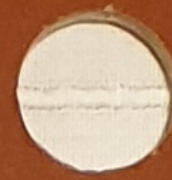
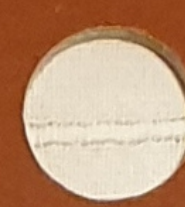
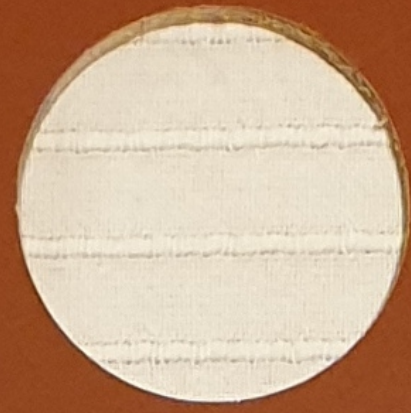
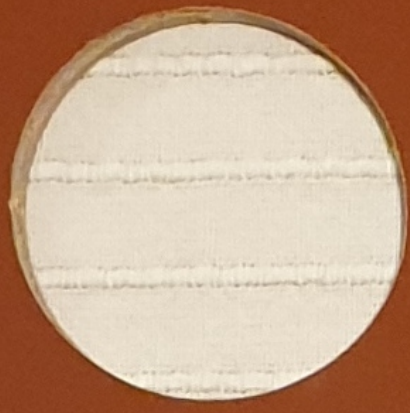
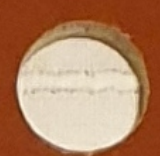
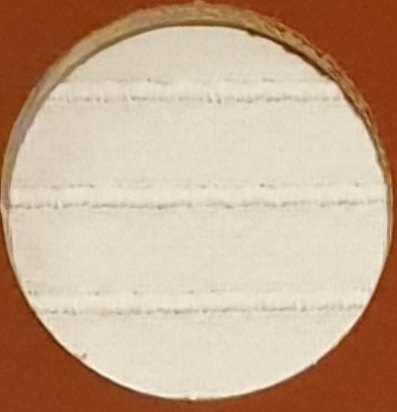


First attempt to machine paper phenolic  
Is this GAINING steps?







34.08 34.50 34.29 35.14 34.08 34.92 33.23 33.65

34.92 35.45 35.14 36.12 35.06 35.59 33.92 34.77



Machining direction



Drilling bunch of holes - spot on  
inside contour LOOSING or GAINING steps  
finished Zero was shifted approx 4.5mm below and 4.5mm left of  
original material zero.

Puzzled :(

