



The following Buttons do not have functions but are instead mapped to Mach IO input signals:

- Probe-Z
- Spindle
- Safe-Z
- Macro-2
- Macro-3
- Macro-6
- Macro-7

There is a known bug where Mach get's stuck in a "Jogging" state when using the MPG wheel in Velocity mode. pressing "MPG/ Model" to exit Velocity mode will reset the state in Mach4. This is a temp fix till I figure out what is causing the bug.