

%

(1)

(T2 D=0.0625 CR=0.0312 - ZMIN=-0.22 - ball end mill)

(T6 D=0.0312 CR=0.0156 - ZMIN=-0.2136 - ball end mill)

N10 G90 G94

N11 G17

N12 G20

N13 G28 G91 Z0

N14 G90

(Pocket2)

N15 M9

N16 T2 M6

N17 S10000 M3

N18 G54

N19 M8

N21 G0 X0.0051 Y0.002

N22 Z0.6

N23 Z0.0794

N24 G1 Z0.0482 F3.02

N25 Y0.0021 Z0.0472 F5

N26 X0.005 Y0.0023 Z0.0462

N27 X0.0048 Y0.0027 Z0.0452

N28 X0.0046 Y0.0033 Z0.0443

N29 G3 X0.0043 Y0.0039 Z0.0435 I-0.0071 J-0.0033

N30 X0.0038 Y0.0047 Z0.0429 I-0.0067 J-0.0039

N31 X0.0032 Y0.0054 Z0.0424 I-0.0063 J-0.0047

N32 X0.0024 Y0.0061 Z0.0421 I-0.0057 J-0.0054

N33 X0.0016 Y0.0067 Z0.042 I-0.0049 J-0.0061

N34 X-0.0065 Y-0.0067 Z0.0411 I-0.004 J-0.0067

N35 X0.0016 Y0.0067 Z0.0403 I0.004 J0.0067

N36 X-0.0065 Y-0.0067 Z0.0394 I-0.004 J-0.0067

N37 X0.0016 Y0.0067 Z0.0386 I0.004 J0.0067

N38 X-0.0065 Y-0.0067 Z0.0377 I-0.004 J-0.0067

N39 X0.0016 Y0.0067 Z0.0369 I0.004 J0.0067

N40 X-0.0065 Y-0.0067 Z0.036 I-0.004 J-0.0067

N41 X0.0016 Y0.0067 Z0.0351 I0.004 J0.0067

N42 X-0.0065 Y-0.0067 Z0.0343 I-0.004 J-0.0067

N43 X0.0016 Y0.0067 Z0.0334 I0.004 J0.0067

N44 X-0.0065 Y-0.0067 Z0.0326 I-0.004 J-0.0067

N45 X0.0016 Y0.0067 Z0.0317 I0.004 J0.0067

N46 X-0.0065 Y-0.0067 Z0.0309 I-0.004 J-0.0067

N47 X0.0016 Y0.0067 Z0.03 I0.004 J0.0067

N48 X-0.0065 Y-0.0067 Z0.0291 I-0.004 J-0.0067

N49 X0.0016 Y0.0067 Z0.0283 I0.004 J0.0067

N50 X-0.0065 Y-0.0067 Z0.0274 I-0.004 J-0.0067

N51 X0.0016 Y0.0067 Z0.0266 I0.004 J0.0067

N52 X-0.0065 Y-0.0067 Z0.0257 I-0.004 J-0.0067

N53 X0.0016 Y0.0067 Z0.0249 I0.004 J0.0067

N54 X-0.0065 Y-0.0067 Z0.024 I-0.004 J-0.0067

N55 X0.0016 Y0.0067 Z0.0231 I0.004 J0.0067  
N56 X-0.0065 Y-0.0067 Z0.0223 I-0.004 J-0.0067  
N57 X0.0016 Y0.0067 Z0.0214 I0.004 J0.0067  
N58 X-0.0065 Y-0.0067 Z0.0206 I-0.004 J-0.0067  
N59 X0.0016 Y0.0067 Z0.0197 I0.004 J0.0067  
N60 X-0.0065 Y-0.0067 Z0.0189 I-0.004 J-0.0067  
N61 X0.0016 Y0.0067 Z0.018 I0.004 J0.0067  
N62 X-0.0065 Y-0.0067 Z0.0171 I-0.004 J-0.0067  
N63 X0.0016 Y0.0067 Z0.0163 I0.004 J0.0067  
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N66 X-0.0065 Y-0.0067 Z0.0137 I-0.004 J-0.0067  
N67 X0.0016 Y0.0067 Z0.0129 I0.004 J0.0067  
N68 X-0.0065 Y-0.0067 Z0.012 I-0.004 J-0.0067  
N69 X0.0016 Y0.0067 Z0.0111 I0.004 J0.0067  
N70 X-0.0065 Y-0.0067 Z0.0103 I-0.004 J-0.0067  
N71 X0.0016 Y0.0067 Z0.0094 I0.004 J0.0067  
N72 X-0.0065 Y-0.0067 Z0.0086 I-0.004 J-0.0067  
N73 X0.0016 Y0.0067 Z0.0077 I0.004 J0.0067  
N74 X-0.0065 Y-0.0067 Z0.0069 I-0.004 J-0.0067  
N75 X0.0016 Y0.0067 Z0.006 I0.004 J0.0067  
N76 X-0.0065 Y-0.0067 Z0.0051 I-0.004 J-0.0067  
N77 X0.0016 Y0.0067 Z0.0043 I0.004 J0.0067  
N78 X-0.0065 Y-0.0067 Z0.0034 I-0.004 J-0.0067  
N79 X0.0016 Y0.0067 Z0.0026 I0.004 J0.0067  
N80 X-0.0065 Y-0.0067 Z0.0017 I-0.004 J-0.0067  
N81 X0.0016 Y0.0067 Z0.0009 I0.004 J0.0067  
N82 X-0.0065 Y-0.0067 Z0 I-0.004 J-0.0067  
N83 X0.0016 Y0.0067 Z-0.0009 I0.004 J0.0067  
N84 X-0.0065 Y-0.0067 Z-0.0017 I-0.004 J-0.0067  
N85 X0.0016 Y0.0067 Z-0.0026 I0.004 J0.0067  
N86 X-0.0065 Y-0.0067 Z-0.0034 I-0.004 J-0.0067  
N87 X0.0016 Y0.0067 Z-0.0043 I0.004 J0.0067  
N88 X-0.0065 Y-0.0067 Z-0.0051 I-0.004 J-0.0067  
N89 X0.0016 Y0.0067 Z-0.006 I0.004 J0.0067  
N90 X-0.0065 Y-0.0067 Z-0.0069 I-0.004 J-0.0067  
N91 X0.0016 Y0.0067 Z-0.0077 I0.004 J0.0067  
N92 X-0.0065 Y-0.0067 Z-0.0086 I-0.004 J-0.0067  
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N94 X-0.0065 Y-0.0067 Z-0.0103 I-0.004 J-0.0067  
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N96 X-0.0065 Y-0.0067 Z-0.012 I-0.004 J-0.0067  
N97 X0.0016 Y0.0067 Z-0.0129 I0.004 J0.0067  
N98 X-0.0065 Y-0.0067 Z-0.0137 I-0.004 J-0.0067  
N99 X0.0016 Y0.0067 Z-0.0146 I0.004 J0.0067  
N100 X-0.0065 Y-0.0067 Z-0.0154 I-0.004 J-0.0067  
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N103 X0.0016 Y0.0067 Z-0.018 I0.004 J0.0067  
N104 X-0.0065 Y-0.0067 Z-0.0189 I-0.004 J-0.0067

N105 X0.0016 Y0.0067 Z-0.0197 I0.004 J0.0067  
N106 X-0.0065 Y-0.0067 Z-0.0206 I-0.004 J-0.0067  
N107 X0.0016 Y0.0067 Z-0.0214 I0.004 J0.0067  
N108 X-0.0065 Y-0.0067 Z-0.0223 I-0.004 J-0.0067  
N109 X0.0016 Y0.0067 Z-0.0231 I0.004 J0.0067  
N110 X-0.0065 Y-0.0067 Z-0.024 I-0.004 J-0.0067  
N111 X0.0016 Y0.0067 Z-0.0249 I0.004 J0.0067  
N112 X-0.0065 Y-0.0067 Z-0.0257 I-0.004 J-0.0067  
N113 X0.0016 Y0.0067 Z-0.0266 I0.004 J0.0067  
N114 X-0.0065 Y-0.0067 Z-0.0274 I-0.004 J-0.0067  
N115 X0.0016 Y0.0067 Z-0.0283 I0.004 J0.0067  
N116 X-0.0065 Y-0.0067 Z-0.0291 I-0.004 J-0.0067  
N117 X0.0016 Y0.0067 Z-0.03 I0.004 J0.0067  
N118 X-0.0065 Y-0.0067 Z-0.0309 I-0.004 J-0.0067  
N119 X0.0016 Y0.0067 Z-0.0317 I0.004 J0.0067  
N120 X-0.0065 Y-0.0067 Z-0.0326 I-0.004 J-0.0067  
N121 X0.0016 Y0.0067 Z-0.0334 I0.004 J0.0067  
N122 X-0.0065 Y-0.0067 Z-0.0343 I-0.004 J-0.0067  
N123 X0.0016 Y0.0067 Z-0.0351 I0.004 J0.0067  
N124 X-0.0065 Y-0.0067 Z-0.036 I-0.004 J-0.0067  
N125 X0.0016 Y0.0067 Z-0.0369 I0.004 J0.0067  
N126 X-0.0065 Y-0.0067 Z-0.0377 I-0.004 J-0.0067  
N127 X0.0016 Y0.0067 Z-0.0386 I0.004 J0.0067  
N128 X-0.0065 Y-0.0067 Z-0.0394 I-0.004 J-0.0067  
N129 X0.0053 Y0 Z-0.04 I0.004 J0.0067  
N130 X-0.0053 I-0.0053  
N131 X0.0178 I0.0116  
N132 X-0.0178 I-0.0178  
N133 X0.0303 I0.0241  
N134 X-0.0303 I-0.0303  
N135 X0.0428 I0.0366  
N136 X-0.0428 I-0.0428  
N137 X0.0553 I0.0491  
N138 X-0.0553 I-0.0553  
N139 X0.0678 I0.0616  
N140 X-0.0678 I-0.0678  
N141 X0.0803 I0.0741  
N142 X-0.0803 I-0.0803  
N143 X0.0928 I0.0866  
N144 X-0.0928 I-0.0928  
N145 X0.1053 I0.0991  
N146 X-0.1053 I-0.1053  
N147 X0.1178 I0.1116  
N148 X-0.1178 I-0.1178  
N149 X0.1303 I0.1241  
N150 X-0.1303 I-0.1303  
N151 X0.1428 I0.1366  
N152 X-0.1428 I-0.1428  
N153 X0.1553 I0.1491  
N154 X-0.1553 I-0.1553

N155 X0.1678 I0.1616  
N156 X-0.1678 I-0.1678  
N157 X0.1803 I0.1741  
N158 X-0.1803 I-0.1803  
N159 X0.1928 I0.1866  
N160 X-0.1928 I-0.1928  
N161 X0.2053 I0.1991  
N162 X-0.2053 I-0.2053  
N163 X0.2178 I0.2116  
N164 X-0.2178 I-0.2178  
N165 X0.2303 I0.2241  
N166 X-0.2303 I-0.2303  
N167 X0.2303 I0.2303  
N168 G2 X0.2361 Y0.0089 I0.0098  
N169 G3 X0.2417 Y0.018 I-0.0039 J0.0087  
N170 G1 X0.2416 Y0.02  
N171 X0.2405 Y0.0289  
N172 X0.2394 Y0.0378  
N173 X0.2387 Y0.0422  
N174 X0.2348 Y0.06  
N175 X0.2336 Y0.0645  
N176 X0.2292 Y0.0787  
N177 X0.228 Y0.0823  
N178 X0.2208 Y0.1001  
N179 X0.2118 Y0.1178  
N180 X0.2114 Y0.1186  
N181 X0.2009 Y0.1356  
N182 X0.1892 Y0.1516  
N183 X0.1876 Y0.1534  
N184 X0.1758 Y0.1669  
N185 X0.1714 Y0.1713  
N186 X0.1621 Y0.1801  
N187 X0.158 Y0.1837  
N188 X0.1447 Y0.1945  
N189 X0.1398 Y0.1979  
N190 X0.1268 Y0.2066  
N191 X0.109 Y0.2165  
N192 X0.0912 Y0.2246  
N193 X0.0868 Y0.2262  
N194 X0.0734 Y0.2309  
N195 X0.069 Y0.2323  
N196 X0.0512 Y0.237  
N197 X0.0334 Y0.24  
N198 X0.0289 Y0.2406  
N199 X0.0111 Y0.2421  
N200 X0.0067 Y0.2422  
N201 X-0.0067  
N202 X-0.0111 Y0.2421  
N203 X-0.0289 Y0.2406  
N204 X-0.0334 Y0.24

N205 X-0.0512 Y0.237  
N206 X-0.069 Y0.2323  
N207 X-0.0734 Y0.2309  
N208 X-0.0868 Y0.2262  
N209 X-0.0912 Y0.2246  
N210 X-0.109 Y0.2165  
N211 X-0.1268 Y0.2066  
N212 X-0.1402 Y0.1976  
N213 X-0.1447 Y0.1945  
N214 X-0.158 Y0.1837  
N215 X-0.1625 Y0.1798  
N216 X-0.1714 Y0.1712  
N217 X-0.1759 Y0.1668  
N218 X-0.1876 Y0.1534  
N219 X-0.1892 Y0.1516  
N220 X-0.2009 Y0.1356  
N221 X-0.2114 Y0.1186  
N222 X-0.2118 Y0.1178  
N223 X-0.2208 Y0.1001  
N224 X-0.228 Y0.0823  
N225 X-0.2292 Y0.0787  
N226 X-0.2337 Y0.0642  
N227 X-0.2348 Y0.06  
N228 X-0.2387 Y0.0422  
N229 X-0.2394 Y0.0378  
N230 X-0.2411 Y0.0245  
N231 X-0.2416 Y0.02  
N232 X-0.2423 Y0.0022  
N233 Y-0.0022  
N234 X-0.2416 Y-0.02  
N235 X-0.2405 Y-0.0289  
N236 X-0.2394 Y-0.0378  
N237 X-0.2387 Y-0.0422  
N238 X-0.2348 Y-0.06  
N239 X-0.2336 Y-0.0645  
N240 X-0.2292 Y-0.0787  
N241 X-0.228 Y-0.0823  
N242 X-0.2208 Y-0.1001  
N243 X-0.2118 Y-0.1178  
N244 X-0.2114 Y-0.1186  
N245 X-0.2009 Y-0.1356  
N246 X-0.1892 Y-0.1516  
N247 X-0.1876 Y-0.1534  
N248 X-0.1758 Y-0.1669  
N249 X-0.1714 Y-0.1713  
N250 X-0.1621 Y-0.1801  
N251 X-0.158 Y-0.1837  
N252 X-0.1447 Y-0.1945  
N253 X-0.1398 Y-0.1979  
N254 X-0.1268 Y-0.2066

N255 X-0.109 Y-0.2165  
N256 X-0.0912 Y-0.2246  
N257 X-0.0868 Y-0.2262  
N258 X-0.0734 Y-0.2309  
N259 X-0.069 Y-0.2323  
N260 X-0.0512 Y-0.237  
N261 X-0.0334 Y-0.24  
N262 X-0.0289 Y-0.2406  
N263 X-0.0111 Y-0.2421  
N264 X-0.0067 Y-0.2422  
N265 X0.0067  
N266 X0.0111 Y-0.2421  
N267 X0.0289 Y-0.2406  
N268 X0.0334 Y-0.24  
N269 X0.0512 Y-0.237  
N270 X0.069 Y-0.2323  
N271 X0.0734 Y-0.2309  
N272 X0.0868 Y-0.2262  
N273 X0.0912 Y-0.2246  
N274 X0.109 Y-0.2165  
N275 X0.1268 Y-0.2066  
N276 X0.1402 Y-0.1976  
N277 X0.1447 Y-0.1945  
N278 X0.158 Y-0.1837  
N279 X0.1625 Y-0.1798  
N280 X0.1714 Y-0.1712  
N281 X0.1759 Y-0.1668  
N282 X0.1876 Y-0.1534  
N283 X0.1892 Y-0.1516  
N284 X0.2009 Y-0.1356  
N285 X0.2114 Y-0.1186  
N286 X0.2118 Y-0.1178  
N287 X0.2208 Y-0.1001  
N288 X0.228 Y-0.0823  
N289 X0.2292 Y-0.0787  
N290 X0.2337 Y-0.0642  
N291 X0.2348 Y-0.06  
N292 X0.2387 Y-0.0422  
N293 X0.2394 Y-0.0378  
N294 X0.2411 Y-0.0245  
N295 X0.2416 Y-0.02  
N296 X0.2423 Y-0.0022  
N297 Y0.0022  
N298 X0.2417 Y0.018  
N299 G3 X0.2383 Y0.021 I-0.0031 J-0.0001  
N300 G1 X-0.0074 Y0.0032  
N301 G3 X-0.0103 Y0.0001 I0.0002 J-0.0031  
N302 X0.0053 Y-0.0001 Z-0.0409 I0.0078 J-0.0001  
N303 X-0.0103 Y0.0001 Z-0.0417 I-0.0078 J0.0001  
N304 X0.0053 Y-0.0001 Z-0.0426 I0.0078 J-0.0001

N305 X-0.0103 Y0.0001 Z-0.0434 I-0.0078 J0.0001  
N306 X0.0053 Y-0.0001 Z-0.0443 I0.0078 J-0.0001  
N307 X-0.0103 Y0.0001 Z-0.0451 I-0.0078 J0.0001  
N308 X0.0053 Y-0.0001 Z-0.046 I0.0078 J-0.0001  
N309 X-0.0103 Y0.0001 Z-0.0469 I-0.0078 J0.0001  
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N311 X-0.0103 Y0.0001 Z-0.0486 I-0.0078 J0.0001  
N312 X0.0053 Y-0.0001 Z-0.0494 I0.0078 J-0.0001  
N313 X-0.0103 Y0.0001 Z-0.0503 I-0.0078 J0.0001  
N314 X0.0053 Y-0.0001 Z-0.0511 I0.0078 J-0.0001  
N315 X-0.0103 Y0.0001 Z-0.052 I-0.0078 J0.0001  
N316 X0.0053 Y-0.0001 Z-0.0529 I0.0078 J-0.0001  
N317 X-0.0103 Y0.0001 Z-0.0537 I-0.0078 J0.0001  
N318 X0.0053 Y-0.0001 Z-0.0546 I0.0078 J-0.0001  
N319 X-0.0103 Y0.0001 Z-0.0554 I-0.0078 J0.0001  
N320 X0.0053 Y-0.0001 Z-0.0563 I0.0078 J-0.0001  
N321 X-0.0103 Y0.0001 Z-0.0571 I-0.0078 J0.0001  
N322 X0.0053 Y-0.0001 Z-0.058 I0.0078 J-0.0001  
N323 X-0.0103 Y0.0001 Z-0.0589 I-0.0078 J0.0001  
N324 X0.0053 Y-0.0001 Z-0.0597 I0.0078 J-0.0001  
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N326 X0.0053 Y-0.0001 Z-0.0614 I0.0078 J-0.0001  
N327 X-0.0103 Y0.0001 Z-0.0623 I-0.0078 J0.0001  
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N330 X0.0053 Y-0.0001 Z-0.0649 I0.0078 J-0.0001  
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N335 X-0.0103 Y0.0001 Z-0.0691 I-0.0078 J0.0001  
N336 X-0.0025 Y-0.0078 Z-0.0696 I0.0078 J-0.0001  
N337 X0.0053 Y0 Z-0.07 J0.0078  
N338 X-0.0053 I-0.0053  
N339 X0.0178 I0.0116  
N340 X-0.0178 I-0.0178  
N341 X0.0303 I0.0241  
N342 X-0.0303 I-0.0303  
N343 X0.0428 I0.0366  
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N345 X0.0553 I0.0491  
N346 X-0.0553 I-0.0553  
N347 X0.0678 I0.0616  
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N349 X0.0803 I0.0741  
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N351 X0.0928 I0.0866  
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N354 X-0.1053 I-0.1053

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N364 X-0.1678 I-0.1678  
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N368 X-0.1928 I-0.1928  
N369 X0.2053 I0.1991  
N370 X-0.2053 I-0.2053  
N371 X0.2178 I0.2116  
N372 X-0.2178 I-0.2178  
N373 X0.2303 I0.2241  
N374 X-0.2303 I-0.2303  
N375 X0.2303 I0.2303  
N376 G2 X0.2361 Y0.0089 I0.0098  
N377 G3 X0.2417 Y0.018 I-0.0039 J0.0087  
N378 G1 X0.2416 Y0.02  
N379 X0.2405 Y0.0289  
N380 X0.2394 Y0.0378  
N381 X0.2387 Y0.0422  
N382 X0.2348 Y0.06  
N383 X0.2336 Y0.0645  
N384 X0.2292 Y0.0787  
N385 X0.228 Y0.0823  
N386 X0.2208 Y0.1001  
N387 X0.2118 Y0.1178  
N388 X0.2114 Y0.1186  
N389 X0.2009 Y0.1356  
N390 X0.1892 Y0.1516  
N391 X0.1876 Y0.1534  
N392 X0.1758 Y0.1669  
N393 X0.1714 Y0.1713  
N394 X0.1621 Y0.1801  
N395 X0.158 Y0.1837  
N396 X0.1447 Y0.1945  
N397 X0.1398 Y0.1979  
N398 X0.1268 Y0.2066  
N399 X0.109 Y0.2165  
N400 X0.0912 Y0.2246  
N401 X0.0868 Y0.2262  
N402 X0.0734 Y0.2309  
N403 X0.069 Y0.2323  
N404 X0.0512 Y0.237



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N406 X0.0289 Y0.2406  
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N804 X0.0952 Y0.1843



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N863 X0.1316 Y-0.083 I-0.0768 J0.0407  
N864 X0.1082 Y-0.098 I-0.0494 J0.0516  
N865 X0.0974 Y-0.1012 I-0.0245 J0.0629  
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N867 G3 X0.078 Y-0.1063 I0.0019 J-0.0167  
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N908 G1 X0.1302 Y-0.0676  
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N912 X0.0703 Y-0.0979  
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N922 X-0.1393 Y-0.054 I0.0328 J0.0503  
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N927 G3 X-0.1148 Y0.0365 I-0.0154 J0.017  
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N929 X-0.1144 Y0.038  
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N931 G2 X-0.1126 Y0.0865 I0.069 J0.0155  
N932 X-0.0932 Y0.1168 I0.0627 J-0.0188  
N933 X-0.055 Y0.1331 I0.0439 J-0.0498  
N934 X-0.0144 Y0.124 I0.0059 J-0.0683  
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N936 G1 X-0.0012  
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N948 X0.1452 Y-0.0178 I-0.053 J-0.0299  
N949 X0.1304 Y-0.0673 I-0.068 J-0.0066  
N950 X0.1201 Y-0.0702 I-0.0072 J0.0058  
N951 G3 X0.1094 Y-0.0715 I-0.0041 J-0.0111  
N952 G1 X0.108 Y-0.0724  
N953 G2 X0.0791 Y-0.0809 I-0.0293 J0.0464  
N954 G3 X0.0687 Y-0.0848 I0.0001 J-0.0159

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N956 X0.0616 Y-0.0902 I-0.0248 J0.0318  
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N958 X0.0604 Y-0.0909  
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N998 X0.0701 Y-0.0688  
N999 X0.0696 Y-0.0689  
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N1122 X-0.0156 Y0.0966  
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N1204 X0.109 Y-0.057



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N1208 X0.1001 Y-0.0635  
N1209 X0.0986 Y-0.0645  
N1210 X0.0971 Y-0.0653  
N1211 X0.0957 Y-0.0659  
N1212 X0.0935 Y-0.0668  
N1213 X0.0912 Y-0.0675  
N1214 X0.0868 Y-0.0685  
N1215 G3 X0.0844 Y-0.0721 I0.0007 J-0.003  
N1216 G1 X0.0968 Y-0.1379  
N1217 G3 X0.1017 Y-0.1399 I0.0031 J0.0006  
N1218 X0.0926 Y-0.1272 Z-0.1209 I-0.0045 J0.0064  
N1219 X0.1017 Y-0.1399 Z-0.1217 I0.0045 J-0.0064  
N1220 X0.0926 Y-0.1272 Z-0.1226 I-0.0045 J0.0064  
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N1231 X0.1017 Y-0.1399 Z-0.132 I0.0045 J-0.0064  
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N1235 X0.1017 Y-0.1399 Z-0.1354 I0.0045 J-0.0064  
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N1237 X0.1017 Y-0.1399 Z-0.1371 I0.0045 J-0.0064  
N1238 X0.0926 Y-0.1272 Z-0.138 I-0.0045 J0.0064  
N1239 X0.1017 Y-0.1399 Z-0.1389 I0.0045 J-0.0064  
N1240 X0.0926 Y-0.1272 Z-0.1397 I-0.0045 J0.0064  
N1241 X0.1017 Y-0.1399 Z-0.1406 I0.0045 J-0.0064  
N1242 X0.0926 Y-0.1272 Z-0.1414 I-0.0045 J0.0064  
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N1244 X0.0926 Y-0.1272 Z-0.1431 I-0.0045 J0.0064  
N1245 X0.1017 Y-0.1399 Z-0.144 I0.0045 J-0.0064  
N1246 X0.0926 Y-0.1272 Z-0.1449 I-0.0045 J0.0064  
N1247 X0.1017 Y-0.1399 Z-0.1457 I0.0045 J-0.0064  
N1248 X0.0926 Y-0.1272 Z-0.1466 I-0.0045 J0.0064  
N1249 X0.1017 Y-0.1399 Z-0.1474 I0.0045 J-0.0064  
N1250 X0.0926 Y-0.1272 Z-0.1483 I-0.0045 J0.0064  
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N1254 X0.0926 Y-0.1272 Z-0.1517 I-0.0045 J0.0064

N1255 X0.1017 Y-0.1399 Z-0.1526 I0.0045 J-0.0064  
N1256 X0.0926 Y-0.1272 Z-0.1534 I-0.0045 J0.0064  
N1257 X0.1017 Y-0.1399 Z-0.1543 I0.0045 J-0.0064  
N1258 X0.0926 Y-0.1272 Z-0.1551 I-0.0045 J0.0064  
N1259 X0.1017 Y-0.1399 Z-0.156 I0.0045 J-0.0064  
N1260 X0.0926 Y-0.1272 Z-0.1569 I-0.0045 J0.0064  
N1261 X0.1017 Y-0.1399 Z-0.1577 I0.0045 J-0.0064  
N1262 X0.0926 Y-0.1272 Z-0.1586 I-0.0045 J0.0064  
N1263 X0.1017 Y-0.1399 Z-0.1594 I0.0045 J-0.0064  
N1264 X0.1003 Y-0.1264 Z-0.16 I-0.0045 J0.0064  
N1265 G1 X0.0993 Y-0.1259  
N1266 G2 X0.095 Y-0.1238 I0.0317 J0.0691  
N1267 G3 X0.0908 Y-0.1217 I-0.036 J-0.067  
N1268 X0.0877 Y-0.1239 I-0.0009 J-0.002  
N1269 G1 X0.09 Y-0.1442  
N1270 G3 X0.094 Y-0.146 I0.0025 J0.0003  
N1271 G2 X0.102 Y-0.1403 I0.8349 J-1.1801  
N1272 G3 X0.1098 Y-0.1343 I-0.0578 J0.0829  
N1273 X0.1092 Y-0.1301 I-0.0016 J0.0019  
N1274 X0.1042 Y-0.128 I-0.041 J-0.0898  
N1275 G2 X0.1003 Y-0.1264 I0.0333 J0.0856  
N1276 X0.095 Y-0.1179 I0.0036 J0.0082  
N1277 G3 X0.0899 Y-0.1092 I-0.0093 J0.0004  
N1278 X0.0773 Y-0.1031 I-0.1735 J-0.3443  
N1279 X0.0742 Y-0.1054 I-0.0009 J-0.002  
N1280 G1 X0.0807 Y-0.1621  
N1281 G3 X0.0847 Y-0.1643 I0.0028 J0.0003  
N1282 G1 X0.085 Y-0.1641  
N1283 X0.0853 Y-0.164  
N1284 G3 X0.0924 Y-0.1598 I-0.0357 J0.0688  
N1285 G2 X0.0994 Y-0.1552 I0.2799 J-0.4214  
N1286 G3 X0.1154 Y-0.1441 I-0.1359 J0.2121  
N1287 X0.13 Y-0.1313 I-0.0781 J0.1033  
N1288 X0.1292 Y-0.1269 I-0.002 J0.0019  
N1289 X0.1165 Y-0.1214 I-0.1404 J-0.3074  
N1290 G2 X0.1038 Y-0.1159 I0.1155 J0.2847  
N1291 X0.0906 Y-0.1095 I0.1608 J0.3504  
N1292 G1 X0.0899 Y-0.1092  
N1293 G2 X0.0848 Y-0.1004 I0.0043 J0.0084  
N1294 G3 X0.0794 Y-0.0917 I-0.0092 J0.0004  
N1295 G1 X0.0734 Y-0.0889  
N1296 G3 X0.0664 Y-0.0896 I-0.0029 J-0.0064  
N1297 G1 X0.0654 Y-0.0903  
N1298 G3 X0.062 Y-0.0978 I0.0047 J-0.0066  
N1299 G1 X0.0713 Y-0.1787  
N1300 G3 X0.0754 Y-0.181 I0.0029 J0.0003  
N1301 X0.106 Y-0.1642 I-0.1094 J0.2361  
N1302 X0.1336 Y-0.1429 I-0.1022 J0.1601  
N1303 G1 X0.1412 Y-0.1357  
N1304 G3 X0.1488 Y-0.1276 I-0.056 J0.0599

N1305 X0.1477 Y-0.123 I-0.0023 J0.0019  
N1306 G1 X0.0794 Y-0.0917  
N1307 G2 X0.074 Y-0.083 I0.0038 J0.0084  
N1308 G3 X0.0687 Y-0.0744 I-0.0091 J0.0003  
N1309 G1 X0.0679 Y-0.074  
N1310 X0.0673  
N1311 X0.063 Y-0.0778  
N1312 X0.0601 Y-0.0802  
N1313 X0.0572 Y-0.0823  
N1314 X0.05 Y-0.0867  
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N1316 X0.0512 Y-0.1024  
N1317 X0.0595 Y-0.1756  
N1318 X0.0621 Y-0.1979  
N1319 X0.0784 Y-0.1921  
N1320 X0.0957 Y-0.1841  
N1321 X0.1119 Y-0.1747  
N1322 X0.1274 Y-0.1637  
N1323 X0.1417 Y-0.1515  
N1324 X0.1549 Y-0.138  
N1325 X0.1666 Y-0.1237  
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N1327 X0.1135 Y-0.0949  
N1328 X0.0779 Y-0.0786  
N1329 X0.0687 Y-0.0744  
N1330 G3 X0.0678 Y-0.0752 I-0.0003 J-0.0006  
N1331 G1 X0.0689 Y-0.0779  
N1332 X0.1101 Y-0.1413  
N1333 X0.1112 Y-0.1424  
N1334 X0.1116 Y-0.1425  
N1335 X0.1118 Y-0.1421  
N1336 G3 X0.0963 Y-0.1439 Z-0.1609 I-0.0078 J-0.0009  
N1337 X0.1118 Y-0.1421 Z-0.1617 I0.0078 J0.0009  
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N1345 X0.1118 Y-0.1421 Z-0.1686 I0.0078 J0.0009  
N1346 X0.0963 Y-0.1439 Z-0.1694 I-0.0078 J-0.0009  
N1347 X0.1118 Y-0.1421 Z-0.1703 I0.0078 J0.0009  
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N1349 X0.1118 Y-0.1421 Z-0.172 I0.0078 J0.0009  
N1350 X0.0963 Y-0.1439 Z-0.1729 I-0.0078 J-0.0009  
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N1352 X0.0963 Y-0.1439 Z-0.1746 I-0.0078 J-0.0009  
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N1356 X0.0963 Y-0.1439 Z-0.178 I-0.0078 J-0.0009  
N1357 X0.1118 Y-0.1421 Z-0.1789 I0.0078 J0.0009  
N1358 X0.0963 Y-0.1439 Z-0.1797 I-0.0078 J-0.0009  
N1359 X0.1118 Y-0.1421 Z-0.1806 I0.0078 J0.0009  
N1360 X0.0963 Y-0.1439 Z-0.1814 I-0.0078 J-0.0009  
N1361 X0.1087 Y-0.1492 Z-0.182 I0.0078 J0.0009  
N1362 X0.1134 Y-0.1457 I-0.203 J0.2705  
N1363 X0.1169 Y-0.1429 I-0.5084 J0.6537  
N1364 X0.1203 Y-0.1401 I-0.0692 J0.0879  
N1365 X0.1198 Y-0.1359 I-0.0016 J0.0019  
N1366 G1 X0.0921 Y-0.1234  
N1367 G3 X0.089 Y-0.1256 I-0.0009 J-0.002  
N1368 G1 X0.0924 Y-0.1558  
N1369 G3 X0.0962 Y-0.1577 I0.0025 J0.0003  
N1370 X0.105 Y-0.152 I-0.0496 J0.0859  
N1371 X0.1087 Y-0.1492 I-0.1992 J0.2733  
N1372 G2 X0.1186 Y-0.1487 I0.0053 J-0.007  
N1373 G3 X0.1284 Y-0.1479 I0.0043 J0.0072  
N1374 X0.1402 Y-0.1369 I-0.1108 J0.1307  
N1375 X0.1394 Y-0.1325 I-0.002 J0.0019  
N1376 G1 X0.0788 Y-0.105  
N1377 G3 X0.0757 Y-0.1073 I-0.0009 J-0.002  
N1378 G1 X0.083 Y-0.1734  
N1379 G3 X0.0869 Y-0.1757 I0.0028 J0.0003  
N1380 X0.0969 Y-0.1702 I-0.0353 J0.0762  
N1381 G1 X0.1055 Y-0.1647  
N1382 G3 X0.1236 Y-0.1518 I-0.1234 J0.1926  
N1383 X0.1284 Y-0.1479 I-0.1061 J0.1346  
N1384 G2 X0.1383 Y-0.1467 I0.006 J-0.007  
N1385 G3 X0.1482 Y-0.1449 I0.0037 J0.0078  
N1386 G1 X0.1549 Y-0.138  
N1387 X0.1613 Y-0.1302  
N1388 X0.161 Y-0.1298  
N1389 X0.0953 Y-0.1001  
N1390 X0.0633 Y-0.0857  
N1391 X0.0623 Y-0.0852  
N1392 X0.0619 Y-0.0856  
N1393 X0.0738 Y-0.1934  
N1394 X0.0742 Y-0.1936  
N1395 X0.0784 Y-0.1921  
N1396 X0.0957 Y-0.1841  
N1397 X0.1119 Y-0.1747  
N1398 X0.1274 Y-0.1637  
N1399 X0.1417 Y-0.1515  
N1400 X0.1482 Y-0.1449  
N1401 G3 X0.145 Y-0.1397 I-0.0022 J0.0022  
N1402 G1 X0.1126 Y-0.1495  
N1403 G3 X0.1123 Y-0.1554 I0.0009 J-0.003  
N1404 X0.1183 Y-0.141 Z-0.1829 I0.003 J0.0072

N1405 X0.1123 Y-0.1554 Z-0.1837 I-0.003 J-0.0072  
N1406 X0.1183 Y-0.141 Z-0.1846 I0.003 J0.0072  
N1407 X0.1123 Y-0.1554 Z-0.1854 I-0.003 J-0.0072  
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N1412 X0.1183 Y-0.141 Z-0.1897 I0.003 J0.0072  
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N1418 X0.1183 Y-0.141 Z-0.1949 I0.003 J0.0072  
N1419 X0.1123 Y-0.1554 Z-0.1957 I-0.003 J-0.0072  
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N1421 X0.1123 Y-0.1554 Z-0.1974 I-0.003 J-0.0072  
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N1423 X0.1123 Y-0.1554 Z-0.1991 I-0.003 J-0.0072  
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N1425 X0.1123 Y-0.1554 Z-0.2009 I-0.003 J-0.0072  
N1426 X0.1183 Y-0.141 Z-0.2017 I0.003 J0.0072  
N1427 X0.1123 Y-0.1554 Z-0.2026 I-0.003 J-0.0072  
N1428 X0.1183 Y-0.141 Z-0.2034 I0.003 J0.0072  
N1429 X0.1123 Y-0.1554 Z-0.2043 I-0.003 J-0.0072  
N1430 X0.1183 Y-0.141 Z-0.2051 I0.003 J0.0072  
N1431 X0.1123 Y-0.1554 Z-0.206 I-0.003 J-0.0072  
N1432 X0.1183 Y-0.141 Z-0.2069 I0.003 J0.0072  
N1433 X0.1123 Y-0.1554 Z-0.2077 I-0.003 J-0.0072  
N1434 X0.1183 Y-0.141 Z-0.2086 I0.003 J0.0072  
N1435 X0.1123 Y-0.1554 Z-0.2094 I-0.003 J-0.0072  
N1436 X0.1183 Y-0.141 Z-0.2103 I0.003 J0.0072  
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N1438 X0.1183 Y-0.141 Z-0.212 I0.003 J0.0072  
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N1443 X0.1123 Y-0.1554 Z-0.2163 I-0.003 J-0.0072  
N1444 X0.1183 Y-0.141 Z-0.2171 I0.003 J0.0072  
N1445 X0.1123 Y-0.1554 Z-0.218 I-0.003 J-0.0072  
N1446 X0.1183 Y-0.141 Z-0.2189 I0.003 J0.0072  
N1447 X0.1123 Y-0.1554 Z-0.2197 I-0.003 J-0.0072  
N1448 X0.1201 Y-0.1544 Z-0.22 I0.003 J0.0072  
N1449 G1 X0.1286 Y-0.1478  
N1450 G3 X0.1364 Y-0.1408 I-0.0473 J0.0608  
N1451 X0.1356 Y-0.1364 I-0.002 J0.0019  
N1452 G1 X0.1213 Y-0.1298  
N1453 G3 X0.1139 Y-0.1308 I-0.0029 J-0.0064  
N1454 G2 X0.1047 Y-0.1383 I-0.3551 J0.4284

N1455 X0.095 Y-0.1453 I-0.0825 J0.104  
N1456 X0.0921 Y-0.147 I-0.0247 J0.0376  
N1457 G3 X0.0892 Y-0.1488 I0.0268 J-0.0476  
N1458 X0.086 Y-0.1555 I0.0038 J-0.0059  
N1459 G1 X0.0878 Y-0.1713  
N1460 G3 X0.0918 Y-0.1733 I0.0026 J0.0003  
N1461 X0.1063 Y-0.1643 I-0.1398 J0.2419  
N1462 X0.1201 Y-0.1544 I-0.1239 J0.187  
N1463 G2 X0.1306 Y-0.1534 I0.006 J-0.0077  
N1464 G3 X0.141 Y-0.1522 I0.0043 J0.0084  
N1465 G1 X0.1417 Y-0.1515  
N1466 X0.1549 Y-0.138  
N1467 X0.158 Y-0.1342  
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N1469 X0.1146  
N1470 X0.109 Y-0.1201  
N1471 X0.1046 Y-0.1238  
N1472 X0.0955 Y-0.1312  
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N1475 X0.0799 Y-0.1412  
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N1478 X0.0791 Y-0.1918  
N1479 X0.0957 Y-0.1841  
N1480 X0.1119 Y-0.1747  
N1481 X0.1274 Y-0.1637  
N1482 X0.141 Y-0.1522  
N1483 G3 X0.1417 Y-0.1514 Z-0.2199 I-0.0041 J0.0048  
N1484 X0.1423 Y-0.1505 Z-0.2196 I-0.0048 J0.004  
N1485 X0.1428 Y-0.1496 Z-0.2192 I-0.0054 J0.0031  
N1486 X0.143 Y-0.1488 Z-0.2185 I-0.0058 J0.0022  
N1487 X0.1431 Y-0.148 Z-0.2178 I-0.0061 J0.0014  
N1488 X0.1432 Y-0.1474 Z-0.2169 I-0.0062 J0.0006  
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N1490 Y-0.1467 Z-0.2148  
N1491 Y-0.1466 Z-0.2138  
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N1494 Z-0.0676  
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N2129 X-0.0145 Y0.195 Z-0.22 I-0.0067 J-0.0041  
N2130 X-0.0283 Y0.194 I0.0065 J-0.1803  
N2131 X-0.0299 Y0.1907 I0.0002 J-0.0022  
N2132 G1 X-0.022 Y0.1767  
N2133 G3 X-0.015 Y0.1728 I0.0066 J0.0037  
N2134 X-0.0062 Y0.1735 I-0.0086 J0.16  
N2135 G2 X0.0026 Y0.1739 I0.0067 J-0.0614  
N2136 X0.0088 Y0.1734 I-0.0023 J-0.0685  
N2137 G3 X0.015 Y0.1728 I0.0108 J0.0859  
N2138 X0.022 Y0.1767 I0.0004 J0.0075  
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N2140 G3 X0.0276 Y0.194 I-0.0024 J0.0013  
N2141 X0.0134 Y0.1954 I-0.0176 J-0.1098  
N2142 X-0.0008 I-0.0082 J-0.2641  
N2143 X-0.0145 Y0.195 I0.0233 J-1.0238  
N2144 G2 X-0.0235 Y0.2001 I-0.0004 J0.0098  
N2145 G3 X-0.0327 Y0.2049 I-0.0081 J-0.0044  
N2146 G1 X-0.0328  
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N2148 X-0.0485 Y0.2016  
N2149 X-0.0489 Y0.2013  
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N2151 X-0.0251 Y0.1601  
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N2153 X-0.0156 Y0.1615  
N2154 X-0.0022 Y0.1622

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N2160 X0.0257 Y0.1602  
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N2162 X0.0485 Y0.2015  
N2163 X0.0423 Y0.2031  
N2164 X0.0234 Y0.2062  
N2165 X0.0045 Y0.2074  
N2166 X-0.0139 Y0.207  
N2167 X-0.0327 Y0.2049  
N2168 X-0.0328  
N2169 X-0.0347 Y0.2045 Z-0.2197  
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N2172 X-0.0385 Y0.2037 Z-0.2156  
N2173 X-0.0388 Y0.2036 Z-0.2138  
N2174 G0 Z0.2  
N2175 X-0.15 Y0.0537  
N2176 Z-0.0676  
N2177 G1 Y0.0538 Z-0.0685 F5  
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N2181 X-0.1507 Y0.0553 Z-0.0719  
N2182 G3 X-0.151 Y0.0559 Z-0.0725 I-0.0068 J-0.0039  
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N2289 X-0.165 Y0.041 I0.0023 J-0.0007  
N2290 G1 X-0.1451 Y0.0451  
N2291 G3 X-0.1439 Y0.0488 I-0.0004 J0.0022  
N2292 G1 X-0.1578 Y0.064  
N2293 G3 X-0.1615 Y0.0633 I-0.0016 J-0.0015  
N2294 X-0.1648 Y0.0538 I0.1846 J-0.0704  
N2295 G2 X-0.1725 Y0.0476 I-0.0085 J0.0028  
N2296 G3 X-0.1799 Y0.0412 I0.0008 J-0.0084  
N2297 X-0.1823 Y0.0297 I0.2 J-0.0478  
N2298 X-0.1792 Y0.0267 I0.0026 J-0.0005  
N2299 G1 X-0.1233 Y0.038  
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N2302 G3 X-0.1647 Y0.0837 I-0.0016 J-0.0015  
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N2306 X-0.1953 Y0.0157 I0.2074 J-0.0307  
N2307 X-0.1919 Y0.0126 I0.0029 J-0.0003  
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N2309 G3 X-0.1061 Y0.0342 I-0.0016 J0.0079  
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N2311 G3 X-0.1078 Y0.0428 I-0.008 J0.0025  
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N2316 G2 X-0.2006 Y0.0196 I-0.0094 J0.0014  
N2317 G3 X-0.2071 Y0.0117 I0.0026 J-0.0087  
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N2319 Y-0.0015  
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N2322 X-0.109 Y0.0178  
N2323 X-0.0983 Y0.02  
N2324 X-0.098 Y0.0206  
N2325 X-0.0957 Y0.0295  
N2326 X-0.0945 Y0.0334  
N2327 X-0.0927 Y0.0378  
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N2329 Y0.0415  
N2330 X-0.1179 Y0.0706  
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N2332 X-0.1661 Y0.1231  
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N2337 X-0.197 Y0.065  
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N2339 X-0.2055 Y0.0283  
N2340 X-0.2071 Y0.0117  
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N2342 G1 X-0.179 Y0.0488  
N2343 G2 X-0.174 Y0.0494 I0.0027 J-0.0015  
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N2371 X-0.1769 Y0.0396 I0.0024 J-0.0007  
N2372 G1 X-0.1472 Y0.0457  
N2373 G3 X-0.146 Y0.0494 I-0.0005 J0.0022  
N2374 G1 X-0.1667 Y0.0722  
N2375 G3 X-0.1704 Y0.0715 I-0.0016 J-0.0015  
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N2377 G2 X-0.1831 Y0.0509 I-0.0084 J0.0027  
N2378 G3 X-0.1905 Y0.0446 I0.0008 J-0.0084  
N2379 X-0.194 Y0.0284 I0.234 J-0.0589  
N2380 X-0.1908 Y0.0252 I0.0027 J-0.0005  
N2381 G1 X-0.1257 Y0.0386  
N2382 G3 X-0.1244 Y0.0424 I-0.0005 J0.0022  
N2383 G1 X-0.1697 Y0.0922  
N2384 G3 X-0.1733 Y0.0917 I-0.0016 J-0.0015  
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N2386 G2 X-0.198 Y0.0375 I-0.0094 J0.0024  
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N2394 X-0.1736 Y0.1133  
N2395 X-0.1739 Y0.1129  
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N2426 X-0.1809 Y0.036 Z-0.2017 I0.0018 J-0.0076  
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N2450 X-0.1899 Y0.0306 I0.0026 J-0.0005  
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N2454 G2 X-0.1649 Y0.0553 I0.0445 J-0.0082

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N2460 X-0.1867 Y0.0579 I0.1527 J-0.0747  
N2461 G2 X-0.1901 Y0.0458 I-0.9023 J0.2523  
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N2492 G0 Z0.2  
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N2494 G1 Z-0.0676 F3.02  
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N2607 G3 X-0.0877 Y-0.1241 I-0.1456 J0.0231  
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N2611 X-0.102 Y-0.1403 I0.2646 J0.3407  
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N2617 G2 X-0.0824 Y-0.1269 I0.0093 J-0.0012  
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N2621 G1 X-0.1294 Y-0.1269  
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N2625 X-0.0807 Y-0.1621 I0.0012 J0.0024  
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N2628 G3 X-0.0626 Y-0.1035 I-0.0025 J0.0088  
N2629 G1 X-0.062 Y-0.0979  
N2630 G3 X-0.0739 Y-0.0893 I-0.0084 J0.0009  
N2631 G1 X-0.1479 Y-0.123  
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N3585 X-0.0143 Y-0.0279  
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N3593 X-0.0106 Y0.0349 I-0.0272 J0.0236  
N3594 X-0.0121 Y-0.0353 I0.0104 J-0.0353  
N3595 X0.0307 Y0.0226 I0.0125 J0.0355  
N3596 X-0.0389 Y-0.0018 I-0.0312 J-0.0225  
N3597 X0.0343 Y-0.02 I0.0392 J0.0015  
N3598 X-0.014 Y0.038 I-0.0345 J0.0204  
N3599 X-0.0103 Y-0.04 I0.0139 J-0.0385  
N3600 X0.0314 Y0.0281 I0.0107 J0.0403  
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N3603 X-0.019 Y0.0403 I-0.038 J0.0224



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N3605 X0.0326 Y0.0327 I0.0071 J0.0451  
N3606 X-0.0463 Y-0.0079 I-0.033 J-0.0328  
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N3613 X-0.026 Y0.0457 I-0.0473 J0.0218  
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N3638 G3 X-0.0197 Y-0.0665 I0.0351 J0.0599  
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N3649 X0.0484 Y-0.0502  
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N3652 X0.0561 Y-0.0415  
N3653 X0.0585 Y-0.0381

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N3667 X0.0535 Y0.0455  
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N3682 X-0.0285 Y0.0646  
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N3692 X-0.0699 Y0.0119  
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N3703 X-0.0478 Y-0.0529

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N3725 X0.0556 Y-0.0454  
N3726 X0.0581 Y-0.0422  
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N3728 X0.0617 Y-0.0368  
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N3753 X0.0011 Y0.0725

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N3807 X0.0517 Y-0.0526  
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N3810 X0.0595 Y-0.0437  
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N3812 X0.0622 Y-0.0397 Z-0.1001  
N3813 X0.0638 Y-0.0372 Z-0.1  
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N3815 G1 X0.0739 Y-0.0038 Z-0.1001  
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N3818 X0.0735 Y0.0088  
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N3839 X0.0062 Y0.0742  
N3840 X0.0016 Y0.0745  
N3841 X-0.002  
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N3845 X-0.0182 Y0.0723  
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N3847 X-0.0238 Y0.0707  
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N3849 X-0.0292 Y0.0687 Z-0.1  
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N3903 X0.0608 Y-0.0452

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N4403 X-0.0378 Y0.0757



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N4420 X-0.0845 Y0.0086  
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N4603 X0.0393 Y-0.0784

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N9078 X0.0891 Y-0.08 Z-0.1558  
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N22988 X-0.1761 Y0.1084 Z-0.2026  
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N22990 G3 X-0.2064 Y0.0158 I0.176 J-0.1087  
N22991 G1 Y0.0157 Z-0.2019  
N22992 Y0.0155 Z-0.1996  
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N22994 X-0.2065 Y0.0137 Z-0.1911  
N22995 X-0.2066 Y0.0118 Z-0.1854  
N22996 X-0.2067 Y0.01 Z-0.1805  
N22997 X-0.2069 Y0.0073 Z-0.1746  
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N23006 X-0.2066 Y-0.0134 Z-0.1471  
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N23022 X-0.1955 Y-0.0684 Z-0.1232  
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 N23056 X-0.1579 Y-0.1342 Z-0.2029  
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 N23060 X-0.083 Y-0.1901  
 N23061 X-0.0803 Y-0.1912  
 N23062 X-0.0788 Y-0.1918  
 N23063 Z-0.2016  
 N23064 X-0.0784 Y-0.192 Z-0.1982  
 N23065 X-0.0778 Y-0.1922 Z-0.1953  
 N23066 X-0.0769 Y-0.1926 Z-0.1912  
 N23067 X-0.0767 Y-0.1927 Z-0.1897  
 N23068 G0 Z0.2  
 N23069 X-0.0764 Y-0.1929  
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 N23080 X-0.0692 Y-0.1955 Z-0.1709  
 N23081 X-0.069 Y-0.1956 Z-0.1693  
 N23082 G0 Z0.6  
 N23084 M5  
 N23085 G28 G91 Z0  
 N23086 G90

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N23087 M9  
 N23088 T6 M6  
 N23089 S10000 M3  
 N23090 G54  
 N23091 M8  
 N23093 G0 X-0.1522 Y0.011  
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 N23095 Z-0.044  
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 N23101 X-0.1474 Y0.0118 Z-0.1989  
 N23102 X-0.1465 Y0.0119 Z-0.1979  
 N23103 X-0.1461 Y0.012 Z-0.1967

N23104 X-0.146 Z-0.1959  
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N23107 X-0.1447 Y0.0123 Z-0.1913  
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N23111 X-0.1417 Y0.0128 Z-0.1868  
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N23123 X-0.1237 Y0.0157  
N23124 X-0.1226 Y0.0159  
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N23137 X-0.0984 Y0.021 Z-0.1829  
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N23142 X-0.0927 Y0.0223 Z-0.1838  
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N23148 X-0.0856 Y0.0236 Z-0.1827  
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N23152 X-0.0813 Y0.0243  
N23153 X-0.0811 Y0.0244 Z-0.182

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N23156 X-0.0806 Y0.0257  
N23157 X-0.0801 Y0.0271  
N23158 X-0.08 Y0.0275  
N23159 X-0.0799 Y0.0276  
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N23161 Y0.0278  
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N23187 X-0.0976 Y0.0471  
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N23189 X-0.0989 Y0.0485  
N23190 X-0.0998 Y0.0495  
N23191 X-0.1002 Y0.0499  
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N23202 X-0.1098 Y0.0604  
N23203 X-0.1106 Y0.0613



N23204 X-0.1112 Y0.062  
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N23206 X-0.1127 Y0.0636  
N23207 X-0.1132 Y0.0642  
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N23225 X-0.125 Y0.0758 Z-0.194  
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N23248 Y0.0741 Z-0.1943  
N23249 Z-0.1942  
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N23253 X-0.1259 Z-0.1933

N23254 X-0.1258 Y0.0739 Z-0.1929  
N23255 X-0.1256 Z-0.1925  
N23256 X-0.1253 Z-0.1917  
N23257 X-0.1248 Z-0.1909  
N23258 X-0.1244 Z-0.1901  
N23259 X-0.1239 Y0.0738 Z-0.1894  
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N23264 X-0.123 Y0.0732 Z-0.1878  
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N23295 X-0.1049 Y0.0519  
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N23300 X-0.1032 Y0.0498 Z-0.1818  
N23301 X-0.1023 Y0.0489 Z-0.1816  
N23302 X-0.1014 Y0.0479  
N23303 X-0.1005 Y0.0469

N23304 X-0.0996 Y0.0459 Z-0.1817  
N23305 X-0.0987 Y0.0449 Z-0.1819  
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N23311 X-0.0933 Y0.0391 Z-0.1836  
N23312 X-0.0924 Y0.0381 Z-0.184  
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N23317 X-0.0892 Y0.035  
N23318 X-0.0889 Y0.0346  
N23319 X-0.0887 Y0.0344  
N23320 X-0.0885 Y0.0343 Z-0.1848  
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N23323 X-0.0875 Y0.0333 Z-0.1845  
N23324 X-0.0871 Y0.0329 Z-0.1843  
N23325 X-0.0868 Y0.0326 Z-0.1842  
N23326 X-0.086 Y0.032 Z-0.1838  
N23327 X-0.0853 Y0.0314 Z-0.1834  
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N23330 X-0.0838 Y0.0301 Z-0.1829  
N23331 X-0.0826 Y0.0292 Z-0.1825  
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N38729 G17  
N38730 M9  
N38731 G28 G91 Z0  
N38732 G28 X0 Y0  
N38733 M30

%