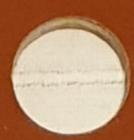
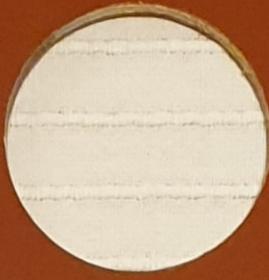


First attempt to machine paper phenolic
Is this GAINING steps?





34.08
34.50
34.29
35.14
34.08
34.92
33.23
33.65

34.92
35.45
35.14
36.12
35.06
35.59
33.92
34.77



Machining direction

Drilling bunch of holes - spot on
inside contour LOOSING or GAINING steps
finished Zero was shifted approx 4.5mm below and 4.5mm left of
original material zero.

Puzzled :(

