

Mach3 CNC Licensed To: Francis Joseph Norton

File Config Function Cfg's View Wizards Operator PlugIn Control Help

Program Run (Alt-1)MDI (Alt-2)Tool Path (Alt-4)Offsets (Alt-5)Settings (Alt-6)Diagnostics (Alt-7)Mill->G15 G1 G17 G40 G21 G90 G94 G54 G49 G99 G64 G97

Special Functions

Rapid Override Rate (Units/Min)
Rapid OvRd000.00

Single Step on input Activation4
Toggle

Auto Limit Override
Auto LimitOverRide

Manual Limit Override
OverRide Limits

Do not run Tool Change Macro
Ignore Tool Change

Probe Tip Diameter
+0.0000

Enable THC Tog.

Abs Coords

	Velocity	Count
MPG 1	+0.00	+124.00
MPG 2	+0.00	+0.00
MPG 3	+0.00	+0.00

MPG Diagnostics

Axis Inhibits

X		A
Y		B
Z		C

Encoder Position

X	-1356.4810	To DRO	Zero	Alt X
		Load DRO		
Y	+560.9152	To DRO	Zero	Alt Y
		Load DRO		
Z	-3852.7792	To DRO	Zero	Alt Z
		Load DRO		

Tangential Control

Lift Angle+45

Lift Z1.00

CV Distance280.0000

CV Feedrate+1.0000

Laser Trigger On
Toggle

Laser Grid Zero

Laser Grid

X+0.0000

Y+0.0000

Rotation Radius

A+0.0000

B+0.0000

C+0.0000

Spindle Pulley

1

Tool Change Location

X+0.0000

Y+0.0000

Z+0.0000

Axis Calibration

Set Steps per Unit

Reset

G-CodesM-CodesTorch Voltage

HistoryClear

Parallel Finish

CNC-ROBOTICA SS NORTON

UNITS Alt-U

MM'sInch

Reset Interp Alt-i