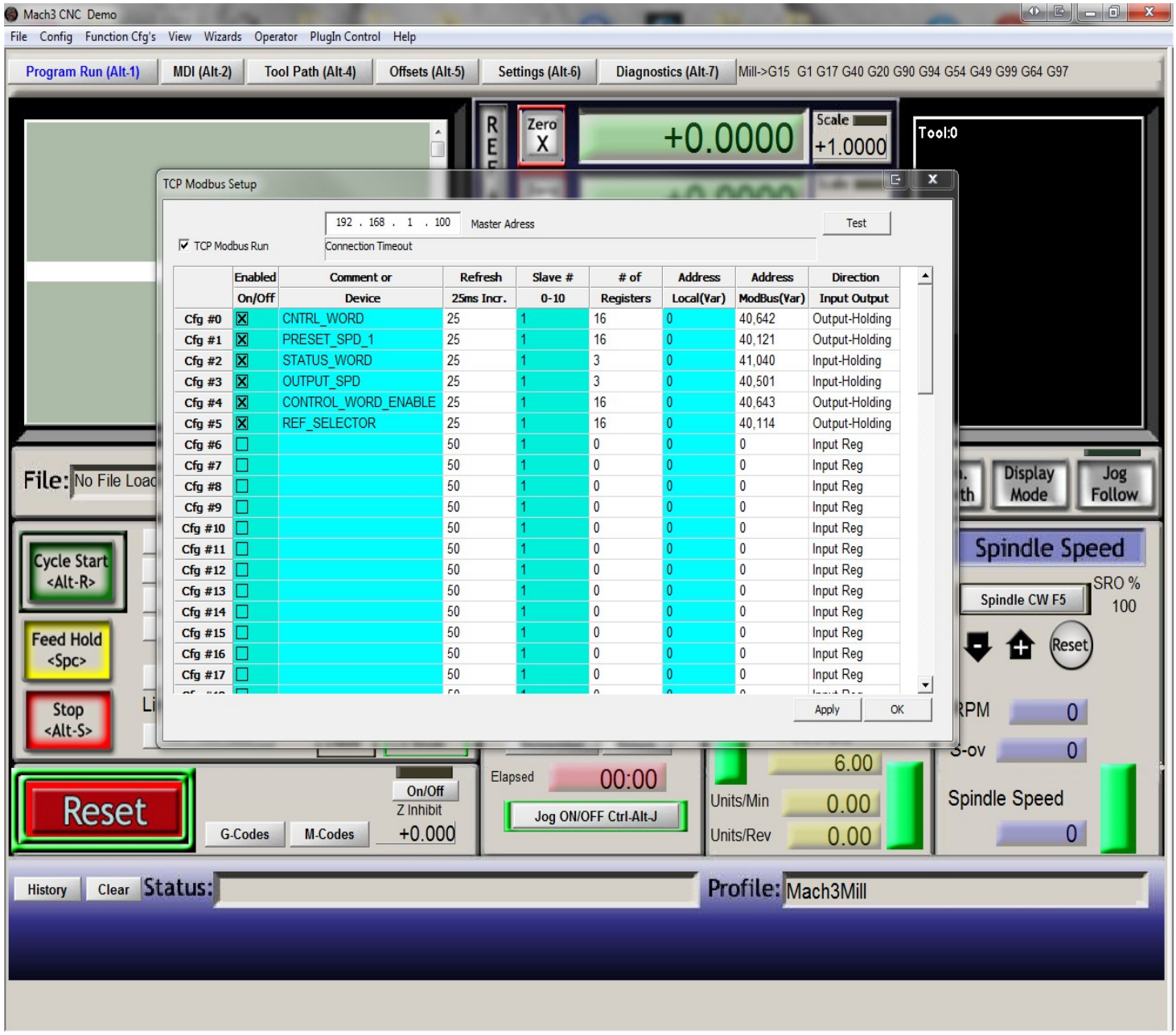
Mach3 CNC Demo
File Config Function Cfg's View Wizards Operator PlugIn Control Help
Program Run (Alt-1)
MDI (Alt-2)
Tool Path (Alt-4)
Offsets (Alt-5)
Settings (Alt-6)
Diagnostics (Alt-7)
Mill->G15 G1 G17 G40 G20 G90 G94 G54 G49 G99 G64 G97
Zero X
+0.0000
Scale
+1.0000
Tool:0
TCP Modbus Setup
192 . 168 . 1 . 100
Master Adress
Test
TCP Modbus Run
Connection Timeout
Enabled On/Off
Comment or Device
Refresh 25ms Incr.
Slave # 0-10
# of Registers
Address Local(Var)
Address ModBus(Var)
Direction Input Output
Cfg #0 CNTRL_WORD 25 1 16 0 40,642 Output-Holding
Cfg #1 PRESET_SPD_1 25 1 16 0 40,121 Output-Holding
Cfg #2 STATUS_WORD 25 1 3 0 41,040 Input-Holding
Cfg #3 OUTPUT_SPD 25 1 3 0 40,501 Input-Holding
Cfg #4 CONTROL_WORD_ENABLE 25 1 16 0 40,643 Output-Holding
Cfg #5 REF_SELECTOR 25 1 16 0 40,114 Output-Holding
Cfg #6 50 1 0 0 0 Input Reg
Cfg #7 50 1 0 0 0 Input Reg
Cfg #8 50 1 0 0 0 Input Reg
Cfg #9 50 1 0 0 0 Input Reg
Cfg #10 50 1 0 0 0 Input Reg
Cfg #11 50 1 0 0 0 Input Reg
Cfg #12 50 1 0 0 0 Input Reg
Cfg #13 50 1 0 0 0 Input Reg
Cfg #14 50 1 0 0 0 Input Reg
Cfg #15 50 1 0 0 0 Input Reg
Cfg #16 50 1 0 0 0 Input Reg
Cfg #17 50 1 0 0 0 Input Reg
Apply
OK
File: No File Load
Display Mode
Jog Follow
Cycle Start <Alt-R>
Feed Hold <Spc>
Stop <Alt-S>
Spindle Speed
Spindle CW F5
SRO %
100
Reset
RPM
0
S-ov
0
Reset
On/Off
Z Inhibit
+0.000
G-Codes
M-Codes
Elapsed
00:00
Jog ON/OFF Ctrl-Alt-J
6.00
Units/Min
0.00
Units/Rev
0.00
Spindle Speed
0
History
Clear
Status:
Profile: Mach3Mill