





### Home and limit switch:

Axes	Reversed	soft max	soft minimum	slow zone	home off	home neg	auto zero	speed
X	checked	1010 mm	0.0	1	0.0	unch.	Checked	20%
Y	checked	530 mm	0.0	1	0.0	unchecked	checked	20%
Z	checked	0.0 mm	-310 mm	1	0.0	checked	checked	20%

Under G28 cordinates ( nothing is entered

### Global setting:

Safe z setup :

safeZ DRO is in machine coordinates( checked)

In function CFG'S i didnt touch that

Under Program run ( alt 1)

Everything seems normal.

But when i press soft limits under status the message machine out limit for soft limit activation.

Under settings ( alt 6)

Auto limit auto ride is checked

Under diagnostic ( alt 7)

everything seem fine the **home switches** light up individualy

and the limit switch light up all tree due to they are all together on one pin

Please advise if you see anything wrong i have read manual and cant see what is wrong