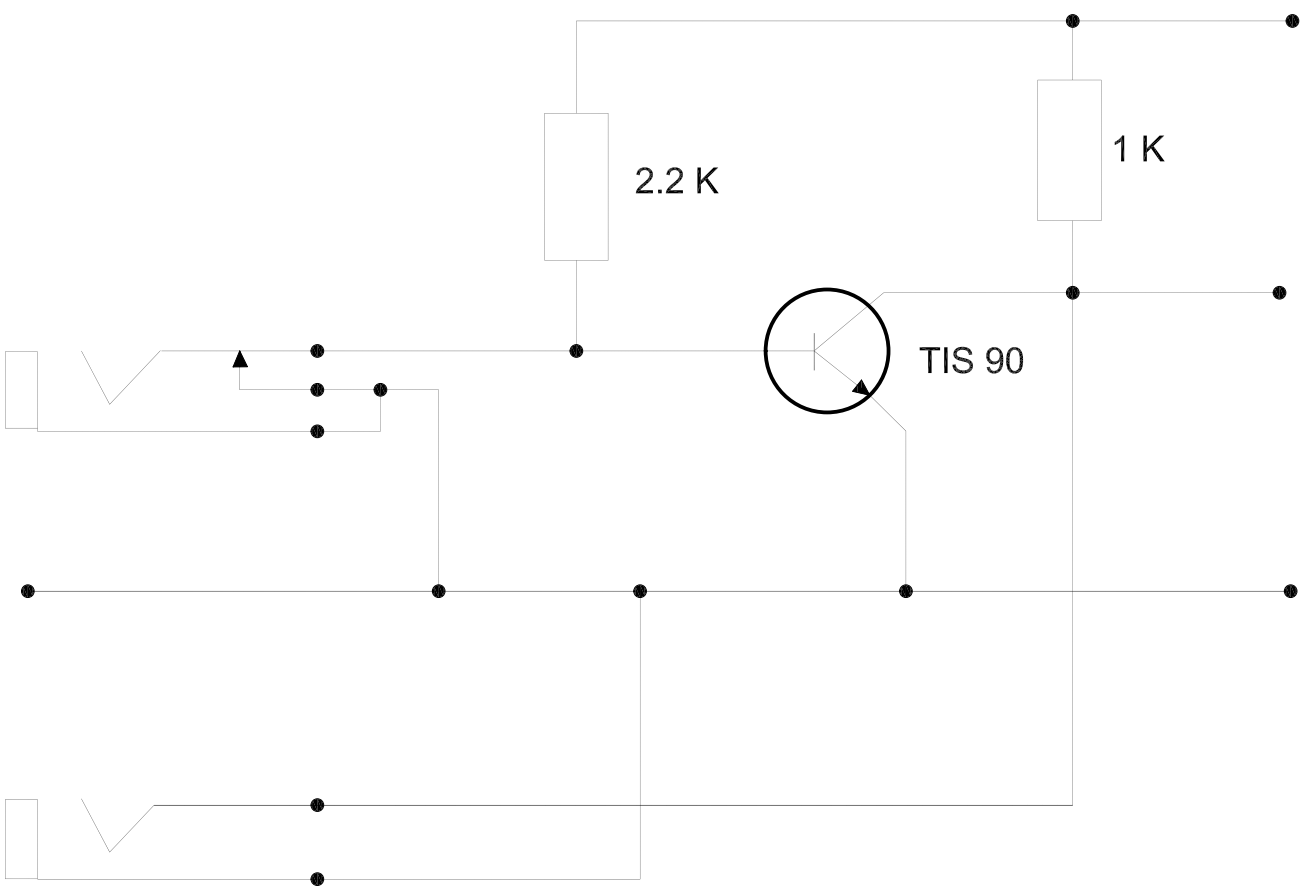


Probe
(normally Closed)



2.2 K

1 K

TIS 90

+ 5v

Input Signal
(pin 15)

Machine Gnd/Frame

Simple Probe
(Touch Probe)

