

Mach3 CNC Demo

FileConfigFunction Cfg'sViewWizardsOperatorPlugIn ControlHelp

Program Run (Alt-1)MDI (Alt-2)Tool Path (Alt-4)Offsets (Alt-5)Settings (Alt-6)Diagnostics (Alt-7)Mill->G15G1G17G40G20G90G94G54G49G99G64G97

Zero All

		Current Position		Machine Coord		WorkOffset		G92 Offset		Tool Offset		abs max x,y,z
Ref X	X Pos	-1.8050	=	-1.8200	-	-0.0150	-	+0.0000	-	+0.0000		+0.0000
Ref Y	Y Pos	+3.7750	=	+3.8900	-	+0.1150	-	+0.0000				+0.0000
Ref Z	Z Pos	+1.1950	=	+1.1950	-	+0.0000	-	+0.0000	-	+0.0000		+0.0000
Ref A	A Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000			Min	+0.0000
Ref B	B Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000				+0.0000
Ref C	C Pos	+0.0000	=	+0.0000	-	+0.0000	-	+0.0000				+0.0000

Edit

Spindle Toggle

Flood Toggle

Mist Toggle

Dwell Active

Run

Tool Request

Cycle Start

FeedHold

Rewind

Stop

Single

Tool:0

RegenJog FollowDisplay

ToolPath on/off

Reset

G-CodeM-Code

HistoryClear

Jog ON/OFF Ctrl-Alt-J

Time in Int.+0.0

Blended Spd0.00

Buffer Load0%

Queue Depth+0

Worst Case+0.000000

PWM Base+5

Time Scale1.0000

Reduced

LookAhead20

CPU Speed100000.0000

Servo Freq. Generator

Port 1 Pins current State

Input Signals current State

Output Signals current State

X2_CNC