

4

3

2

1

$\phi 0.188\text{in}$  [4.763mm]  $\nabla .093$  [2.363]  
Key Way

$\phi 0.201\text{in}$  [5.105mm]  $\nabla .664$  [16.872]  
1/4-20 Set Screw

45mmx1.5 Thread

Hardening Taper  
3°48'57"

[95.250mm]  
 $\phi 3.750\text{in}$

[45mm]  
 $\phi 1.772\text{in}$

[58.854mm]  
 $\phi 2.317\text{in}$

[38.799mm]  
1.528in

[84.836mm]  
3.340in

[146.050mm]  
5.750in

[25.400mm]  
1.000in

[48.514mm]  
1.910in

B

B

A

A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES		DRAWN	
		TOLERANCES:		CHECKED	
		FRACTIONAL $\pm$		ENG APPR.	
		ANGULAR: MACH $\pm$ BEND $\pm$		MFG APPR.	
		TWO PLACE DECIMAL $\pm$		Q.A.	
		THREE PLACE DECIMAL $\pm$		COMMENTS:	
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			
		SIZE	DWG. NO.	REV	
		5B Spindle Carriage			
		SCALE: 1:2	WEIGHT:	SHEET 1 OF 1	

4

3

2

1