

%  
G91.1  
M5 M9  
M6 T1  
G43 H1  
M3 S15000  
G0 X40.058 Y58.559 Z5.000  
G1 Z-2.000 F720  
G1 X85.555 Y58.564 F1200  
G0 Z5.000  
G0 X85.557 Y58.559  
G1 Z-2.000 F720  
G1 X62.808 Y97.968 F1200  
X40.061 Y58.559  
X108.310 Y45.427  
X62.807 Y124.239  
X17.305 Y45.427  
X108.310 Y45.427  
X62.808 Y97.968  
X17.305 Y45.427  
X85.557 Y58.559  
X62.807 Y124.239  
X40.054 Y58.565  
G0 Z5.000  
G0 X40.058 Y84.834  
G1 Z-2.000 F720  
G1 X62.807 Y19.156 F1200  
X108.310 Y97.968  
X62.807 Y45.427  
X85.557 Y84.834  
X40.056 Y84.832  
G0 Z5.000  
G0 X17.305 Y97.968  
G1 Z-2.000 F720  
G1 X62.807 Y124.239 F1200  
X108.310 Y97.968  
X108.310 Y45.427  
X62.807 Y19.156  
X17.305 Y45.427  
X17.305 Y97.968  
G0 Z5.000  
G0 X62.807 Y97.968  
G1 Z-2.000 F720  
G1 X85.558 Y84.833 F1200  
X85.558 Y58.562  
X62.807 Y45.427  
X40.056 Y58.562  
X40.056 Y84.833  
X62.807 Y97.968  
G0 Z5.000  
G0 X85.557 Y84.834  
G1 Z-2.000 F720  
G1 X17.305 Y97.968 F1200  
X62.807 Y45.427

X40.057 Y84.834  
X108.310 Y97.968  
X17.305 Y97.968  
X62.807 Y19.156  
X85.555 Y84.831  
G0 Z5.000  
G0 X17.305 Y58.562  
G1 Z-2.000 F720  
G1 X17.952 Y58.546 F1200  
X18.609 Y58.497  
X19.276 Y58.413  
X19.948 Y58.293  
X20.623 Y58.136  
X21.299 Y57.940  
X21.973 Y57.705  
X22.640 Y57.430  
X23.297 Y57.115  
X23.942 Y56.762  
X24.570 Y56.370  
X25.179 Y55.940  
X25.765 Y55.475  
X26.324 Y54.976  
X26.855 Y54.446  
X27.354 Y53.886  
X27.819 Y53.300  
X28.248 Y52.692  
X28.640 Y52.064  
X28.994 Y51.419  
X29.308 Y50.761  
X29.583 Y50.094  
X29.818 Y49.421  
X30.014 Y48.745  
X30.172 Y48.069  
X30.292 Y47.397  
X30.375 Y46.731  
X30.424 Y46.073  
X30.440 Y45.427  
X30.424 Y44.780  
X30.375 Y44.122  
X30.292 Y43.456  
X30.172 Y42.784  
X30.014 Y42.108  
X29.818 Y41.432  
X29.583 Y40.759  
X29.308 Y40.092  
X28.994 Y39.434  
X28.640 Y38.790  
X28.248 Y38.161  
X27.819 Y37.553  
X27.354 Y36.967  
X26.855 Y36.408  
X26.324 Y35.877  
X25.765 Y35.378  
X25.179 Y34.913

X24.570 Y34.483  
X23.942 Y34.091  
X23.297 Y33.738  
X22.640 Y33.423  
X21.973 Y33.148  
X21.299 Y32.913  
X20.623 Y32.717  
X19.948 Y32.560  
X19.276 Y32.440  
X18.609 Y32.356  
X17.952 Y32.307  
X17.305 Y32.291  
X16.658 Y32.307  
X16.001 Y32.356  
X15.335 Y32.440  
X14.662 Y32.560  
X13.987 Y32.717  
X13.311 Y32.913  
X12.637 Y33.148  
X11.970 Y33.423  
X11.313 Y33.738  
X10.668 Y34.091  
X10.040 Y34.483  
X9.431 Y34.913  
X8.846 Y35.378  
X8.286 Y35.877  
X7.755 Y36.408  
X7.256 Y36.967  
X6.791 Y37.553  
X6.362 Y38.161  
X5.970 Y38.790  
X5.616 Y39.434  
X5.302 Y40.092  
X5.027 Y40.759  
X4.792 Y41.432  
X4.596 Y42.108  
X4.438 Y42.784  
X4.318 Y43.456  
X4.235 Y44.122  
X4.186 Y44.780  
X4.170 Y45.427  
X4.186 Y46.073  
X4.235 Y46.731  
X4.318 Y47.397  
X4.438 Y48.069  
X4.596 Y48.745  
X4.792 Y49.421  
X5.027 Y50.094  
X5.302 Y50.761  
X5.616 Y51.419  
X5.970 Y52.064  
X6.362 Y52.692  
X6.791 Y53.300  
X7.256 Y53.886

X7.755 Y54.446  
X8.286 Y54.976  
X8.846 Y55.475  
X9.431 Y55.940  
X10.040 Y56.370  
X10.668 Y56.762  
X11.313 Y57.115  
X11.970 Y57.430  
X12.637 Y57.705  
X13.311 Y57.940  
X13.987 Y58.136  
X14.662 Y58.293  
X15.335 Y58.413  
X16.001 Y58.497  
X16.658 Y58.546  
X17.305 Y58.562  
G0 Z5.000  
G0 X40.056 Y71.697  
G1 Z-2.000 F720  
G1 X40.703 Y71.681 F1200  
X41.360 Y71.632  
X42.027 Y71.549  
X42.699 Y71.429  
X43.375 Y71.271  
X44.051 Y71.075  
X44.724 Y70.840  
X45.391 Y70.565  
X46.048 Y70.251  
X46.693 Y69.897  
X47.321 Y69.505  
X47.930 Y69.076  
X48.516 Y68.610  
X49.075 Y68.111  
X49.606 Y67.581  
X50.105 Y67.021  
X50.570 Y66.436  
X50.999 Y65.827  
X51.391 Y65.199  
X51.745 Y64.554  
X52.059 Y63.897  
X52.334 Y63.229  
X52.569 Y62.556  
X52.765 Y61.880  
X52.923 Y61.205  
X53.043 Y60.532  
X53.127 Y59.866  
X53.176 Y59.209  
X53.192 Y58.562  
X53.176 Y57.915  
X53.127 Y57.258  
X53.043 Y56.591  
X52.923 Y55.919  
X52.765 Y55.243  
X52.569 Y54.568

X52.334 Y53.894  
X52.059 Y53.227  
X51.745 Y52.570  
X51.391 Y51.925  
X50.999 Y51.297  
X50.570 Y50.688  
X50.105 Y50.102  
X49.606 Y49.543  
X49.075 Y49.012  
X48.516 Y48.513  
X47.930 Y48.048  
X47.321 Y47.619  
X46.693 Y47.227  
X46.048 Y46.873  
X45.391 Y46.559  
X44.724 Y46.284  
X44.051 Y46.049  
X43.375 Y45.853  
X42.699 Y45.695  
X42.027 Y45.575  
X41.360 Y45.491  
X40.703 Y45.442  
X40.056 Y45.427  
X39.409 Y45.442  
X38.752 Y45.491  
X38.086 Y45.575  
X37.413 Y45.695  
X36.738 Y45.853  
X36.062 Y46.049  
X35.389 Y46.284  
X34.721 Y46.559  
X34.064 Y46.873  
X33.419 Y47.227  
X32.791 Y47.619  
X32.182 Y48.048  
X31.597 Y48.513  
X31.037 Y49.012  
X30.507 Y49.543  
X30.008 Y50.102  
X29.542 Y50.688  
X29.113 Y51.297  
X28.721 Y51.925  
X28.367 Y52.570  
X28.053 Y53.227  
X27.778 Y53.894  
X27.543 Y54.568  
X27.347 Y55.243  
X27.189 Y55.919  
X27.069 Y56.591  
X26.986 Y57.258  
X26.937 Y57.915  
X26.921 Y58.562  
X26.937 Y59.209  
X26.986 Y59.866

X27.069 Y60.532  
X27.189 Y61.205  
X27.347 Y61.880  
X27.543 Y62.556  
X27.778 Y63.229  
X28.053 Y63.897  
X28.367 Y64.554  
X28.721 Y65.199  
X29.113 Y65.827  
X29.542 Y66.436  
X30.008 Y67.021  
X30.507 Y67.581  
X31.037 Y68.111  
X31.597 Y68.610  
X32.182 Y69.076  
X32.791 Y69.505  
X33.419 Y69.897  
X34.064 Y70.251  
X34.721 Y70.565  
X35.389 Y70.840  
X36.062 Y71.075  
X36.738 Y71.271  
X37.413 Y71.429  
X38.086 Y71.549  
X38.752 Y71.632  
X39.409 Y71.681  
X40.056 Y71.697  
G0 Z5.000  
G0 X40.056 Y97.968  
G1 Z-2.000 F720  
G1 X40.703 Y97.952 F1200  
X41.360 Y97.903  
X42.027 Y97.819  
X42.699 Y97.699  
X43.375 Y97.542  
X44.051 Y97.346  
X44.724 Y97.111  
X45.391 Y96.836  
X46.048 Y96.522  
X46.693 Y96.168  
X47.321 Y95.776  
X47.930 Y95.346  
X48.516 Y94.881  
X49.075 Y94.382  
X49.606 Y93.852  
X50.105 Y93.292  
X50.570 Y92.707  
X50.999 Y92.098  
X51.391 Y91.470  
X51.745 Y90.825  
X52.059 Y90.167  
X52.334 Y89.500  
X52.569 Y88.827  
X52.765 Y88.151

X52.923 Y87.475  
X53.043 Y86.803  
X53.127 Y86.137  
X53.176 Y85.479  
X53.192 Y84.833  
X53.176 Y84.186  
X53.127 Y83.528  
X53.043 Y82.862  
X52.923 Y82.190  
X52.765 Y81.514  
X52.569 Y80.838  
X52.334 Y80.165  
X52.059 Y79.498  
X51.745 Y78.840  
X51.391 Y78.196  
X50.999 Y77.567  
X50.570 Y76.959  
X50.105 Y76.373  
X49.606 Y75.814  
X49.075 Y75.283  
X48.516 Y74.784  
X47.930 Y74.319  
X47.321 Y73.889  
X46.693 Y73.497  
X46.048 Y73.144  
X45.391 Y72.829  
X44.724 Y72.555  
X44.051 Y72.319  
X43.375 Y72.123  
X42.699 Y71.966  
X42.027 Y71.846  
X41.360 Y71.762  
X40.703 Y71.713  
X40.056 Y71.697  
X39.409 Y71.713  
X38.752 Y71.762  
X38.086 Y71.846  
X37.413 Y71.966  
X36.738 Y72.123  
X36.062 Y72.319  
X35.389 Y72.555  
X34.721 Y72.829  
X34.064 Y73.144  
X33.419 Y73.497  
X32.791 Y73.889  
X32.182 Y74.319  
X31.597 Y74.784  
X31.037 Y75.283  
X30.507 Y75.814  
X30.008 Y76.373  
X29.542 Y76.959  
X29.113 Y77.567  
X28.721 Y78.196  
X28.367 Y78.840

X28.053 Y79.498  
X27.778 Y80.165  
X27.543 Y80.838  
X27.347 Y81.514  
X27.189 Y82.190  
X27.069 Y82.862  
X26.986 Y83.528  
X26.937 Y84.186  
X26.921 Y84.833  
X26.937 Y85.479  
X26.986 Y86.137  
X27.069 Y86.803  
X27.189 Y87.475  
X27.347 Y88.151  
X27.543 Y88.827  
X27.778 Y89.500  
X28.053 Y90.167  
X28.367 Y90.825  
X28.721 Y91.470  
X29.113 Y92.098  
X29.542 Y92.707  
X30.008 Y93.292  
X30.507 Y93.852  
X31.037 Y94.382  
X31.597 Y94.881  
X32.182 Y95.346  
X32.791 Y95.776  
X33.419 Y96.168  
X34.064 Y96.522  
X34.721 Y96.836  
X35.389 Y97.111  
X36.062 Y97.346  
X36.738 Y97.542  
X37.413 Y97.699  
X38.086 Y97.819  
X38.752 Y97.903  
X39.409 Y97.952  
X40.056 Y97.968  
G0 Z5.000  
G0 X62.807 Y111.103  
G1 Z-2.000 F720  
G1 X63.454 Y111.087 F1200  
X64.112 Y111.038  
X64.778 Y110.955  
X65.450 Y110.835  
X66.126 Y110.677  
X66.802 Y110.481  
X67.475 Y110.246  
X68.142 Y109.971  
X68.800 Y109.657  
X69.444 Y109.303  
X70.073 Y108.911  
X70.681 Y108.482  
X71.267 Y108.017



X71.826 Y107.518  
X72.357 Y106.987  
X72.856 Y106.428  
X73.321 Y105.842  
X73.750 Y105.233  
X74.143 Y104.605  
X74.496 Y103.960  
X74.811 Y103.303  
X75.085 Y102.636  
X75.321 Y101.962  
X75.517 Y101.286  
X75.674 Y100.611  
X75.794 Y99.939  
X75.878 Y99.272  
X75.927 Y98.615  
X75.943 Y97.968  
X75.927 Y97.321  
X75.878 Y96.664  
X75.794 Y95.997  
X75.674 Y95.325  
X75.517 Y94.650  
X75.321 Y93.974  
X75.085 Y93.300  
X74.811 Y92.633  
X74.496 Y91.976  
X74.143 Y91.331  
X73.750 Y90.703  
X73.321 Y90.094  
X72.856 Y89.508  
X72.357 Y88.949  
X71.826 Y88.418  
X71.267 Y87.919  
X70.681 Y87.454  
X70.073 Y87.025  
X69.444 Y86.633  
X68.800 Y86.279  
X68.142 Y85.965  
X67.475 Y85.690  
X66.802 Y85.455  
X66.126 Y85.259  
X65.450 Y85.101  
X64.778 Y84.981  
X64.112 Y84.898  
X63.454 Y84.849  
X62.807 Y84.833  
X62.161 Y84.849  
X61.503 Y84.898  
X60.837 Y84.981  
X60.164 Y85.101  
X59.489 Y85.259  
X58.813 Y85.455  
X58.140 Y85.690  
X57.473 Y85.965  
X56.815 Y86.279

X56.170 Y86.633  
X55.542 Y87.025  
X54.933 Y87.454  
X54.348 Y87.919  
X53.788 Y88.418  
X53.258 Y88.949  
X52.759 Y89.508  
X52.294 Y90.094  
X51.864 Y90.703  
X51.472 Y91.331  
X51.118 Y91.976  
X50.804 Y92.633  
X50.529 Y93.300  
X50.294 Y93.974  
X50.098 Y94.650  
X49.941 Y95.325  
X49.821 Y95.997  
X49.737 Y96.664  
X49.688 Y97.321  
X49.672 Y97.968  
X49.688 Y98.615  
X49.737 Y99.272  
X49.821 Y99.939  
X49.941 Y100.611  
X50.098 Y101.286  
X50.294 Y101.962  
X50.529 Y102.636  
X50.804 Y103.303  
X51.118 Y103.960  
X51.472 Y104.605  
X51.864 Y105.233  
X52.294 Y105.842  
X52.759 Y106.428  
X53.258 Y106.987  
X53.788 Y107.518  
X54.348 Y108.017  
X54.933 Y108.482  
X55.542 Y108.911  
X56.170 Y109.303  
X56.815 Y109.657  
X57.473 Y109.971  
X58.140 Y110.246  
X58.813 Y110.481  
X59.489 Y110.677  
X60.164 Y110.835  
X60.837 Y110.955  
X61.503 Y111.038  
X62.161 Y111.087  
X62.807 Y111.103  
G0 Z5.000  
G0 X85.558 Y97.968  
G1 Z-2.000 F720  
G1 X86.205 Y97.952 F1200  
X86.863 Y97.903

X87.529 Y97.819  
X88.201 Y97.699  
X88.877 Y97.542  
X89.553 Y97.346  
X90.226 Y97.111  
X90.893 Y96.836  
X91.551 Y96.522  
X92.195 Y96.168  
X92.824 Y95.776  
X93.432 Y95.346  
X94.018 Y94.881  
X94.577 Y94.382  
X95.108 Y93.852  
X95.607 Y93.292  
X96.072 Y92.707  
X96.502 Y92.098  
X96.894 Y91.470  
X97.247 Y90.825  
X97.562 Y90.167  
X97.836 Y89.500  
X98.072 Y88.827  
X98.268 Y88.151  
X98.425 Y87.475  
X98.545 Y86.803  
X98.629 Y86.137  
X98.678 Y85.479  
X98.694 Y84.833  
X98.678 Y84.186  
X98.629 Y83.528  
X98.545 Y82.862  
X98.425 Y82.190  
X98.268 Y81.514  
X98.072 Y80.838  
X97.836 Y80.165  
X97.562 Y79.498  
X97.247 Y78.840  
X96.894 Y78.196  
X96.502 Y77.567  
X96.072 Y76.959  
X95.607 Y76.373  
X95.108 Y75.814  
X94.577 Y75.283  
X94.018 Y74.784  
X93.432 Y74.319  
X92.824 Y73.889  
X92.195 Y73.497  
X91.551 Y73.144  
X90.893 Y72.829  
X90.226 Y72.555  
X89.553 Y72.319  
X88.877 Y72.123  
X88.201 Y71.966  
X87.529 Y71.846  
X86.863 Y71.762

X86.205 Y71.713  
X85.558 Y71.697  
X84.912 Y71.713  
X84.254 Y71.762  
X83.588 Y71.846  
X82.916 Y71.966  
X82.240 Y72.123  
X81.564 Y72.319  
X80.891 Y72.555  
X80.224 Y72.829  
X79.566 Y73.144  
X78.921 Y73.497  
X78.293 Y73.889  
X77.684 Y74.319  
X77.099 Y74.784  
X76.539 Y75.283  
X76.009 Y75.814  
X75.510 Y76.373  
X75.045 Y76.959  
X74.615 Y77.567  
X74.223 Y78.196  
X73.869 Y78.840  
X73.555 Y79.498  
X73.280 Y80.165  
X73.045 Y80.838  
X72.849 Y81.514  
X72.692 Y82.190  
X72.572 Y82.862  
X72.488 Y83.528  
X72.439 Y84.186  
X72.423 Y84.833  
X72.439 Y85.479  
X72.488 Y86.137  
X72.572 Y86.803  
X72.692 Y87.475  
X72.849 Y88.151  
X73.045 Y88.827  
X73.280 Y89.500  
X73.555 Y90.167  
X73.869 Y90.825  
X74.223 Y91.470  
X74.615 Y92.098  
X75.045 Y92.707  
X75.510 Y93.292  
X76.009 Y93.852  
X76.539 Y94.382  
X77.099 Y94.881  
X77.684 Y95.346  
X78.293 Y95.776  
X78.921 Y96.168  
X79.566 Y96.522  
X80.224 Y96.836  
X80.891 Y97.111  
X81.564 Y97.346

X82.240 Y97.542  
X82.916 Y97.699  
X83.588 Y97.819  
X84.254 Y97.903  
X84.912 Y97.952  
X85.558 Y97.968  
G0 Z5.000  
G0 X85.558 Y71.697  
G1 Z-2.000 F720  
G1 X86.205 Y71.681 F1200  
X86.863 Y71.632  
X87.529 Y71.549  
X88.201 Y71.429  
X88.877 Y71.271  
X89.553 Y71.075  
X90.226 Y70.840  
X90.893 Y70.565  
X91.551 Y70.251  
X92.195 Y69.897  
X92.824 Y69.505  
X93.432 Y69.076  
X94.018 Y68.610  
X94.577 Y68.111  
X95.108 Y67.581  
X95.607 Y67.021  
X96.072 Y66.436  
X96.502 Y65.827  
X96.894 Y65.199  
X97.247 Y64.554  
X97.562 Y63.897  
X97.836 Y63.229  
X98.072 Y62.556  
X98.268 Y61.880  
X98.425 Y61.205  
X98.545 Y60.532  
X98.629 Y59.866  
X98.678 Y59.209  
X98.694 Y58.562  
X98.678 Y57.915  
X98.629 Y57.258  
X98.545 Y56.591  
X98.425 Y55.919  
X98.268 Y55.243  
X98.072 Y54.568  
X97.836 Y53.894  
X97.562 Y53.227  
X97.247 Y52.570  
X96.894 Y51.925  
X96.502 Y51.297  
X96.072 Y50.688  
X95.607 Y50.102  
X95.108 Y49.543  
X94.577 Y49.012  
X94.018 Y48.513

X93.432 Y48.048  
X92.824 Y47.619  
X92.195 Y47.227  
X91.551 Y46.873  
X90.893 Y46.559  
X90.226 Y46.284  
X89.553 Y46.049  
X88.877 Y45.853  
X88.201 Y45.695  
X87.529 Y45.575  
X86.863 Y45.491  
X86.205 Y45.442  
X85.558 Y45.427  
X84.912 Y45.442  
X84.254 Y45.491  
X83.588 Y45.575  
X82.916 Y45.695  
X82.240 Y45.853  
X81.564 Y46.049  
X80.891 Y46.284  
X80.224 Y46.559  
X79.566 Y46.873  
X78.921 Y47.227  
X78.293 Y47.619  
X77.684 Y48.048  
X77.099 Y48.513  
X76.539 Y49.012  
X76.009 Y49.543  
X75.510 Y50.102  
X75.045 Y50.688  
X74.615 Y51.297  
X74.223 Y51.925  
X73.869 Y52.570  
X73.555 Y53.227  
X73.280 Y53.894  
X73.045 Y54.568  
X72.849 Y55.243  
X72.692 Y55.919  
X72.572 Y56.591  
X72.488 Y57.258  
X72.439 Y57.915  
X72.423 Y58.562  
X72.439 Y59.209  
X72.488 Y59.866  
X72.572 Y60.532  
X72.692 Y61.205  
X72.849 Y61.880  
X73.045 Y62.556  
X73.280 Y63.229  
X73.555 Y63.897  
X73.869 Y64.554  
X74.223 Y65.199  
X74.615 Y65.827  
X75.045 Y66.436

X75.510 Y67.021  
X76.009 Y67.581  
X76.539 Y68.111  
X77.099 Y68.610  
X77.684 Y69.076  
X78.293 Y69.505  
X78.921 Y69.897  
X79.566 Y70.251  
X80.224 Y70.565  
X80.891 Y70.840  
X81.564 Y71.075  
X82.240 Y71.271  
X82.916 Y71.429  
X83.588 Y71.549  
X84.254 Y71.632  
X84.912 Y71.681  
X85.558 Y71.697  
G0 Z5.000  
G0 X108.310 Y58.562  
G1 Z-2.000 F720  
G1 X108.956 Y58.546 F1200  
X109.614 Y58.497  
X110.280 Y58.413  
X110.952 Y58.293  
X111.628 Y58.136  
X112.304 Y57.940  
X112.977 Y57.705  
X113.644 Y57.430  
X114.302 Y57.115  
X114.946 Y56.762  
X115.575 Y56.370  
X116.183 Y55.940  
X116.769 Y55.475  
X117.329 Y54.976  
X117.859 Y54.446  
X118.358 Y53.886  
X118.823 Y53.300  
X119.253 Y52.692  
X119.645 Y52.064  
X119.998 Y51.419  
X120.313 Y50.761  
X120.588 Y50.094  
X120.823 Y49.421  
X121.019 Y48.745  
X121.176 Y48.069  
X121.296 Y47.397  
X121.380 Y46.731  
X121.429 Y46.073  
X121.445 Y45.427  
X121.429 Y44.780  
X121.380 Y44.122  
X121.296 Y43.456  
X121.176 Y42.784  
X121.019 Y42.108

X120.823 Y41.432  
X120.588 Y40.759  
X120.313 Y40.092  
X119.998 Y39.434  
X119.645 Y38.790  
X119.253 Y38.161  
X118.823 Y37.553  
X118.358 Y36.967  
X117.859 Y36.408  
X117.329 Y35.877  
X116.769 Y35.378  
X116.183 Y34.913  
X115.575 Y34.483  
X114.946 Y34.091  
X114.302 Y33.738  
X113.644 Y33.423  
X112.977 Y33.148  
X112.304 Y32.913  
X111.628 Y32.717  
X110.952 Y32.560  
X110.280 Y32.440  
X109.614 Y32.356  
X108.956 Y32.307  
X108.310 Y32.291  
X107.663 Y32.307  
X107.005 Y32.356  
X106.339 Y32.440  
X105.667 Y32.560  
X104.991 Y32.717  
X104.315 Y32.913  
X103.642 Y33.148  
X102.975 Y33.423  
X102.317 Y33.738  
X101.673 Y34.091  
X101.044 Y34.483  
X100.436 Y34.913  
X99.850 Y35.378  
X99.290 Y35.877  
X98.760 Y36.408  
X98.261 Y36.967  
X97.796 Y37.553  
X97.366 Y38.161  
X96.974 Y38.790  
X96.621 Y39.434  
X96.306 Y40.092  
X96.031 Y40.759  
X95.796 Y41.432  
X95.600 Y42.108  
X95.443 Y42.784  
X95.323 Y43.456  
X95.239 Y44.122  
X95.190 Y44.780  
X95.174 Y45.427  
X95.190 Y46.073



X95.239 Y46.731  
X95.323 Y47.397  
X95.443 Y48.069  
X95.600 Y48.745  
X95.796 Y49.421  
X96.031 Y50.094  
X96.306 Y50.761  
X96.621 Y51.419  
X96.974 Y52.064  
X97.366 Y52.692  
X97.796 Y53.300  
X98.261 Y53.886  
X98.760 Y54.446  
X99.290 Y54.976  
X99.850 Y55.475  
X100.436 Y55.940  
X101.044 Y56.370  
X101.673 Y56.762  
X102.317 Y57.115  
X102.975 Y57.430  
X103.642 Y57.705  
X104.315 Y57.940  
X104.991 Y58.136  
X105.667 Y58.293  
X106.339 Y58.413  
X107.005 Y58.497  
X107.663 Y58.546  
X108.310 Y58.562  
G0 Z5.000  
G0 X62.807 Y58.562  
G1 Z-2.000 F720  
G1 X63.454 Y58.546 F1200  
X64.112 Y58.497  
X64.778 Y58.413  
X65.450 Y58.293  
X66.126 Y58.136  
X66.802 Y57.940  
X67.475 Y57.705  
X68.142 Y57.430  
X68.800 Y57.115  
X69.444 Y56.762  
X70.073 Y56.370  
X70.681 Y55.940  
X71.267 Y55.475  
X71.826 Y54.976  
X72.357 Y54.446  
X72.856 Y53.886  
X73.321 Y53.300  
X73.750 Y52.692  
X74.143 Y52.064  
X74.496 Y51.419  
X74.811 Y50.761  
X75.085 Y50.094  
X75.321 Y49.421

X75.517 Y48.745  
X75.674 Y48.069  
X75.794 Y47.397  
X75.878 Y46.731  
X75.927 Y46.073  
X75.943 Y45.427  
X75.927 Y44.780  
X75.878 Y44.122  
X75.794 Y43.456  
X75.674 Y42.784  
X75.517 Y42.108  
X75.321 Y41.432  
X75.085 Y40.759  
X74.811 Y40.092  
X74.496 Y39.434  
X74.143 Y38.790  
X73.750 Y38.161  
X73.321 Y37.553  
X72.856 Y36.967  
X72.357 Y36.408  
X71.826 Y35.877  
X71.267 Y35.378  
X70.681 Y34.913  
X70.073 Y34.483  
X69.444 Y34.091  
X68.800 Y33.738  
X68.142 Y33.423  
X67.475 Y33.148  
X66.802 Y32.913  
X66.126 Y32.717  
X65.450 Y32.560  
X64.778 Y32.440  
X64.112 Y32.356  
X63.454 Y32.307  
X62.807 Y32.291  
X62.161 Y32.307  
X61.503 Y32.356  
X60.837 Y32.440  
X60.164 Y32.560  
X59.489 Y32.717  
X58.813 Y32.913  
X58.140 Y33.148  
X57.473 Y33.423  
X56.815 Y33.738  
X56.170 Y34.091  
X55.542 Y34.483  
X54.933 Y34.913  
X54.348 Y35.378  
X53.788 Y35.877  
X53.258 Y36.408  
X52.759 Y36.967  
X52.294 Y37.553  
X51.864 Y38.161  
X51.472 Y38.790

X51.118 Y39.434  
X50.804 Y40.092  
X50.529 Y40.759  
X50.294 Y41.432  
X50.098 Y42.108  
X49.941 Y42.784  
X49.821 Y43.456  
X49.737 Y44.122  
X49.688 Y44.780  
X49.672 Y45.427  
X49.688 Y46.073  
X49.737 Y46.731  
X49.821 Y47.397  
X49.941 Y48.069  
X50.098 Y48.745  
X50.294 Y49.421  
X50.529 Y50.094  
X50.804 Y50.761  
X51.118 Y51.419  
X51.472 Y52.064  
X51.864 Y52.692  
X52.294 Y53.300  
X52.759 Y53.886  
X53.258 Y54.446  
X53.788 Y54.976  
X54.348 Y55.475  
X54.933 Y55.940  
X55.542 Y56.370  
X56.170 Y56.762  
X56.815 Y57.115  
X57.473 Y57.430  
X58.140 Y57.705  
X58.813 Y57.940  
X59.489 Y58.136  
X60.164 Y58.293  
X60.837 Y58.413  
X61.503 Y58.497  
X62.161 Y58.546  
X62.807 Y58.562  
G0 Z5.000  
G0 X62.807 Y32.291  
G1 Z-2.000 F720  
G1 X63.454 Y32.275 F1200  
X64.112 Y32.226  
X64.778 Y32.143  
X65.450 Y32.023  
X66.126 Y31.865  
X66.802 Y31.669  
X67.475 Y31.434  
X68.142 Y31.159  
X68.800 Y30.845  
X69.444 Y30.491  
X70.073 Y30.099  
X70.681 Y29.670

X71.267 Y29.204  
X71.826 Y28.705  
X72.357 Y28.175  
X72.856 Y27.615  
X73.321 Y27.030  
X73.750 Y26.421  
X74.143 Y25.793  
X74.496 Y25.148  
X74.811 Y24.490  
X75.085 Y23.823  
X75.321 Y23.150  
X75.517 Y22.474  
X75.674 Y21.799  
X75.794 Y21.126  
X75.878 Y20.460  
X75.927 Y19.803  
X75.943 Y19.156  
X75.927 Y18.509  
X75.878 Y17.852  
X75.794 Y17.185  
X75.674 Y16.513  
X75.517 Y15.837  
X75.321 Y15.161  
X75.085 Y14.488  
X74.811 Y13.821  
X74.496 Y13.164  
X74.143 Y12.519  
X73.750 Y11.890  
X73.321 Y11.282  
X72.856 Y10.696  
X72.357 Y10.137  
X71.826 Y9.606  
X71.267 Y9.107  
X70.681 Y8.642  
X70.073 Y8.213  
X69.444 Y7.821  
X68.800 Y7.467  
X68.142 Y7.153  
X67.475 Y6.878  
X66.802 Y6.643  
X66.126 Y6.447  
X65.450 Y6.289  
X64.778 Y6.169  
X64.112 Y6.085  
X63.454 Y6.036  
X62.807 Y6.020  
X62.161 Y6.036  
X61.503 Y6.085  
X60.837 Y6.169  
X60.164 Y6.289  
X59.489 Y6.447  
X58.813 Y6.643  
X58.140 Y6.878  
X57.473 Y7.153

X56.815 Y7.467  
X56.170 Y7.821  
X55.542 Y8.213  
X54.933 Y8.642  
X54.348 Y9.107  
X53.788 Y9.606  
X53.258 Y10.137  
X52.759 Y10.696  
X52.294 Y11.282  
X51.864 Y11.890  
X51.472 Y12.519  
X51.118 Y13.164  
X50.804 Y13.821  
X50.529 Y14.488  
X50.294 Y15.161  
X50.098 Y15.837  
X49.941 Y16.513  
X49.821 Y17.185  
X49.737 Y17.852  
X49.688 Y18.509  
X49.672 Y19.156  
X49.688 Y19.803  
X49.737 Y20.460  
X49.821 Y21.126  
X49.941 Y21.799  
X50.098 Y22.474  
X50.294 Y23.150  
X50.529 Y23.823  
X50.804 Y24.490  
X51.118 Y25.148  
X51.472 Y25.793  
X51.864 Y26.421  
X52.294 Y27.030  
X52.759 Y27.615  
X53.258 Y28.175  
X53.788 Y28.705  
X54.348 Y29.204  
X54.933 Y29.670  
X55.542 Y30.099  
X56.170 Y30.491  
X56.815 Y30.845  
X57.473 Y31.159  
X58.140 Y31.434  
X58.813 Y31.669  
X59.489 Y31.865  
X60.164 Y32.023  
X60.837 Y32.143  
X61.503 Y32.226  
X62.161 Y32.275  
X62.807 Y32.291  
G0 Z5.000  
G0 X108.310 Y111.103  
G1 Z-2.000 F720  
G1 X108.956 Y111.087 F1200

X109.614 Y111.038  
X110.280 Y110.955  
X110.952 Y110.835  
X111.628 Y110.677  
X112.304 Y110.481  
X112.977 Y110.246  
X113.644 Y109.971  
X114.302 Y109.657  
X114.946 Y109.303  
X115.575 Y108.911  
X116.183 Y108.482  
X116.769 Y108.017  
X117.329 Y107.518  
X117.859 Y106.987  
X118.358 Y106.428  
X118.823 Y105.842  
X119.253 Y105.233  
X119.645 Y104.605  
X119.998 Y103.960  
X120.313 Y103.303  
X120.588 Y102.636  
X120.823 Y101.962  
X121.019 Y101.286  
X121.176 Y100.611  
X121.296 Y99.939  
X121.380 Y99.272  
X121.429 Y98.615  
X121.445 Y97.968  
X121.429 Y97.321  
X121.380 Y96.664  
X121.296 Y95.997  
X121.176 Y95.325  
X121.019 Y94.650  
X120.823 Y93.974  
X120.588 Y93.300  
X120.313 Y92.633  
X119.998 Y91.976  
X119.645 Y91.331  
X119.253 Y90.703  
X118.823 Y90.094  
X118.358 Y89.508  
X117.859 Y88.949  
X117.329 Y88.418  
X116.769 Y87.919  
X116.183 Y87.454  
X115.575 Y87.025  
X114.946 Y86.633  
X114.302 Y86.279  
X113.644 Y85.965  
X112.977 Y85.690  
X112.304 Y85.455  
X111.628 Y85.259  
X110.952 Y85.101  
X110.280 Y84.981

X109.614 Y84.898  
X108.956 Y84.849  
X108.310 Y84.833  
X107.663 Y84.849  
X107.005 Y84.898  
X106.339 Y84.981  
X105.667 Y85.101  
X104.991 Y85.259  
X104.315 Y85.455  
X103.642 Y85.690  
X102.975 Y85.965  
X102.317 Y86.279  
X101.673 Y86.633  
X101.044 Y87.025  
X100.436 Y87.454  
X99.850 Y87.919  
X99.290 Y88.418  
X98.760 Y88.949  
X98.261 Y89.508  
X97.796 Y90.094  
X97.366 Y90.703  
X96.974 Y91.331  
X96.621 Y91.976  
X96.306 Y92.633  
X96.031 Y93.300  
X95.796 Y93.974  
X95.600 Y94.650  
X95.443 Y95.325  
X95.323 Y95.997  
X95.239 Y96.664  
X95.190 Y97.321  
X95.174 Y97.968  
X95.190 Y98.615  
X95.239 Y99.272  
X95.323 Y99.939  
X95.443 Y100.611  
X95.600 Y101.286  
X95.796 Y101.962  
X96.031 Y102.636  
X96.306 Y103.303  
X96.621 Y103.960  
X96.974 Y104.605  
X97.366 Y105.233  
X97.796 Y105.842  
X98.261 Y106.428  
X98.760 Y106.987  
X99.290 Y107.518  
X99.850 Y108.017  
X100.436 Y108.482  
X101.044 Y108.911  
X101.673 Y109.303  
X102.317 Y109.657  
X102.975 Y109.971  
X103.642 Y110.246

X104.315 Y110.481  
X104.991 Y110.677  
X105.667 Y110.835  
X106.339 Y110.955  
X107.005 Y111.038  
X107.663 Y111.087  
X108.310 Y111.103  
G0 Z5.000  
G0 X62.807 Y137.374  
G1 Z-2.000 F720  
G1 X63.454 Y137.358 F1200  
X64.112 Y137.309  
X64.778 Y137.225  
X65.450 Y137.105  
X66.126 Y136.948  
X66.802 Y136.752  
X67.475 Y136.517  
X68.142 Y136.242  
X68.800 Y135.928  
X69.444 Y135.574  
X70.073 Y135.182  
X70.681 Y134.752  
X71.267 Y134.287  
X71.826 Y133.788  
X72.357 Y133.258  
X72.856 Y132.698  
X73.321 Y132.113  
X73.750 Y131.504  
X74.143 Y130.876  
X74.496 Y130.231  
X74.811 Y129.573  
X75.085 Y128.906  
X75.321 Y128.233  
X75.517 Y127.557  
X75.674 Y126.882  
X75.794 Y126.209  
X75.878 Y125.543  
X75.927 Y124.885  
X75.943 Y124.239  
X75.927 Y123.592  
X75.878 Y122.934  
X75.794 Y122.268  
X75.674 Y121.596  
X75.517 Y120.920  
X75.321 Y120.244  
X75.085 Y119.571  
X74.811 Y118.904  
X74.496 Y118.246  
X74.143 Y117.602  
X73.750 Y116.973  
X73.321 Y116.365  
X72.856 Y115.779  
X72.357 Y115.220  
X71.826 Y114.689



X71.267 Y114.190  
X70.681 Y113.725  
X70.073 Y113.296  
X69.444 Y112.903  
X68.800 Y112.550  
X68.142 Y112.235  
X67.475 Y111.961  
X66.802 Y111.725  
X66.126 Y111.529  
X65.450 Y111.372  
X64.778 Y111.252  
X64.112 Y111.168  
X63.454 Y111.119  
X62.807 Y111.103  
X62.161 Y111.119  
X61.503 Y111.168  
X60.837 Y111.252  
X60.164 Y111.372  
X59.489 Y111.529  
X58.813 Y111.725  
X58.140 Y111.961  
X57.473 Y112.235  
X56.815 Y112.550  
X56.170 Y112.903  
X55.542 Y113.296  
X54.933 Y113.725  
X54.348 Y114.190  
X53.788 Y114.689  
X53.258 Y115.220  
X52.759 Y115.779  
X52.294 Y116.365  
X51.864 Y116.973  
X51.472 Y117.602  
X51.118 Y118.246  
X50.804 Y118.904  
X50.529 Y119.571  
X50.294 Y120.244  
X50.098 Y120.920  
X49.941 Y121.596  
X49.821 Y122.268  
X49.737 Y122.934  
X49.688 Y123.592  
X49.672 Y124.239  
X49.688 Y124.885  
X49.737 Y125.543  
X49.821 Y126.209  
X49.941 Y126.882  
X50.098 Y127.557  
X50.294 Y128.233  
X50.529 Y128.906  
X50.804 Y129.573  
X51.118 Y130.231  
X51.472 Y130.876  
X51.864 Y131.504

X52.294 Y132.113  
X52.759 Y132.698  
X53.258 Y133.258  
X53.788 Y133.788  
X54.348 Y134.287  
X54.933 Y134.752  
X55.542 Y135.182  
X56.170 Y135.574  
X56.815 Y135.928  
X57.473 Y136.242  
X58.140 Y136.517  
X58.813 Y136.752  
X59.489 Y136.948  
X60.164 Y137.105  
X60.837 Y137.225  
X61.503 Y137.309  
X62.161 Y137.358  
X62.807 Y137.374  
G0 Z5.000  
G0 X17.305 Y111.103  
G1 Z-2.000 F720  
G1 X17.952 Y111.087 F1200  
X18.609 Y111.038  
X19.276 Y110.955  
X19.948 Y110.835  
X20.623 Y110.677  
X21.299 Y110.481  
X21.973 Y110.246  
X22.640 Y109.971  
X23.297 Y109.657  
X23.942 Y109.303  
X24.570 Y108.911  
X25.179 Y108.482  
X25.765 Y108.017  
X26.324 Y107.518  
X26.855 Y106.987  
X27.354 Y106.428  
X27.819 Y105.842  
X28.248 Y105.233  
X28.640 Y104.605  
X28.994 Y103.960  
X29.308 Y103.303  
X29.583 Y102.636  
X29.818 Y101.962  
X30.014 Y101.286  
X30.172 Y100.611  
X30.292 Y99.939  
X30.375 Y99.272  
X30.424 Y98.615  
X30.440 Y97.968  
X30.424 Y97.321  
X30.375 Y96.664  
X30.292 Y95.997  
X30.172 Y95.325

X30.014 Y94.650  
X29.818 Y93.974  
X29.583 Y93.300  
X29.308 Y92.633  
X28.994 Y91.976  
X28.640 Y91.331  
X28.248 Y90.703  
X27.819 Y90.094  
X27.354 Y89.508  
X26.855 Y88.949  
X26.324 Y88.418  
X25.765 Y87.919  
X25.179 Y87.454  
X24.570 Y87.025  
X23.942 Y86.633  
X23.297 Y86.279  
X22.640 Y85.965  
X21.973 Y85.690  
X21.299 Y85.455  
X20.623 Y85.259  
X19.948 Y85.101  
X19.276 Y84.981  
X18.609 Y84.898  
X17.952 Y84.849  
X17.305 Y84.833  
X16.658 Y84.849  
X16.001 Y84.898  
X15.335 Y84.981  
X14.662 Y85.101  
X13.987 Y85.259  
X13.311 Y85.455  
X12.637 Y85.690  
X11.970 Y85.965  
X11.313 Y86.279  
X10.668 Y86.633  
X10.040 Y87.025  
X9.431 Y87.454  
X8.846 Y87.919  
X8.286 Y88.418  
X7.755 Y88.949  
X7.256 Y89.508  
X6.791 Y90.094  
X6.362 Y90.703  
X5.970 Y91.331  
X5.616 Y91.976  
X5.302 Y92.633  
X5.027 Y93.300  
X4.792 Y93.974  
X4.596 Y94.650  
X4.438 Y95.325  
X4.318 Y95.997  
X4.235 Y96.664  
X4.186 Y97.321  
X4.170 Y97.968

X4.186 Y98.615  
X4.235 Y99.272  
X4.318 Y99.939  
X4.438 Y100.611  
X4.596 Y101.286  
X4.792 Y101.962  
X5.027 Y102.636  
X5.302 Y103.303  
X5.616 Y103.960  
X5.970 Y104.605  
X6.362 Y105.233  
X6.791 Y105.842  
X7.256 Y106.428  
X7.755 Y106.987  
X8.286 Y107.518  
X8.846 Y108.017  
X9.431 Y108.482  
X10.040 Y108.911  
X10.668 Y109.303  
X11.313 Y109.657  
X11.970 Y109.971  
X12.637 Y110.246  
X13.311 Y110.481  
X13.987 Y110.677  
X14.662 Y110.835  
X15.335 Y110.955  
X16.001 Y111.038  
X16.658 Y111.087  
X17.305 Y111.103  
G0 Z5.000  
G0 X0.000 Y0.000  
G0Z5.000  
X0.000Y0.000  
M05  
M02  
%