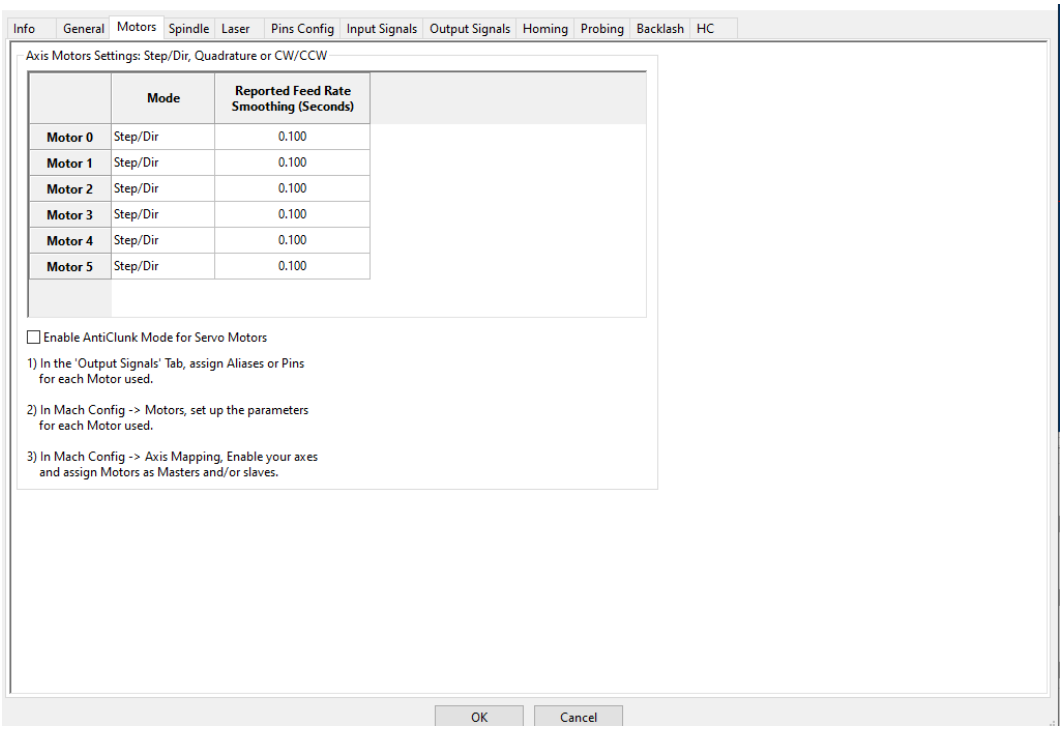
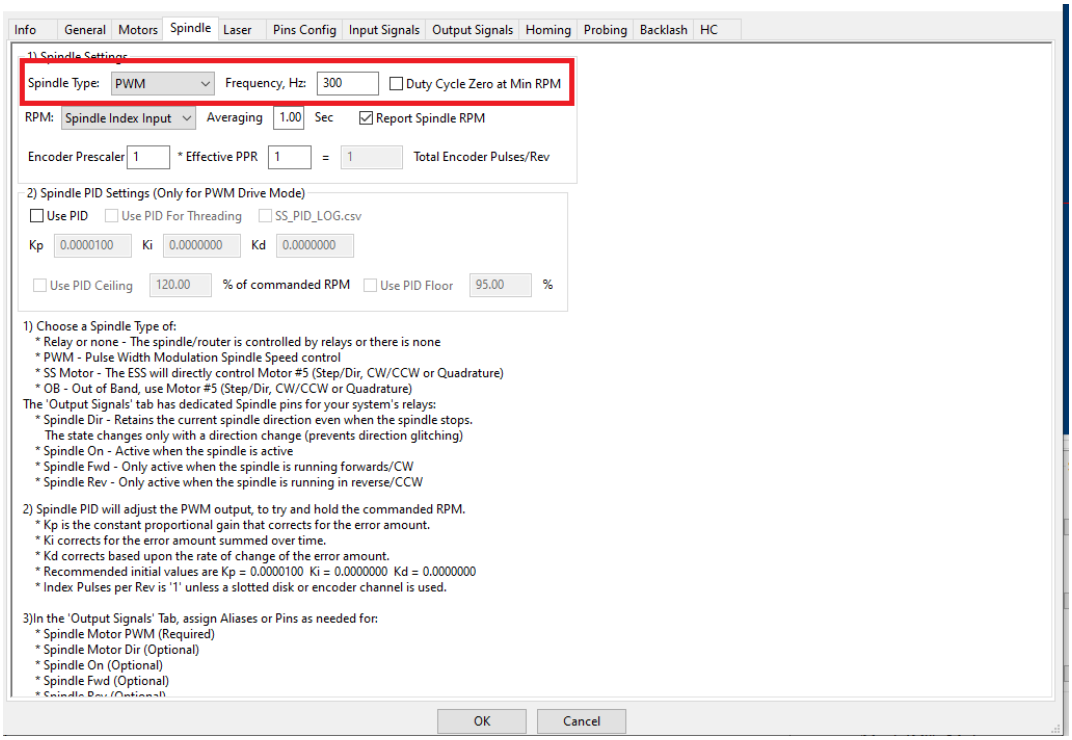
CONFIGURATION ESS + C11G + MACH4

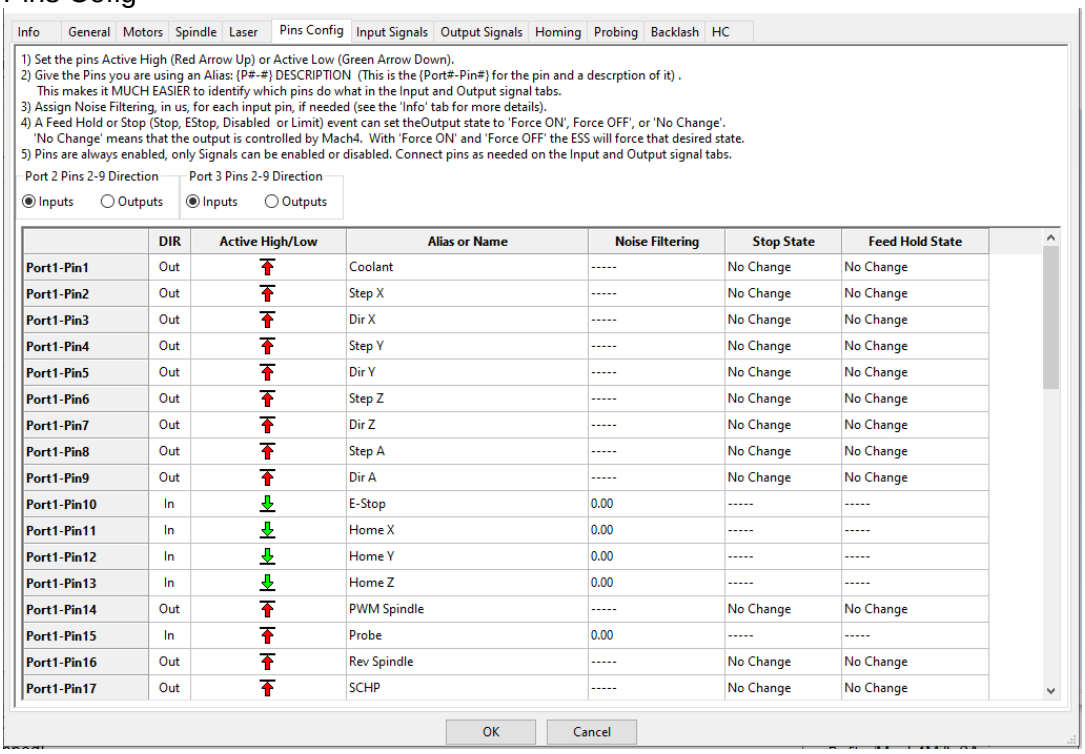
Configure/Plugins/ESS XXX
Motors



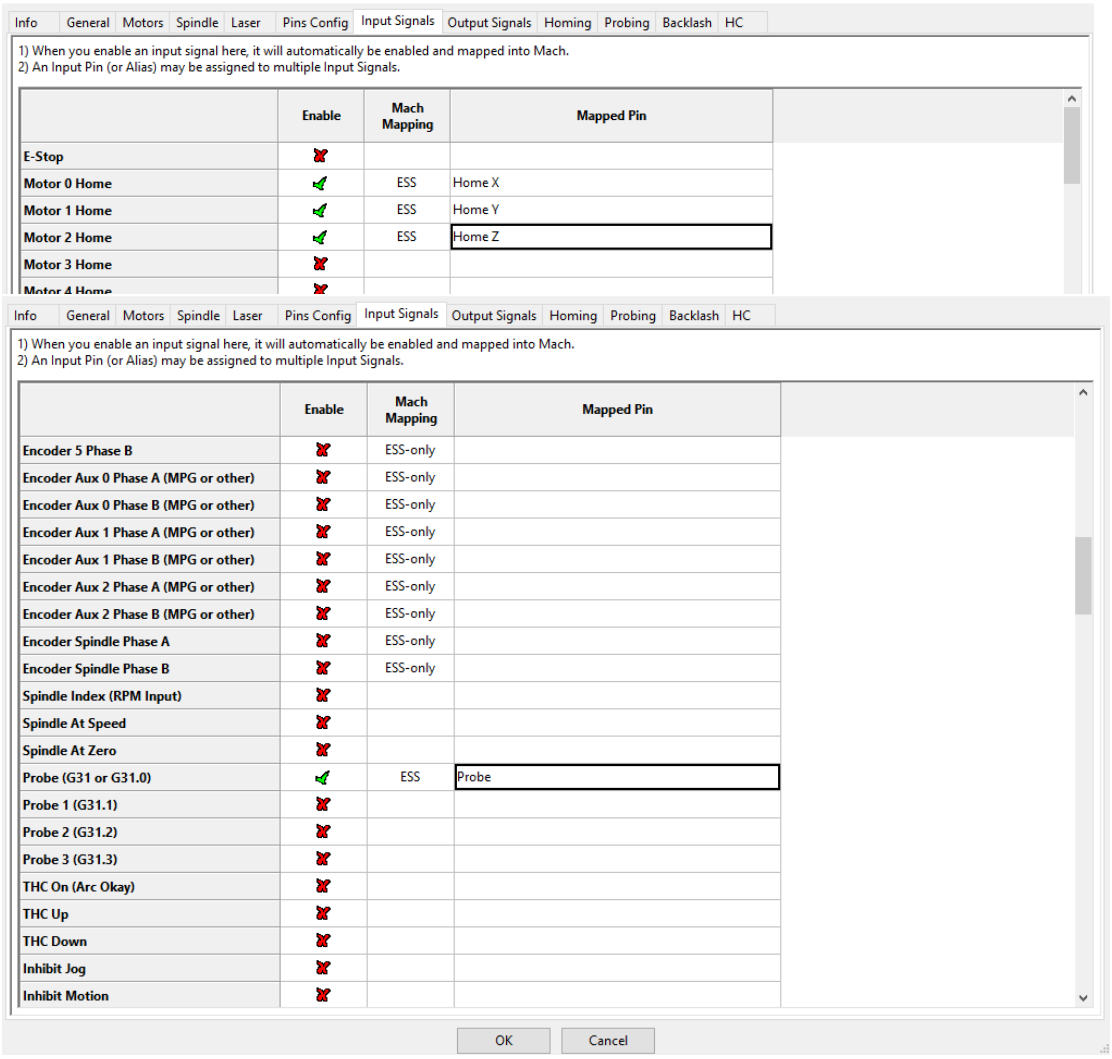
Spindle



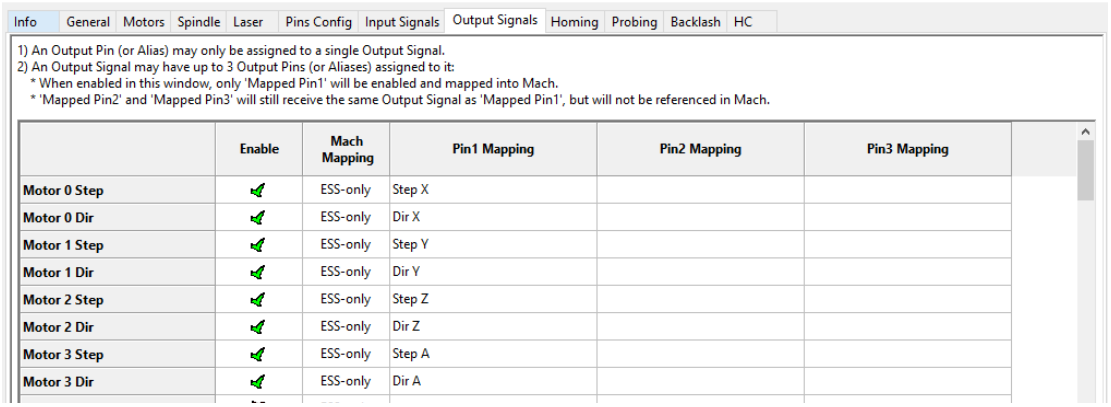
Pins Cofig

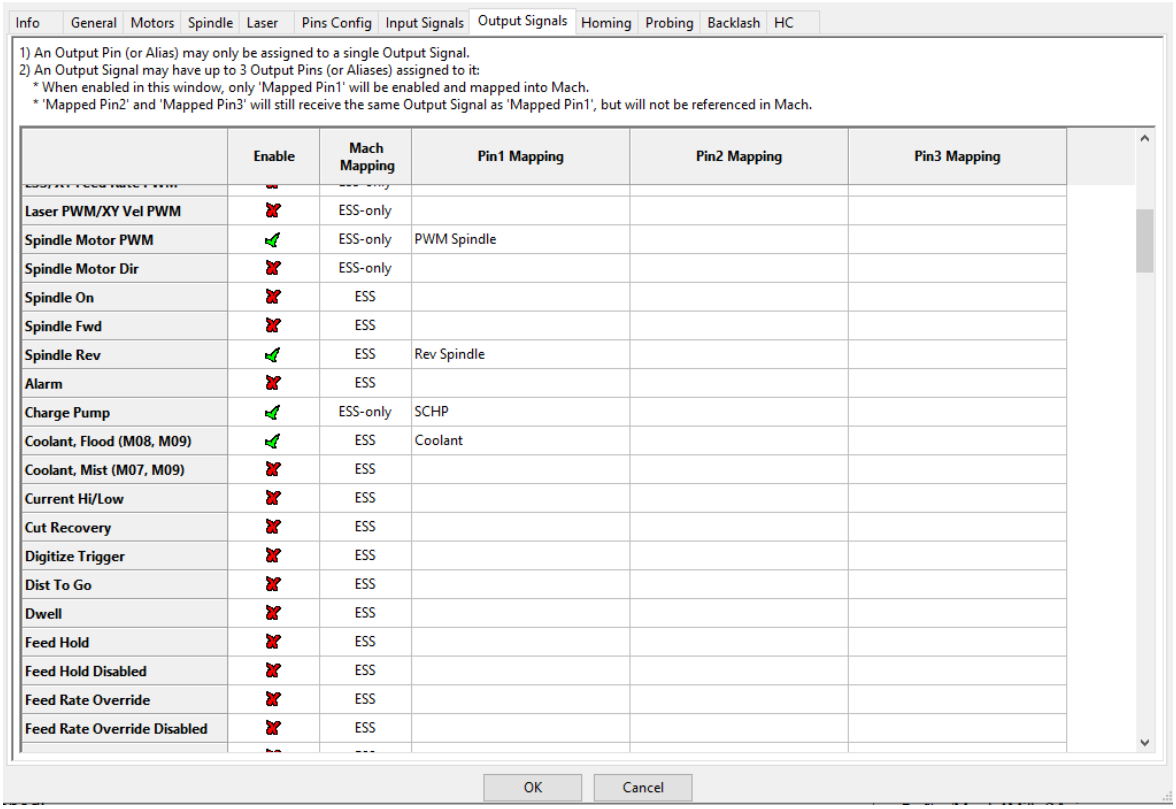


Input Signal

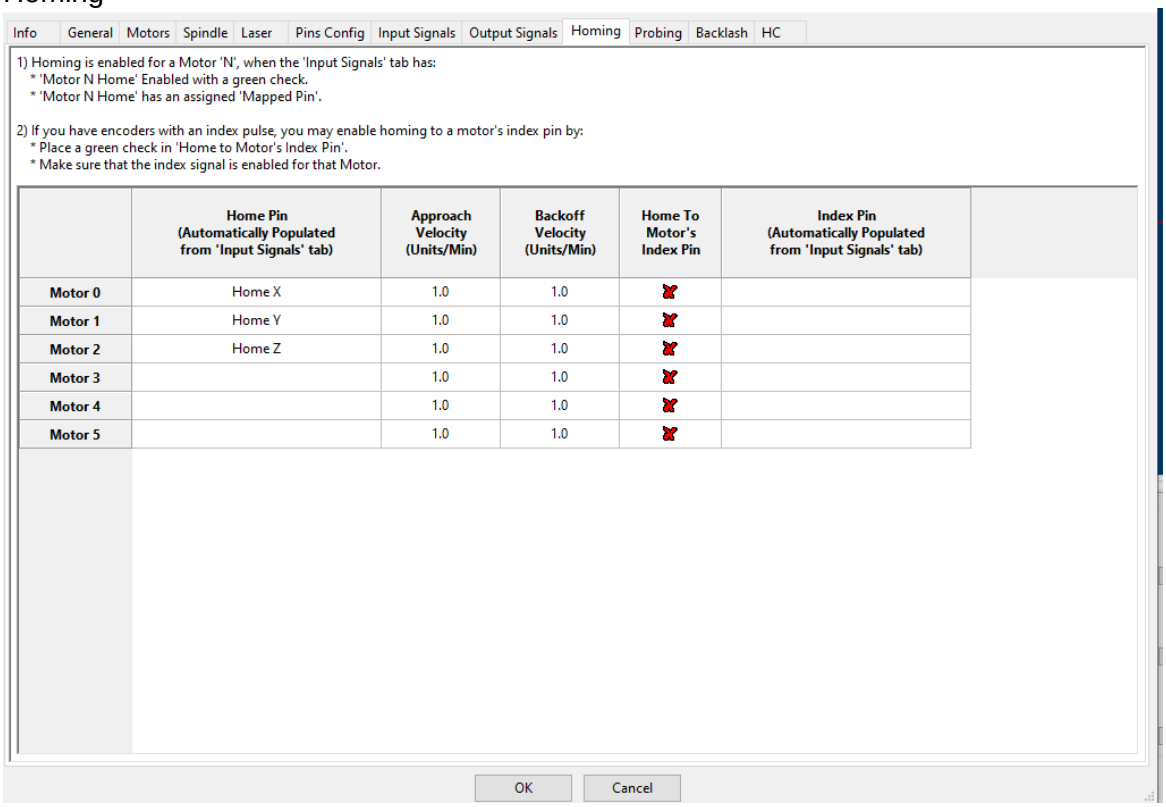


Output Signal

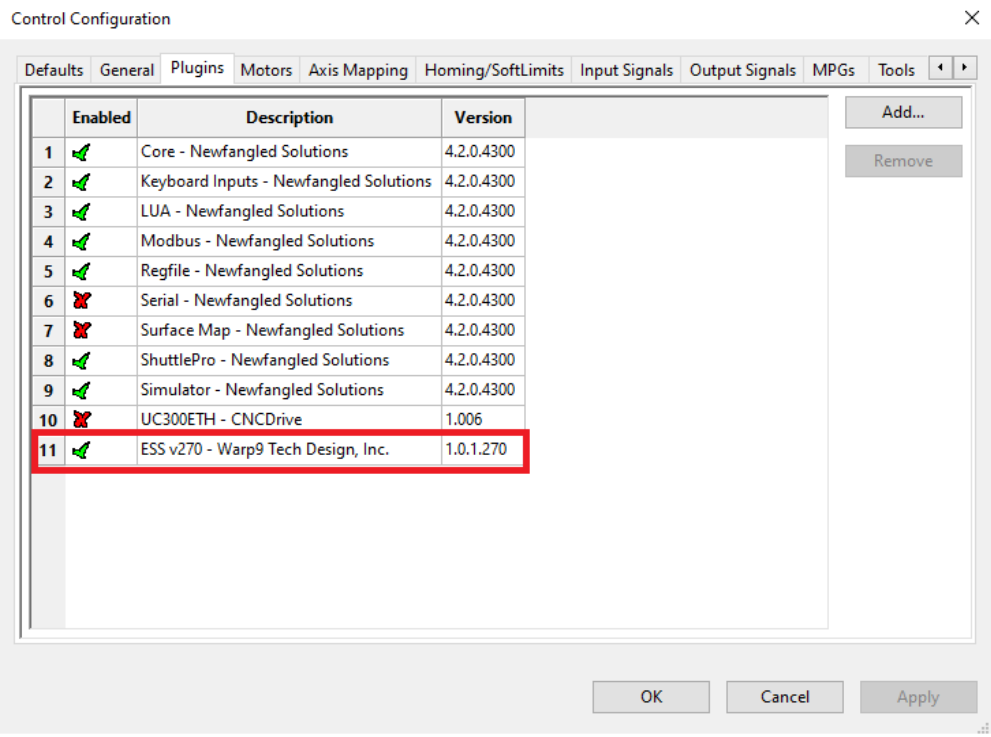




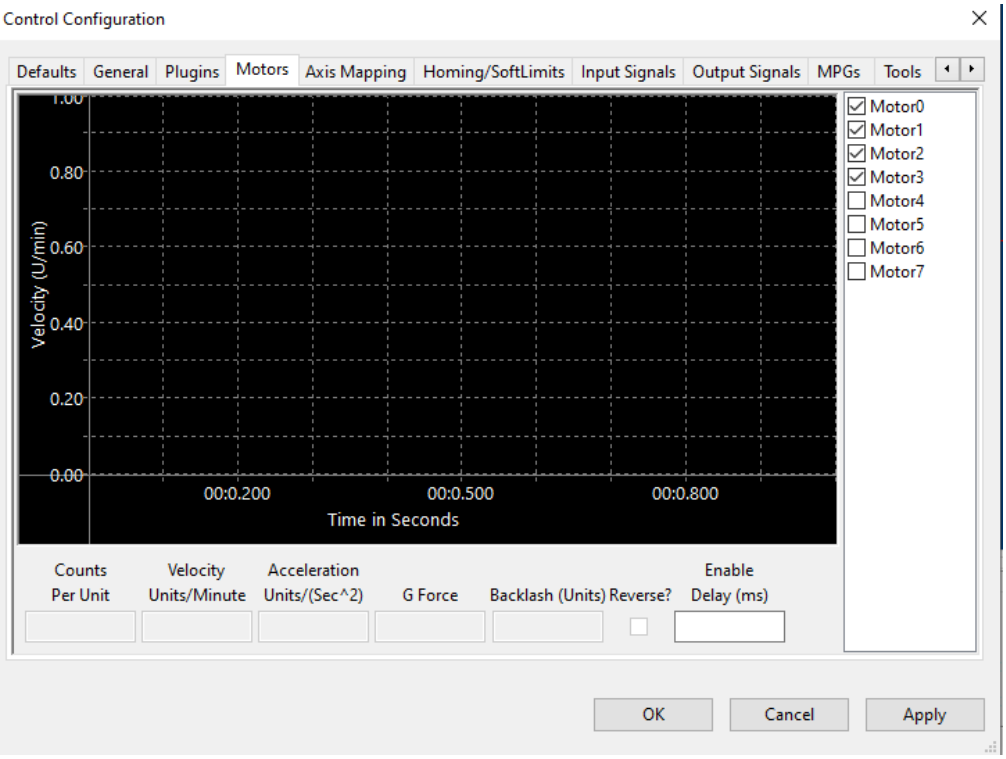
Homing



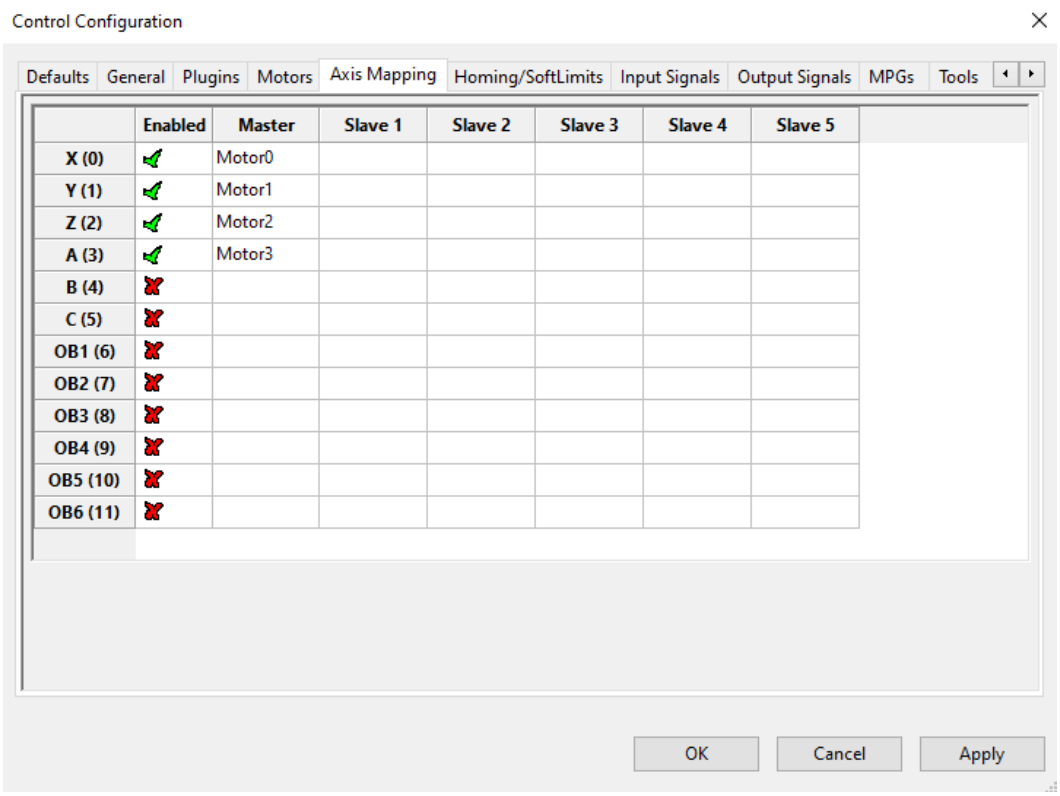
Configure/Control Plugins



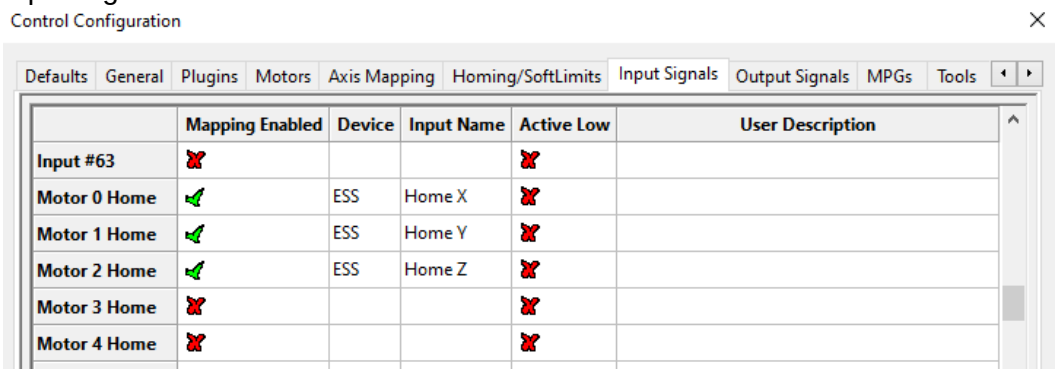
Motors

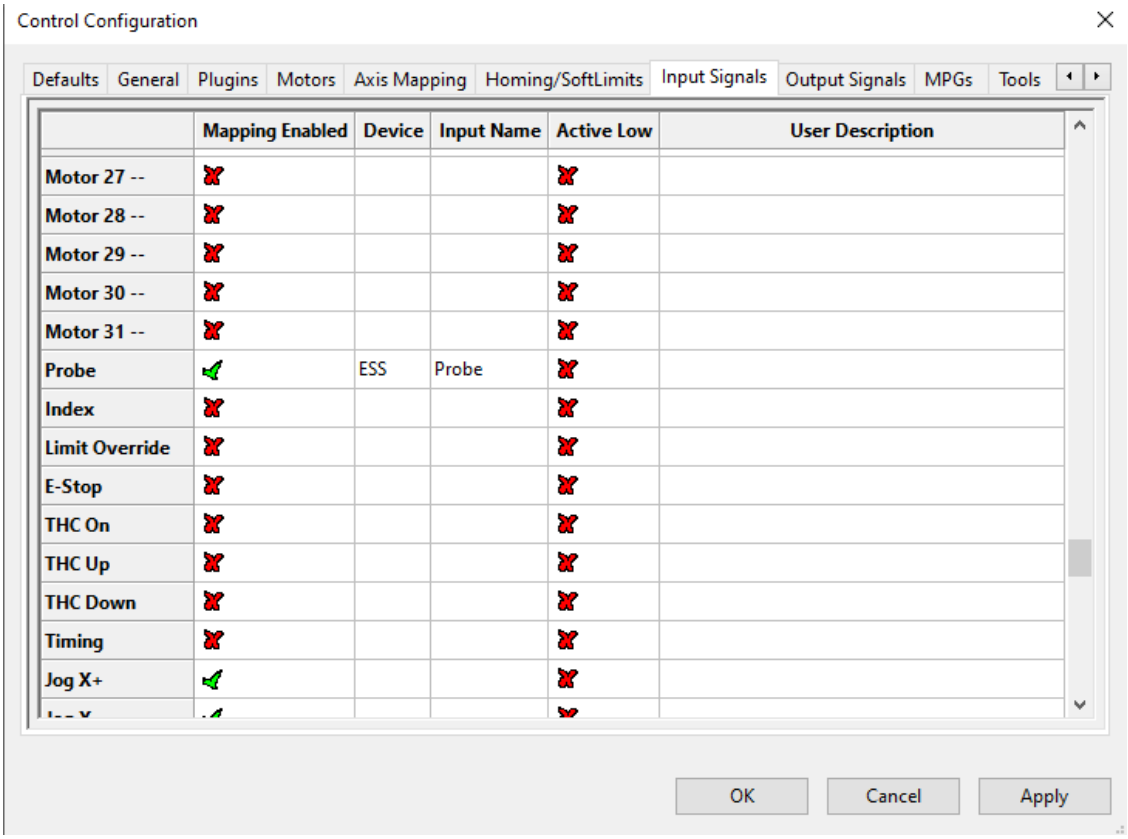


Axis Mapping

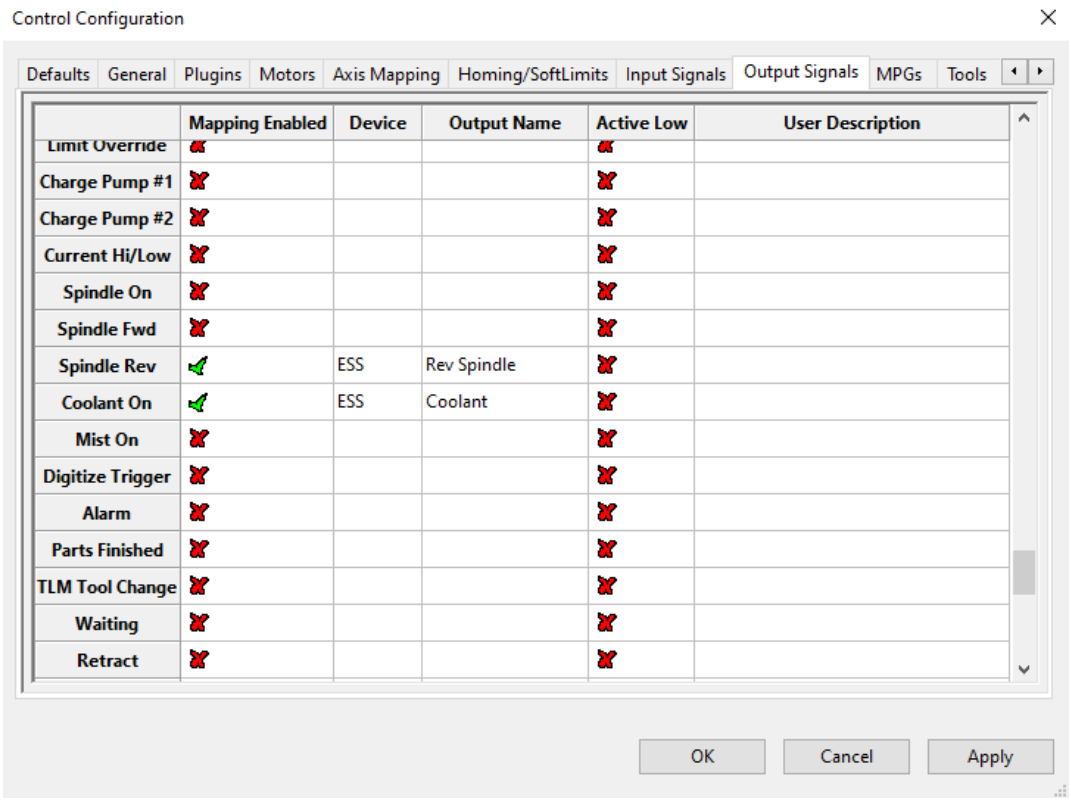


Input Signals

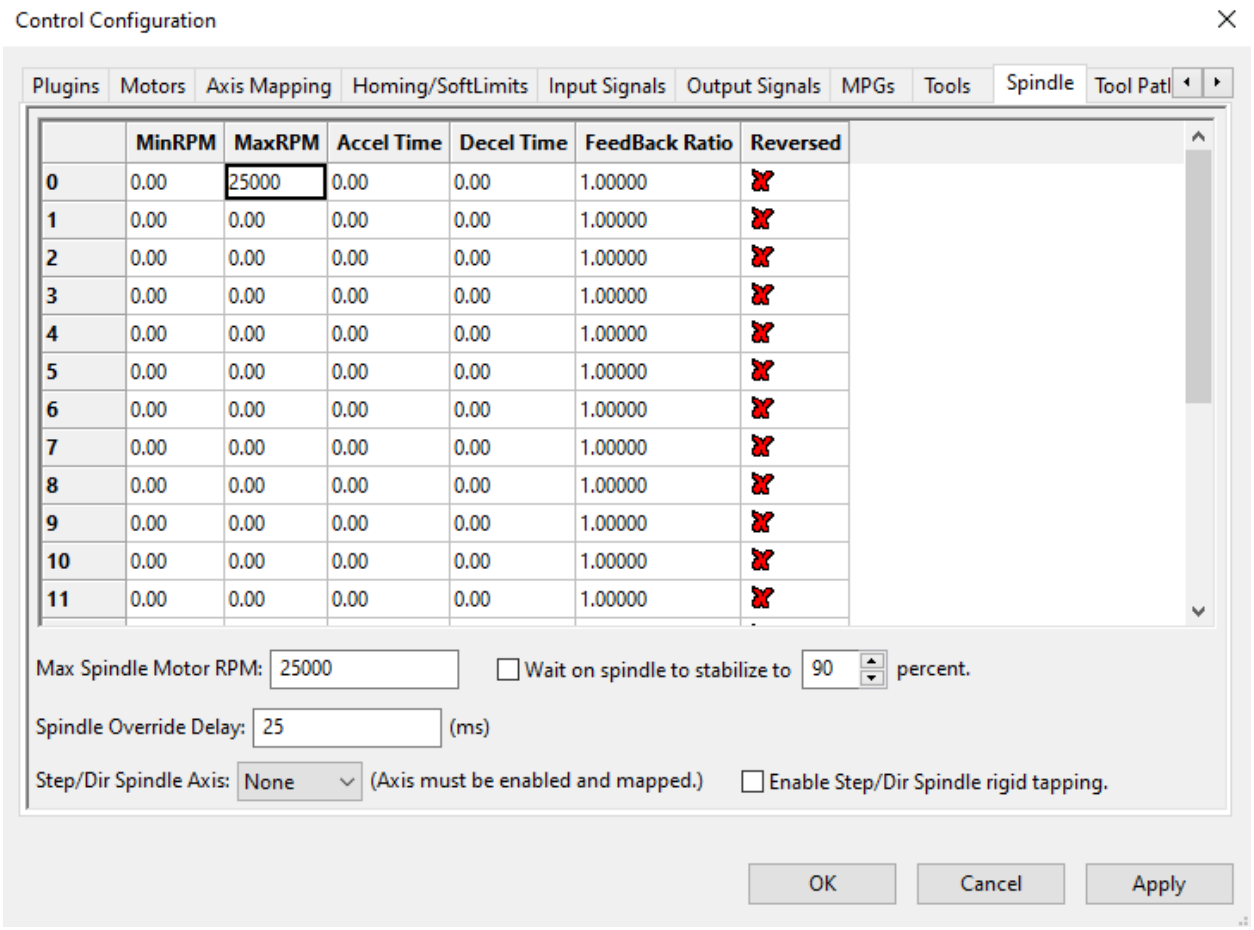




Output Signal



Spindle


Control Configuration
Plugins
Motors
Axis Mapping
Homing/SoftLimits
Input Signals
Output Signals
MPGs
Tools
Spindle
Tool Patl
MinRPM
MaxRPM
Accel Time
Decel Time
FeedBack Ratio
Reversed
0 0.00 25000 0.00 0.00 1.00000
1 0.00 0.00 0.00 0.00 1.00000
2 0.00 0.00 0.00 0.00 1.00000
3 0.00 0.00 0.00 0.00 1.00000
4 0.00 0.00 0.00 0.00 1.00000
5 0.00 0.00 0.00 0.00 1.00000
6 0.00 0.00 0.00 0.00 1.00000
7 0.00 0.00 0.00 0.00 1.00000
8 0.00 0.00 0.00 0.00 1.00000
9 0.00 0.00 0.00 0.00 1.00000
10 0.00 0.00 0.00 0.00 1.00000
11 0.00 0.00 0.00 0.00 1.00000
Max Spindle Motor RPM: 25000
Wait on spindle to stabilize to 90 percent.
Spindle Override Delay: 25 (ms)
Step/Dir Spindle Axis: None (Axis must be enabled and mapped.)
Enable Step/Dir Spindle rigid tapping.
OK
Cancel
Apply