



```
I have generated the GCode with MeshCam:  
(STOCK/BLOCK, 160.000, 270.000, 22.000, -0.000, -0.000, 22.000)  
G21G64G17  
(TOOL/MILL,3.3000,0,12.0000,0.0)  
M6 T1  
M3 S8000  
G0X0.000Y0.000Z10.000  
(Parallel Rough)  
G0X17.512Y53.853  
G1A0.000Z-2.737F300.0
```

I have referenced the work offsets in Mach3 to X0,Y0,Z0 (same origin as in MeshCam).

My CNC has the Z axis moving to positive value at the opposite of the direction of the Z axis in the picture above (because i have put the machine 0 for Z axis on the top of the CNC - far of the table).

So when the G-Code will be executed, the tool will move in the bad direction (i have try it in step by step run).

How can i configure Mach3 to deal with that ?