

# LIMITS DELAYS Configure Mechanism

PRINT X

Z Altitude	0.0400	inch	Units	inch
Start Surface	0.8690	inch	Display Flag	ON
Cut Depth	0.1000	inch		
TRAVEL Speed	0.0500	0.000 - 0.200	in/sec	
TRAVEL Slew	0.2000	0.000 - 0.500	in/sec	
TRAVEL Ramp	0.010000	(in/sec)/Step		
Cut Speed	0.0100	0.000 - 0.200	in/sec	
Cut Slew 0.1 → 0.0400	<del>0.0400</del>	0.000 - 0.500	in/sec	
Cut Ramp	0.010000	(in/sec)/Step		
Z Travel	0.0020	0.000 - 0.150	in/sec	
Z Tool Slew	0.1000	0.000 - 0.500	in/sec	
Z Tool Ramp	0.0050	(in/sec)/Step		
Z Cut Speed	0.0010	0.000 - 0.150	in/sec	
Z Cut Slew	0.0200	0.000 - 0.500	in/sec	
Z Cut Ramp	0.0010	(in/sec)/Step		
Toolwidth	0.0100	inch		
XYZ Jog Inset	0.0050	inch	2 Jog Inset	0.0050