1186, (Feed Hold Not Allowed), changed from HIGH to LOW.
2022-03-04 07:39:26.330 [MR] - Waiting on SetStill...
2022-03-04 07:39:26.330 [MR] - Controller:RunCanonBuffer called AddStopReportRequest() runcanon.cpp:108
2022-03-04 07:39:26.330 [MR] - Requesting a stopped report for axis 0 motors.
2022-03-04 07:39:26.330 [MR] - Requesting a stopped report for motor 0.
2022-03-04 07:39:26.330 [MR] - Requesting a stopped report for axis 1 motors.
2022-03-04 07:39:26.330 [MR] - Requesting a stopped report for motor 1.
2022-03-04 07:39:26.330 [MR] - Requesting a stopped report for motor 3.
2022-03-04 07:39:26.330 [MR] - Requesting a stopped report for axis 2 motors.
2022-03-04 07:39:26.330 [MR] - Requesting a stopped report for motor 2.
2022-03-04 07:39:26.501 [MR] - API: mcMotionSetStill(inst = 0, motor = 2) (Called by ESS)
2022-03-04 07:39:26.501 [MR] - SetStill(): Motor 2 last position reported = 0.0000 controller.cpp:1469
2022-03-04 07:39:26.501 [MR] - Axis 0 reports that it is still moving! controller.cpp:1476
2022-03-04 07:39:26.501 [MR] - >>>--- ESS: Reporting Stopped: Motor 2 0.000000 #B
2022-03-04 07:39:26.553 [MR] - API: mcMotionSetStill(inst = 0, motor = 0) (Called by ESS)
2022-03-04 07:39:26.553 [MR] - SetStill(): Motor 0 last position reported = 0.0000 controller.cpp:1469
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## VistaCNC P2-S4 CCN Control Pendant

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2022-03-04 07:35:09.575 [I] - API: mcCntlGotoZero(inst = 0) (unknown caller)
2022-03-04 07:35:09.676 [I] - Attempt transition from "Idle" on event "MDI Start" controller.cpp:2471
2022-03-04 07:35:09.676 [I] - S_IDLE_on_exit
2022-03-04 07:35:09.676 [I] - Signal id 1172, (Machine Idle), changed from HIGH to LOW.
2022-03-04 07:35:09.677 [I] - ACTION_start_mdi
2022-03-04 07:35:09.677 [I] - SoftSync()! Clearing planner.
2022-03-04 07:35:09.698 [I] - S_MDI_RUNNING2_on_entry
2022-03-04 07:35:09.698 [I] - SoftSync()! Clearing planner. stateinterface.cpp:1351
2022-03-04 07:35:09.698 [I] - S_MDI_RUNNING2_on_entry
2022-03-04 07:35:09.702 [I] - Signal id 1114, (Gcode Running), changed from LOW to HIGH.
2022-03-04 07:35:09.703 [I] - [PoKeys] [msg] PluginInstanceProcessMsg minst = 0, msg = MSG_CYCLE_START (1005), wparam = 0, lparam = 0
2022-03-04 07:35:09.703 [I] -
2022-03-04 07:35:09.703 [I] - ----- Cycle Start: Mach4 build 4.2.0.4768, ESS build 267 =====
2022-03-04 07:35:09.703 [I] -
2022-03-04 07:35:09.703 [I] - !!!TMC3in1/VERSION Register HANDLE FAILURE !!!!!!
2022-03-04 07:35:09.728 [MR] - Attempt transition from "MDI Running" on event "Stop" gcodeexec.cpp:1493
2022-03-04 07:35:09.728 [MR] - S_MDI_RUNNING2_on_exit
2022-03-04 07:35:09.728 [MR] - Signal id 1114, (Gcode Running), changed from HIGH to LOW.
2022-03-04 07:35:09.729 [MR] - S_MDI_RUNNING2_on_exit
2022-03-04 07:35:09.729 [MR] - ACTION_stop
2022-03-04 07:35:09.730 [MR] - [PoKeys] [msg] PluginInstanceProcessMsg minst = 0, msg = MSG_STOP_EXECUTION (1020), wparam = 0, lparam = 0
2022-03-04 07:35:09.756 [MR] - S_IDLE_on_entry
2022-03-04 07:35:09.761 [MR] - Signal id 1172, (Machine Idle), changed from LOW to HIGH.
2022-03-04 07:35:11.072 [I] - Signal id 161, (Probe), changed from LOW to HIGH.
2022-03-04 07:35:11.073 [I] - -----ESS: Mach ACKs Probe0 input signal ON!
2022-03-04 07:35:11.098 [I] - Signal id 161, (Probe), changed from HIGH to LOW.
2022-03-04 07:35:11.099 [I] - -----ESS: Mach ACKs Probe0 input signal OFF.
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