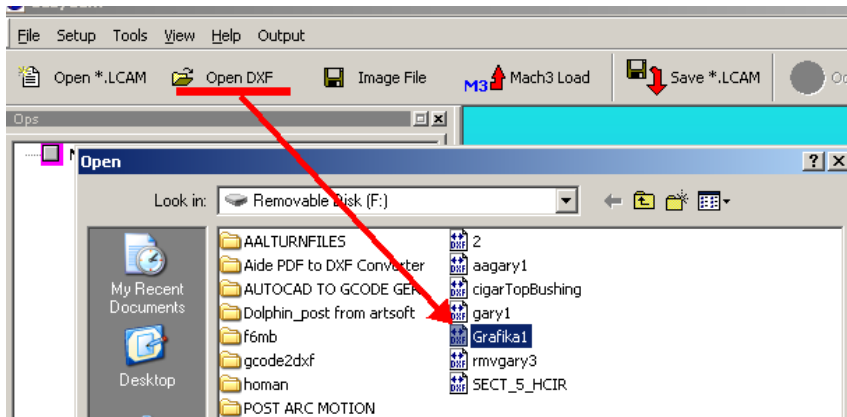
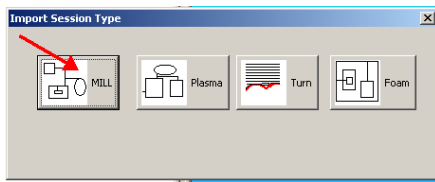


1. Open the DXF file.



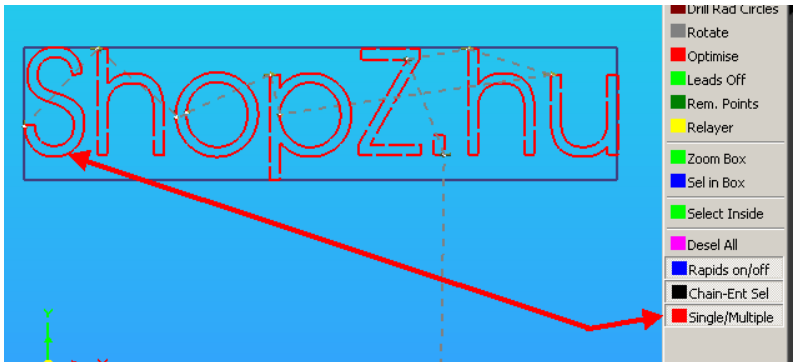
2, Click Mill



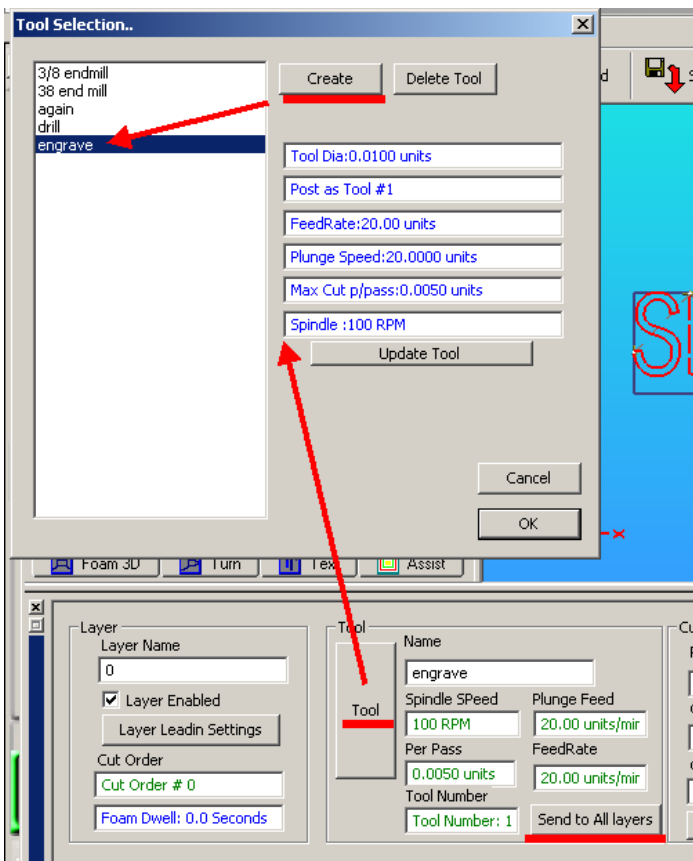
3. Click Clean and then Optimize. Then also click Siingle / Multiple.



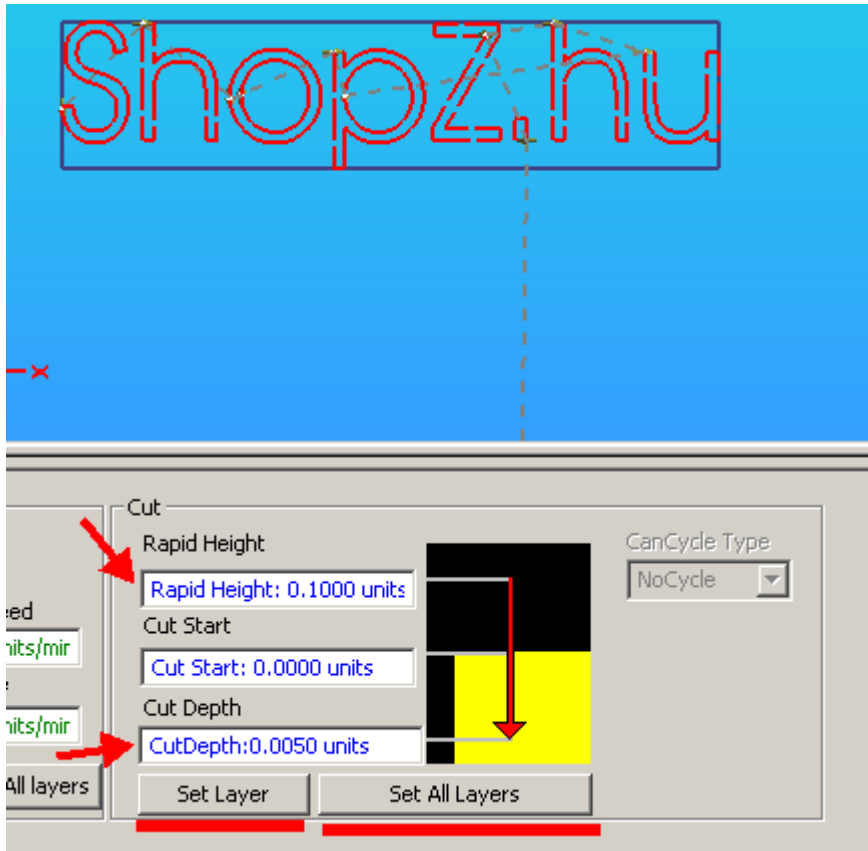
4. Now go and select each of the text parts.



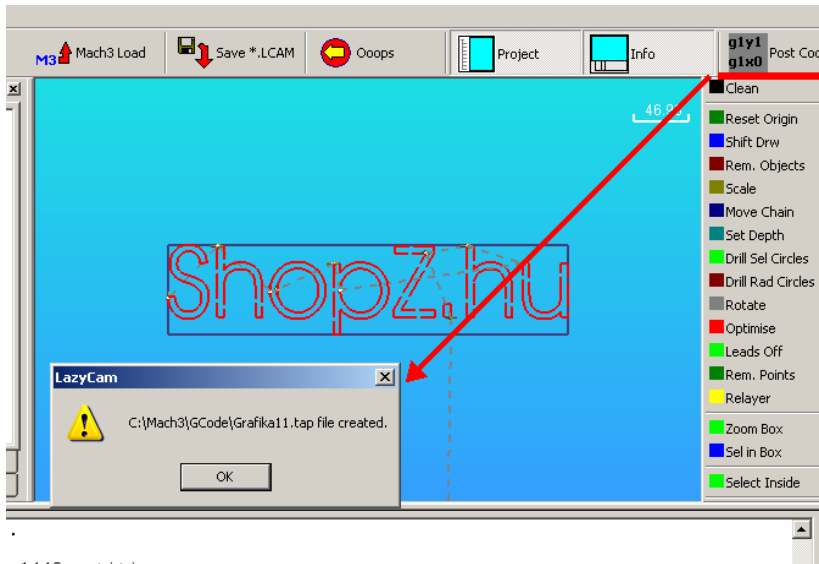
5. Open the Layers Tab and click Tool, fill in the data for the tool, click Create, then click OK. Select the tool and click OK, then click Send to All Layers. Notice I set the per pass cut depth to .005”.



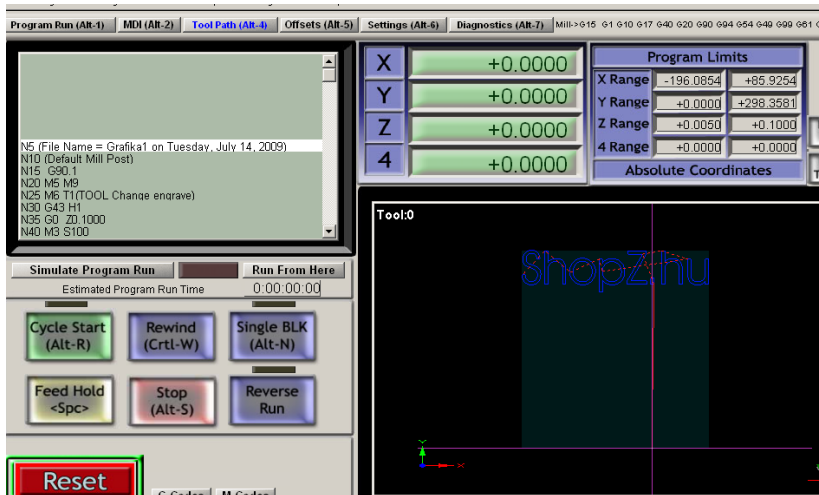
6. Now fill the data for how you want to cut the text. In this case it's a single pass. The cut depth pass should be negative and not positive.



7. Click Post Code (note that there are some settings which you can select for posting code under the Setup Tab). It creates the file so click OK.



8. Go out of LazyCam or minimize, you may also want to save the file and Lazycam as an .LCAM for later retrieval. Here is the file posted into MACH.



9. You may need to have a license for LazyCam as since the number of lines are restricted without a license.

10. HAVE FUNRICH