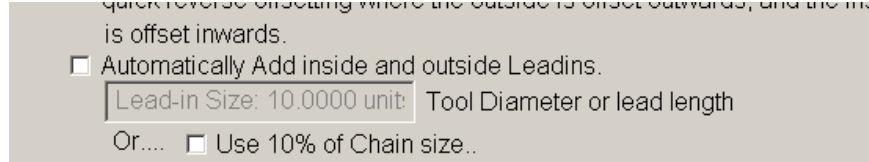
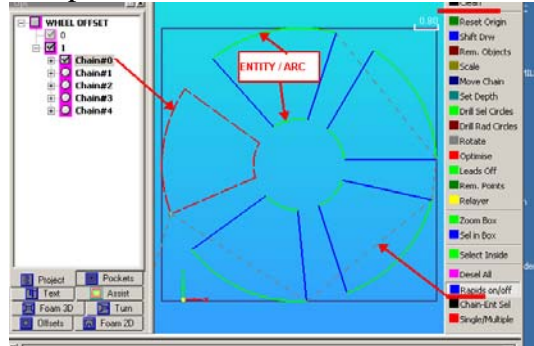


1. Drawing created in CAD. Then imported into LC.

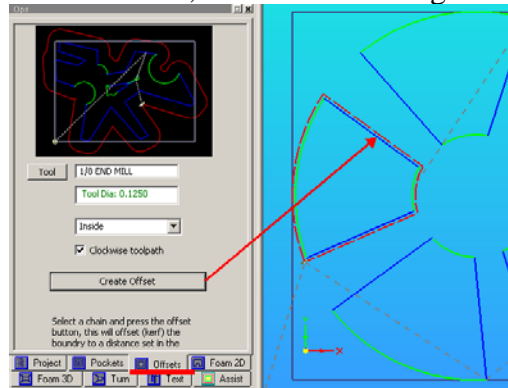
2. Lead ins not checked



3. Imported, use Mill Nodule, and cleaned

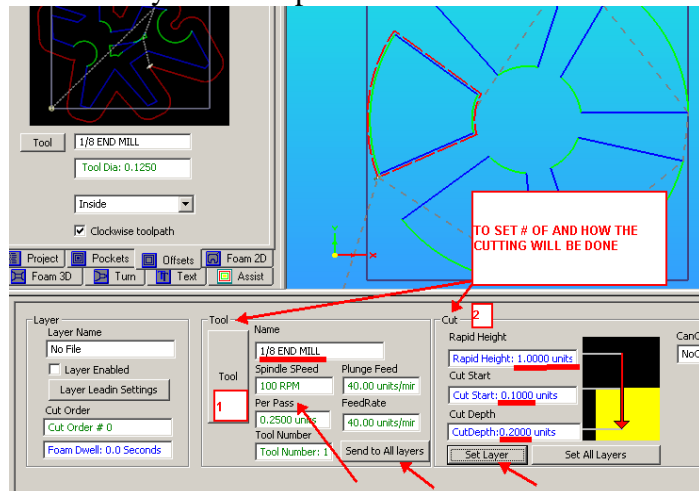


4. Select chain, create Offset using a 1/8" dia tool

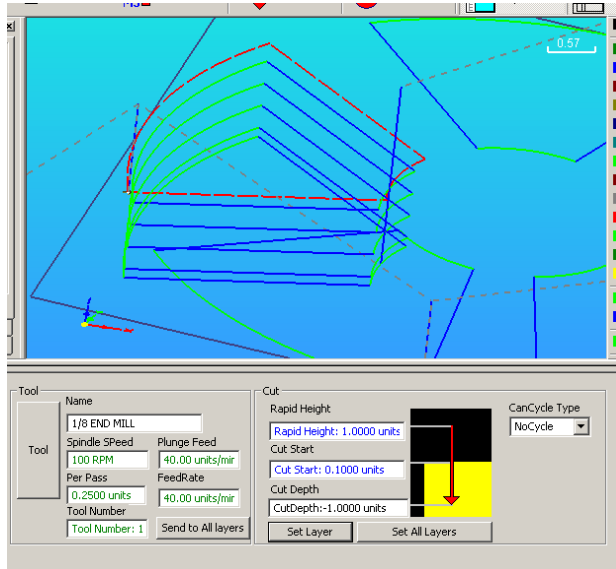


5. define how what tool will be used and how it will cut.

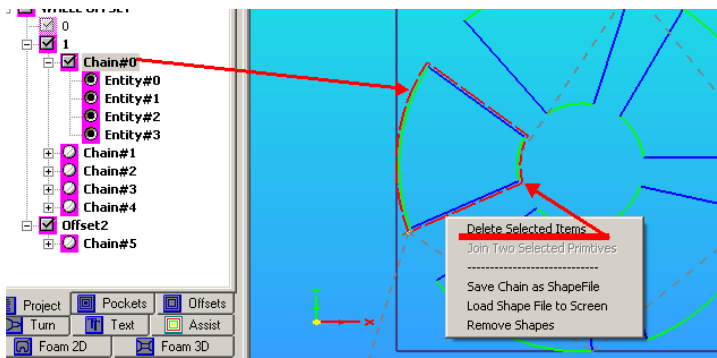
Make sure your cut depth is a NEGATIVE NUMBER.



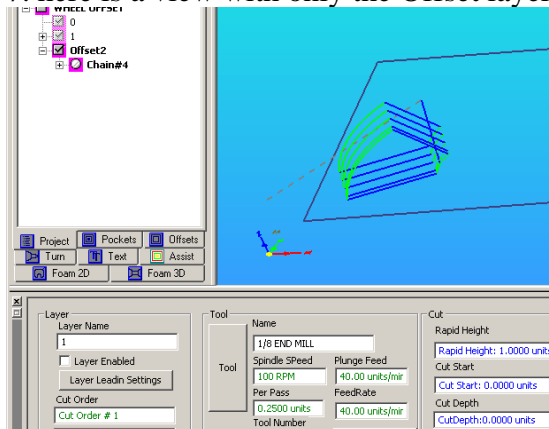
Here is a screen shot of a -1.0" depth of cut, since the tool is restricted to a cut per pass of .25" you will get multiple cuts.



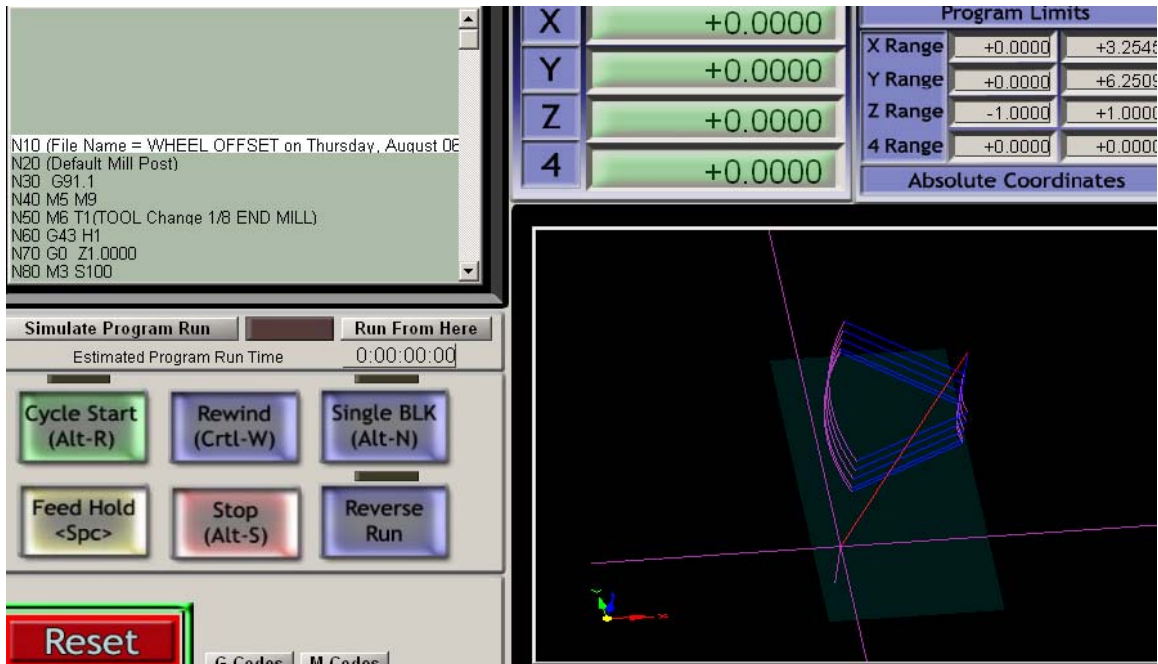
6. Delete the chain which was used to create the offset (I like to put things on layers then all you need to do is turn them off / make them inactive)



7. here is a view with only the Offset layer enabled.



8.Posted code into MACH Mill



You can lead ins / outs if you wish, offset the whole project , etc.
All in the manual.

RICH