

Spindle speed (ACM)	PMDX 107	J1	1	"Agnd"			
Spindle speed (AVI)	PMDX 107	J1	2	"Aout"		1	16
Do not connect	PMDX 107	J1	3	"Aref"			
Spindle clockwise (Sp-)	PMDX 107	J1	4	"Com"			
Spindle clockwise (S0)	PMDX 107	J1	5	"Fwd/Run"		1	0
Do not connect	PMDX 107	J1	6	"Rev/Dir"			
Green light	PMDX 126	J7	2	"OE"			
Yellow light							
Red alarm light	PMDX 126	J7	4	"Estop"			