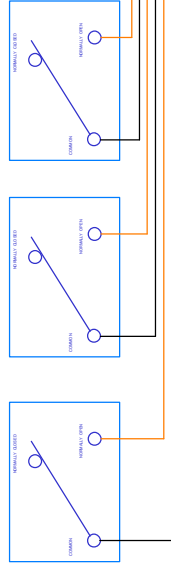
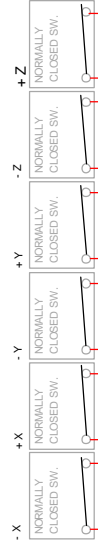


ALL NORMALLY OPEN HOME SWITCHES WIRED INDIVIDUALLY.  
 HOME Z AXIS  
 HOME Y AXIS  
 HOME X AXIS

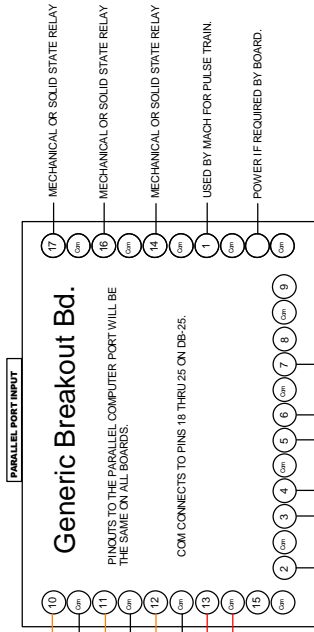


OUTPUTS 17, 16 and 14  
 will vary in function according  
 to Breakout Board design and  
 function. See your manual.



ALL NORMALLY CLOSED LIMIT SWITCHES WIRED IN SERIES.

NORMAL PIN ASSIGNMENTS WERE USED.  
 PINS 2,4,6,8 STEP  
 PINS 3,5,7,9 DIRECTION  
 SEE DIAGRAM BELOW



JERRY L. CLARK 9/09/2006

