



I have a work envelope of

12 x 24. I want to park my spindle at the upper right hand corner of that 2" from either side looking at it from the front of my machine. This will be my machine home, 0,0, point where it will always go back to for tool changes and program ends. Then I want to make this the point, 6" from 0,0, and 12" from 0,0, where I mount and machine my stock. Piece Part 0,0. And I don't think I want to use home/limit switches either. How can I accomplish this magical feat?. Help me please I'm all but out of patients.