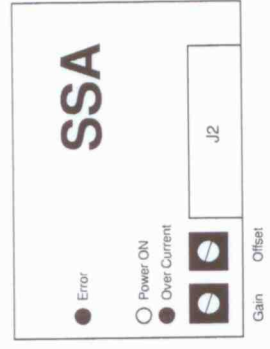
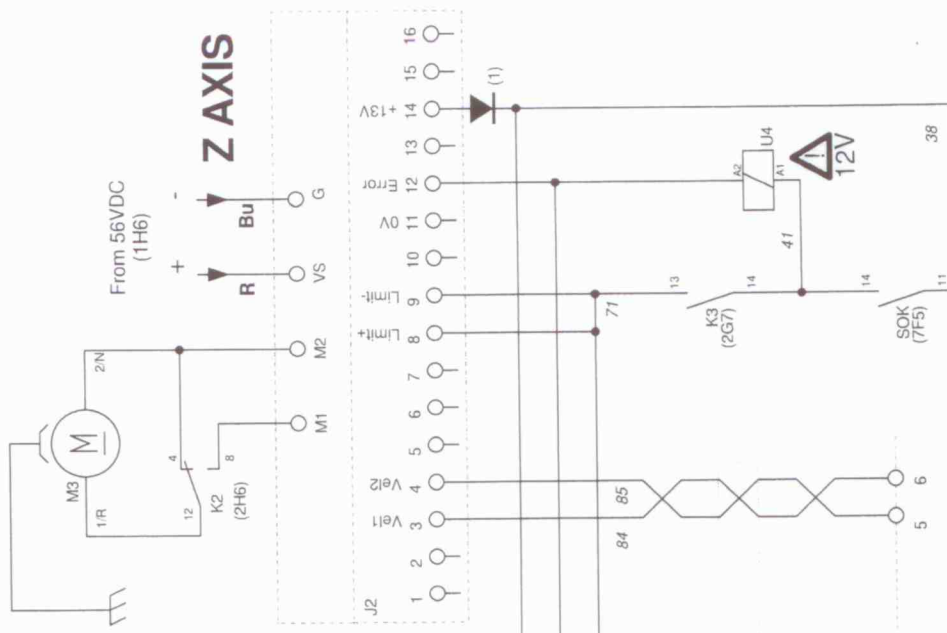
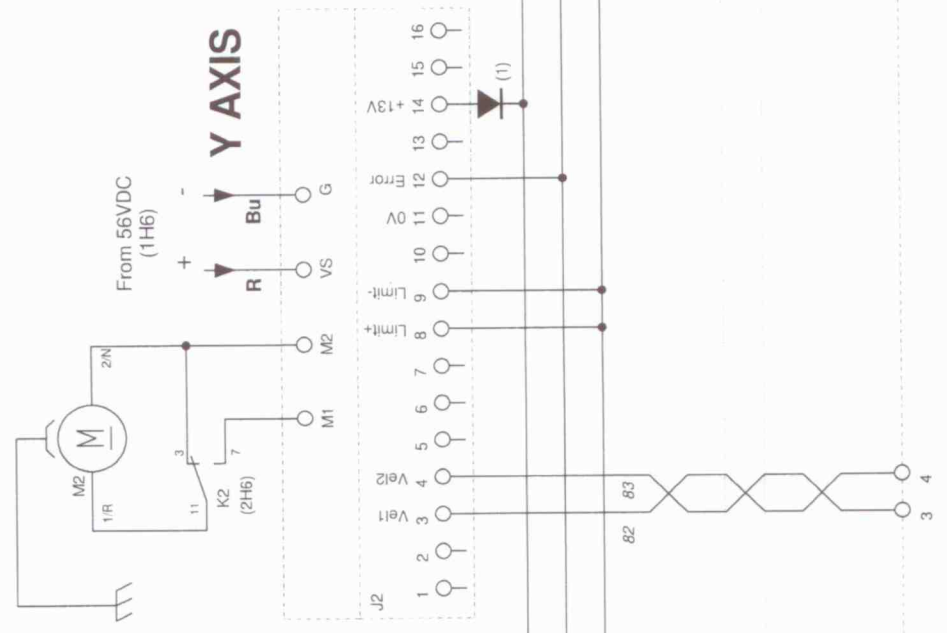
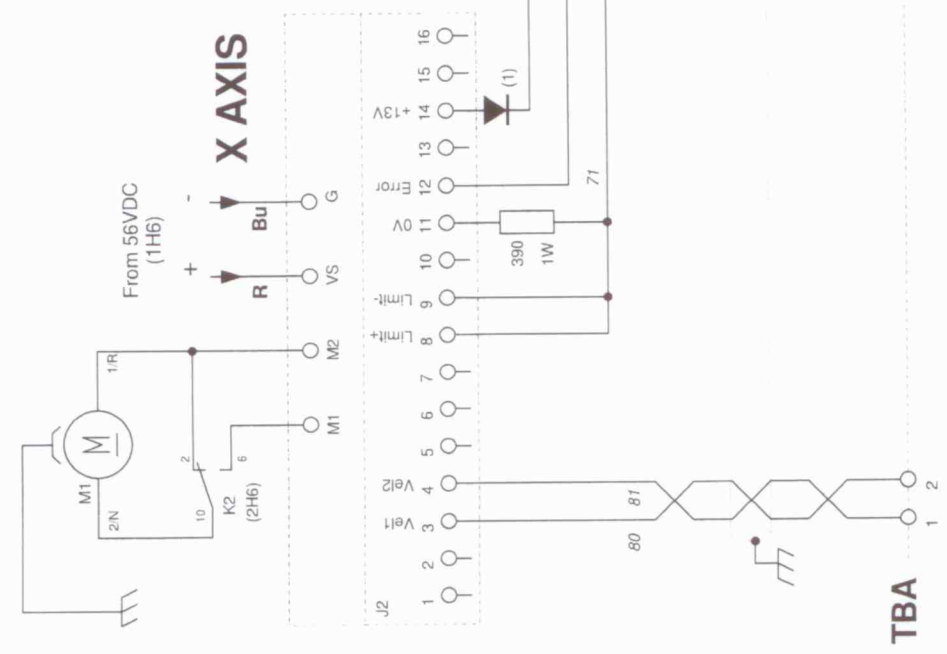


Ø TB1 Terminal

Machine M4 - Computer Inputs				Title		Page: 4																			
<div>Modifications</div> <table><tr><td>Date</td><td></td><td>Draw</td><td>11.10.05</td><td>Guiot</td></tr><tr><td></td><td></td><td>Check</td><td>12.10.05</td><td>MG/JK</td></tr><tr><td></td><td></td><td>Norm.</td><td></td><td></td></tr><tr><td></td><td></td><td>Filename:</td><td colspan="2">p:\precimill\zeichnungen\elektrisch\maschine m4.spl</td></tr></table>				Date		Draw	11.10.05	Guiot			Check	12.10.05	MG/JK			Norm.					Filename:	p:\precimill\zeichnungen\elektrisch\maschine m4.spl		Drawing Nr.: 01-01-10-164	
				Date		Draw	11.10.05	Guiot																	
						Check	12.10.05	MG/JK																	
						Norm.																			
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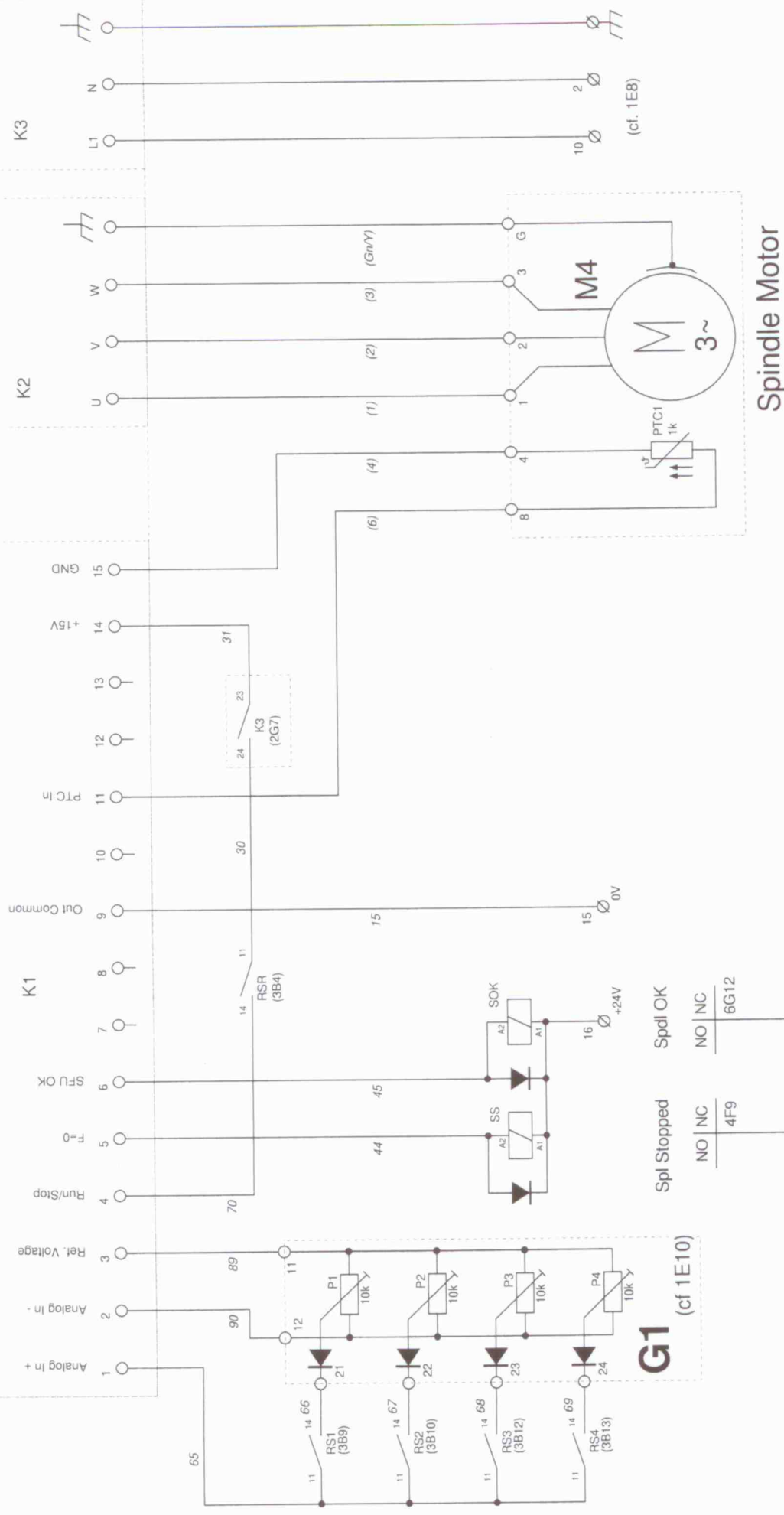
1 2 3 4 5 6 7 8 9 10 11 12 13 14



(1) From machine N°

Modifications			Title		Page: 6/6
Date	Name	Date	Name		
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		Check	12.10.05	MG/JK	
		Norm			
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			Machine M4 - Axes amplifiers		
			01-01-10-165		

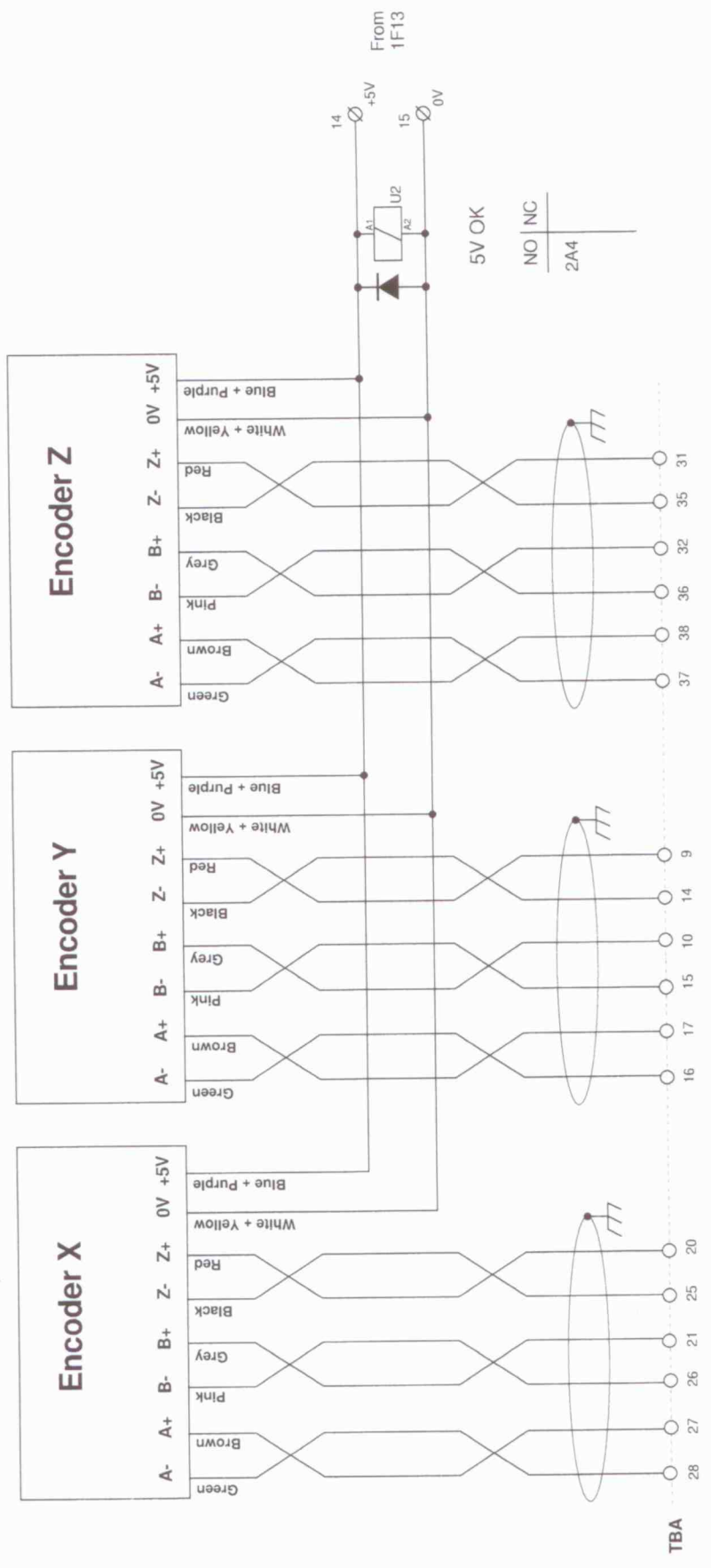
Spindle Controller (G3)



Ø TB1 Terminal

Modifications		Title	
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		12.10.05	MG/JK
		Norm	
Filename: p:\precimill\zeichnungen\elektrisch\maschine m4.spl		Drawing Nr.: 01-01-10-166	

Machine M4 - Spindle control



Ø TB1 Terminal

Machine M4 - Encoders				Page: 8
01-01-10-167				
Drawing Nr.:				
p:\precimill\zeichnungen\elektrisch\maschine m4.spl				
Modifications		Date	Name	Title
Date	Name	Draw	11.10.05	Guiot
		Check	12.10.05	MG/JK
		Norm		
Filename:				