

X	-2.9315
Y	-2.7708
Z	-0.0150
4	+0.0000

Program Limits		
X Range	-3.8760	+0.0000
Y Range	-2.8642	+0.0000
Z Range	-0.0150	+0.0850
4 Range	+0.0000	+0.0000
Absolute Coordinates		

Display Mode

Regen. Toolpath

Jog ON/OFF Ctrl-Alt-J

Cycle Jog Step - Alt J

0.0010

☒ Cont ☐ Step

Jog Mode Ctrl-J

Jog Rate %

Dn 30 Up

M1 Optional Stop ☒

Block Delete ☐

MDI Line

FRO % ☐

☒ 100 ☐

Feed Rate

0.00

Units/Min

