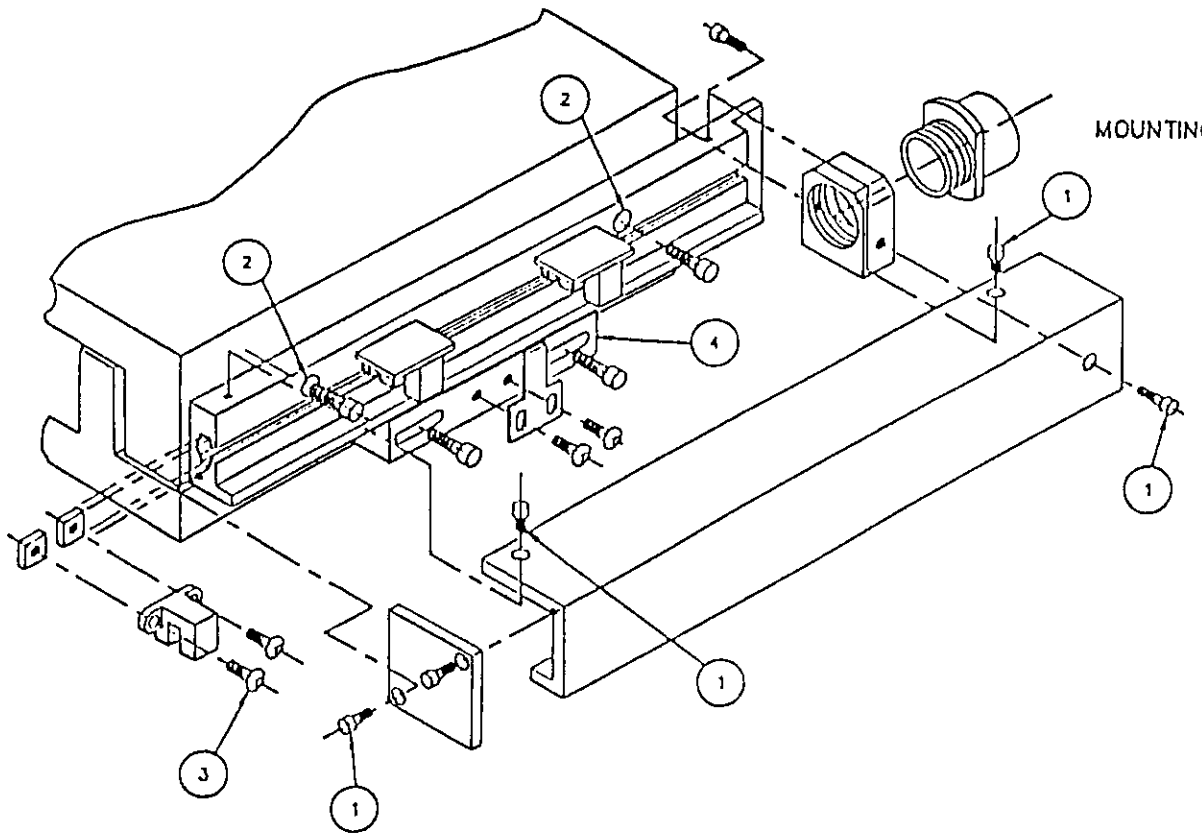
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED



MOUNTING & ADJUSTING OPTICAL LIMIT & HOME SWITCHES

1. REMOVE 4 SOCKET HEAD SCREWS: 2 ON TOP, 1 ON END, 1 ON SIDE
2. C'BORED HOLES IN BRACKET, THESE HOLES TO BE USED TO MOUNT TO PRE-DRILLED & TAPPED HOLES IN SLIDE TOP. (HOLES MAY BE COVERED BY SWITCHES)
3. EACH SWITCH HAS (2) #4-40 BUTTON HEAD SCREWS. LOOSEN BOTH; DO NOT REMOVE. SLIDE SWITCH INTO POSITION. TIGHTEN SCREWS.
4. VANE BRACKET MOUNTS TO PRE-DRILLED & TAPPED HOLES IN BASE OF SLIDE. THIS BRACKET MAY HAVE TO BE ADJUSTED TO GET LIMIT SWITCHES TO ACTIVATE AT EXTREME ENDS OF TRAVEL.

GR-4	GR-3	GR-2	GR-1	PART OR IDENTIFYING NO.	DESCRIPTION	SPEC.	MATERIAL OR NOTE	ITEM NO.
QUANTITY				LIST OF MATERIAL				

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
TOLERANCES ON

FRACTIONS	DECIMALS	ANGLES
0 TO 4 ±1/32	XX ±.01	±0°30'
4 TO 8 ±1/16	XXX ±.005	
8 AND UP ±1/8	RMS FINISH	63

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DRAWN	MCM	7/21/91
CHECKED	MCM	7/24/91
DESIGN		
ENGRG		
APPD		
APPD		

REMOVE BURRS, BREAK SHARP EDGES

MATERIAL

FINISH

DAEDAL Parker

OPTICAL LIMIT/HOME SWITCH ADJUSTMENT ASSEMBLY

SCALE	A	006-1356
	REPRO ~	SHT 1 OF 1 REV ~