

Relay Outputs are 1amp MAX, Normally Open, Volt Free Contacts

Z Axis HOME Swich Input

Y Axis HOME Swich Input

X Axis HOME Swich Input

ESTOP Switch Input

(A) AXIS / Direction > to Motor Drive

(A) AXIS / Step > to Motor Drive

5vdc Regulated output ONLY

5vdc Regulated output ONLY

12vdc + MAX. Input ONLY

12v FAN output ONLY

5vdc Regulated output ONLY

5vdc Regulated output ONLY

Z AXIS / Direction > to Motor Drive

Z AXIS / Step > to Motor Drive

Y AXIS / Direction > to Motor Drive

Y AXIS / Step > to Motor Drive

X AXIS / Direction > to Motor Drive

X AXIS / Step > to Motor Drive

Digitizing PROBE Input

