

## [ CONTROL OPERATIONS ]

FILE OPS

JOGGING

LASER

RUN OPS

TOOL PATH OPS

ZERO SETUP

To Set Work Zero With Microscope

1. Press "Clear X-Y WorkOffset" Button
2. Move X-Y axis to desired microscope position
3. Press "Zero X" and "Zero Y" Buttons
4. Press "Reset X-Y Offsets" Button
5. Ensure Z Axis is Zero is accordingly
6. Press "Go To Work Zero"

WORK SHIFT X OFFSET

0.0000

WORK SHIFT Y OFFSET

0.0000

MICROSCOPE X OFFSET

3.3800

MICROSCOPE Y OFFSET

-2.3460

CLEAR X-Y  
WORK OFFSETS

RESET X-Y  
OFFSETS

To Establish New Microscope Offsets

1. Press "Clear X-Y WorkOffset" Button
2. Move X-Y axis to desired microscope position
3. Press "Zero X" and "Zero Y" Buttons
4. Move X-Y axis aligning tool with same point
5. Press "Get => Set X-Y Offsets"
6. Current position X-Y DROs should now be at zero

GET => SET X-Y  
OFFSETS

GO TO  
WORK ZERO