

N10 (File Name = square_VMR on Tuesday, May 21, 2013)

N20 (Default Mill Post)

N30 G91.1

N40 G0 Z1.0000

N50 M3

N60 X2.0000 Y2.0000

N70 Z0.1000

N80 G1 Z0.0000 F60.00

N90 Y1.0000

N100 X1.0000

N110 Y2.0000

N120 X2.0000

N130 G0 Z1.0000

N140 M5

N150 M30