| 2 | -0.0150 | Z Range | -0.0150 | +0.0850 | Display Mode |
| 4 | +0.0000 | 4 Range | +0.0000 | +0.0000 | Regen. Toolpath |

Absolute Coordinates

Jog ON/OFF Ctrl-Alt-J

Cycle Jog Step - Alt J

0.0010

Cont □ Step

Jog Mode Ctrl-J

Jog Rate %

Dn | 30 | Up

M1 Optional Stop

Block Delete

MDI Line

FRO %

⌂ 100 ▽

Feed Rate
0.00
Units/Min